NP6330

PARTS CATALOG

REVISION 0

120V 60Hz	F18-6033	NHE00001-
120V 60Hz	F18-6034	NHF00001-
220V 50Hz	F18-6046	PDE00001-
240V 50Hz	F18-6047	RBN00001-

Canon

MAY 1997

FY8-31D6-000

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PREFACE

This Parts Catalog contains listings of parts used in the NP6330. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number and the quantity.

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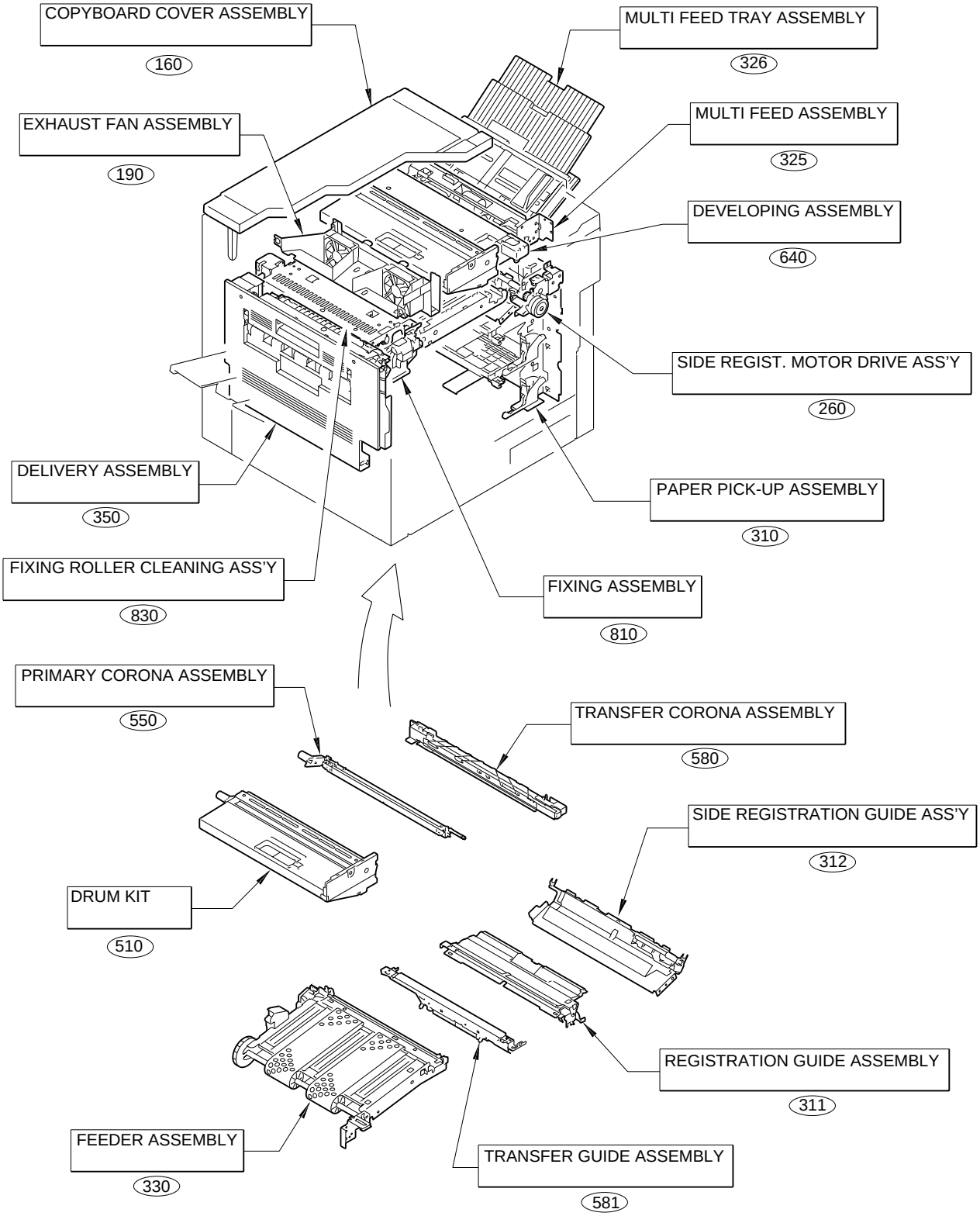
B. LIST OF CONNECTORS

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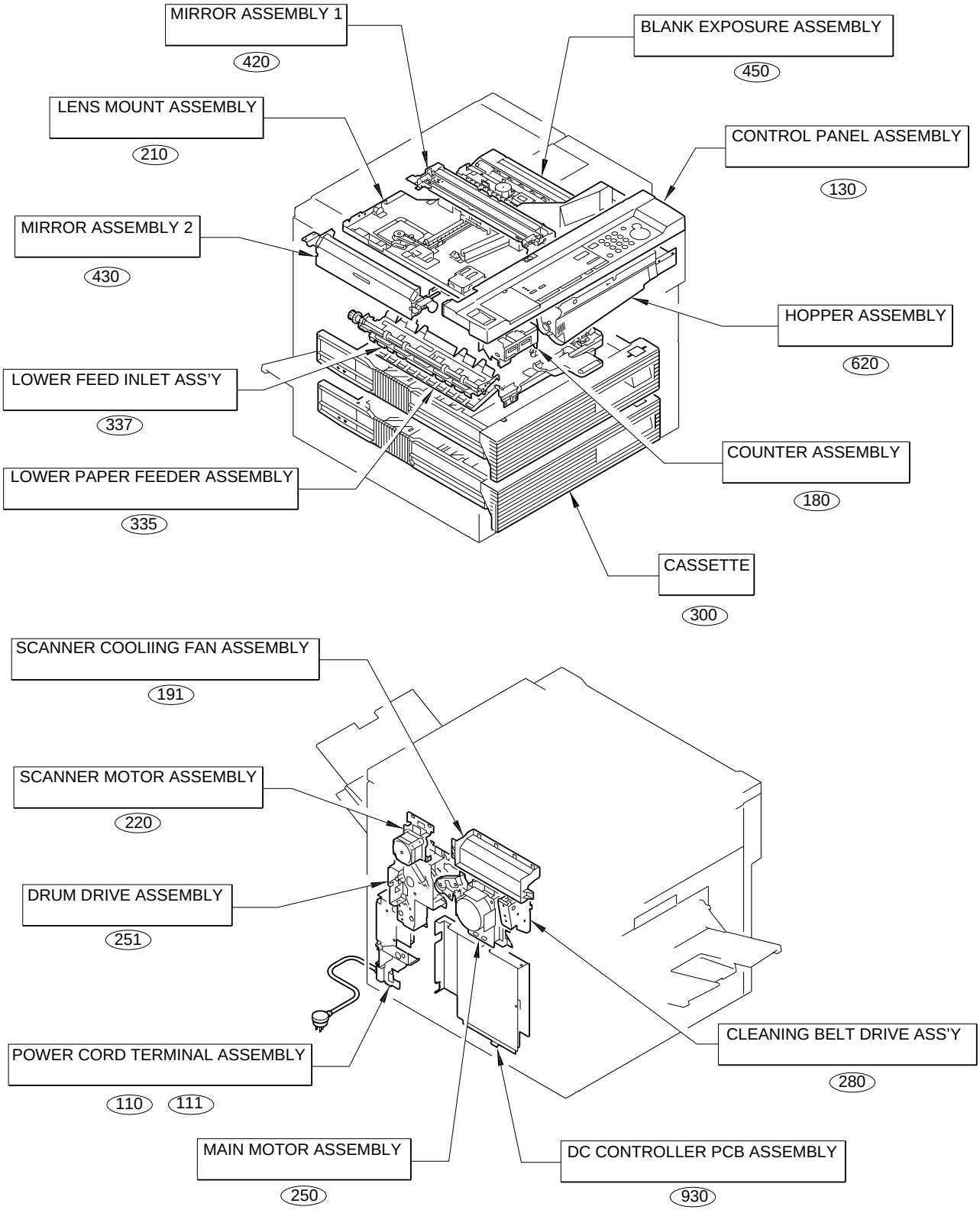
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FIGURE A ASSEMBLY LOCATION DIAGRAM(1/2)



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FIGURE A ASSEMBLY LOCATION DIAGRAM(2/2)



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FIGURE 020 SPECIAL TOOLS

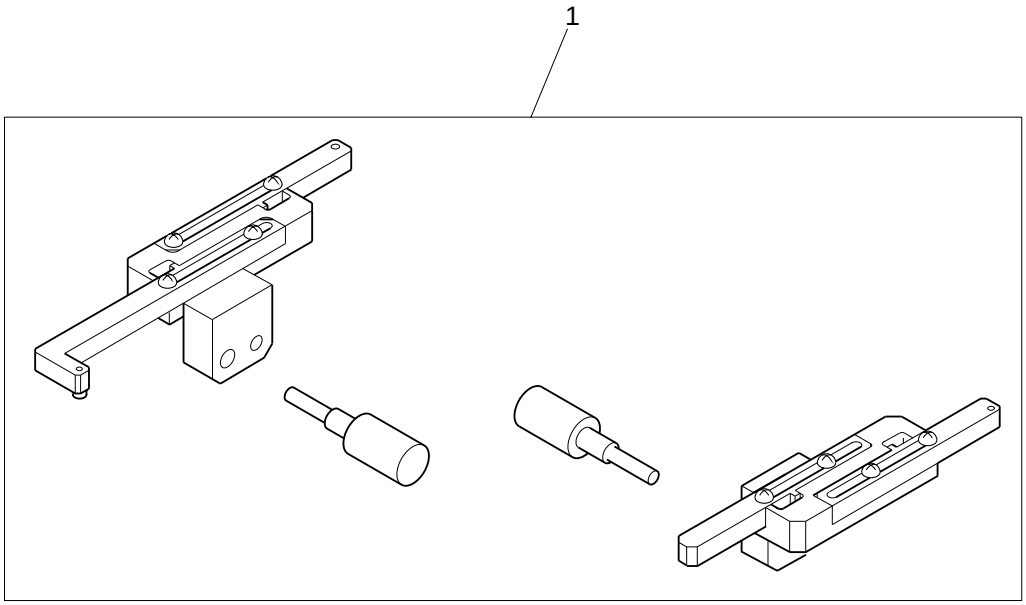
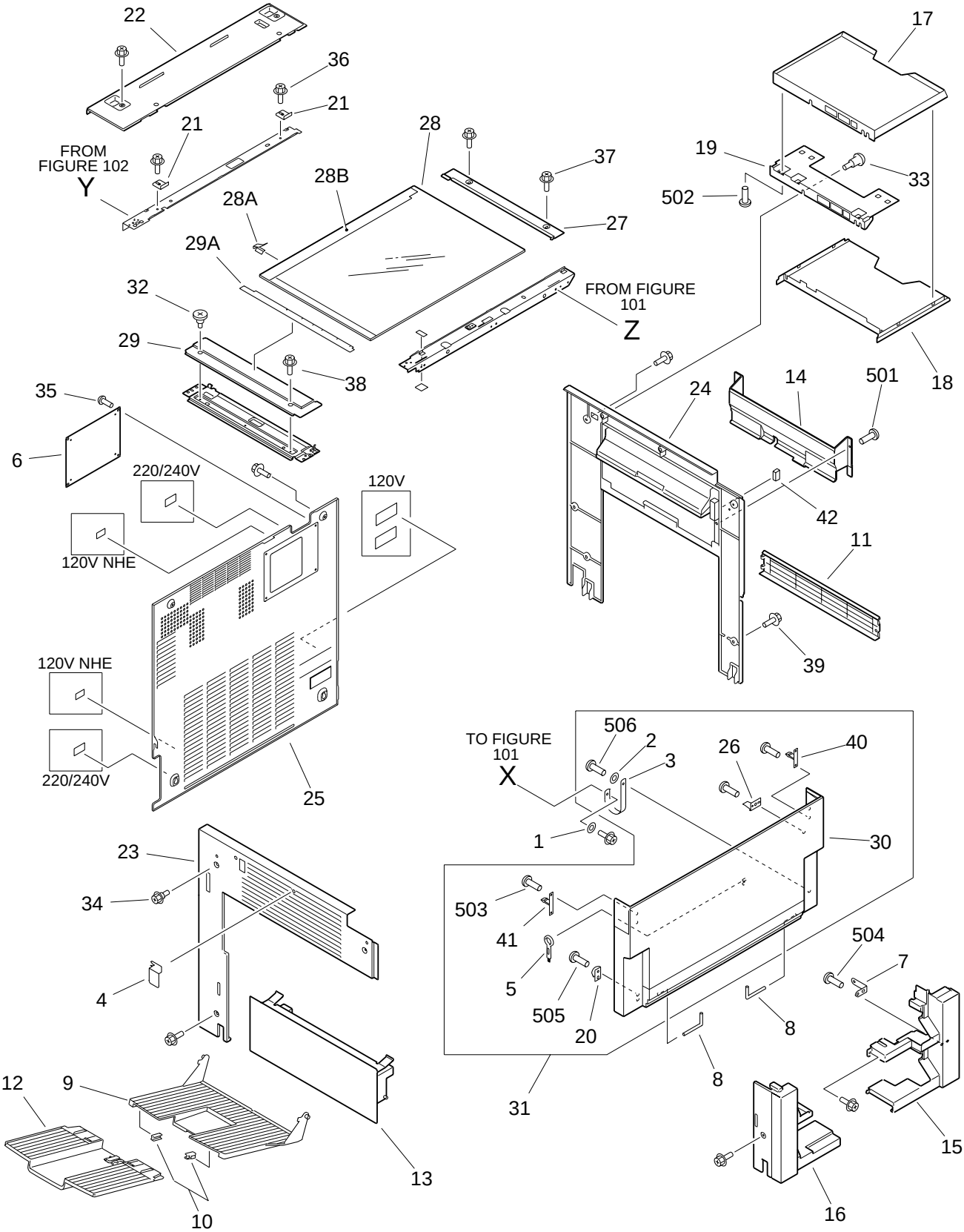


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
020 -	NPN		RF	SPECIAL TOOLS	
1	FY9 - 3002 - 000		1	GUIDE, CORONA WIRE	

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FIGURE 100 EXTERNAL COVERS, PANELS, ETC.



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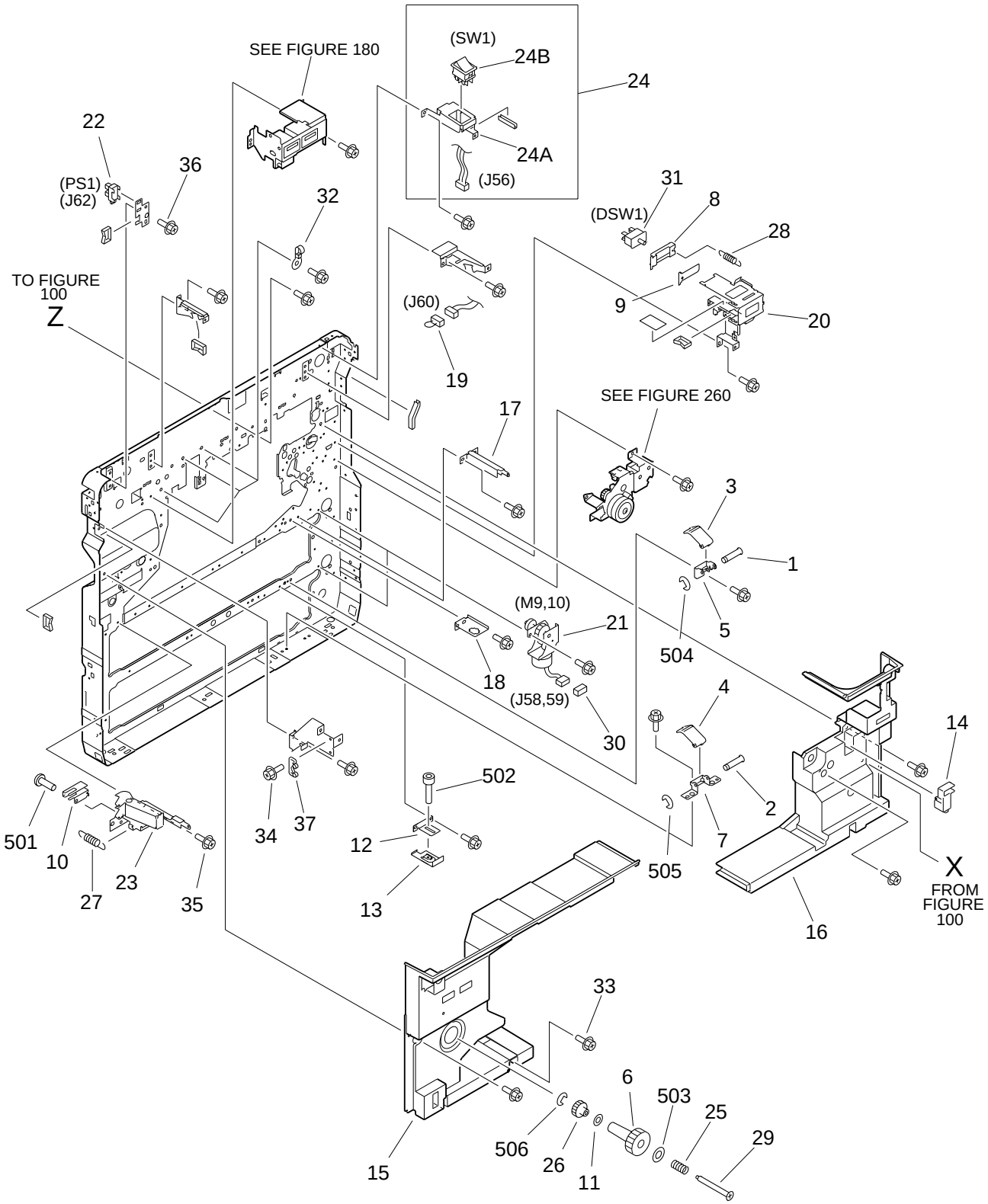
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
100 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FA2 - 7162 - 000		1	WASHER, PLAIN	
2	FA2 - 7162 - 000		1	WASHER, PLAIN	
3	FA5 - 2121 - 000		1	STRAP, FRONT DOOR	
4	FA7 - 0444 - 000		1	PLATE, MIRROR STOP	
5	FA9 - 3102 - 000		1	BRUSH, CLEANING	
6	FB1 - 7157 - 000		1	COVER	
7	FB1 - 7166 - 000		1	PLATE, PANEL MOUNTING	
8	FB1 - 7173 - 000		2	PIN, HINGE	
9	FB1 - 7189 - 040		1	TRAY, DELIVERY, 1	
10	FB1 - 7197 - 000		2	GUIDE, DELIVERY TRAY	
11	FB1 - 7202 - 000		1	DUMMY COVER, LOWER, RIGHT	
12	FB1 - 7205 - 000		1	TRAY, COPY, 2	
13	FB1 - 7625 - 000		1	DUMMY COVER, LOWER, LEFT	
14	FB1 - 7626 - 000		1	COVER, MULTI	
15	FB1 - 7633 - 000		1	COVER, FRONT LOWER, RIGHT	
16	FB1 - 7634 - 000		1	COVER, FRONT LOWER, LEFT	
17	FB1 - 7737 - 000		1	TRAY, DOCUMENT, UPPER	
18	FB1 - 7738 - 000		1	TRAY, DOCUMENT, LOWER	
19	FB1 - 7739 - 040		1	SUPPORT, DOCUMENT TRAY	
20	FB1 - 8249 - 000		1	PLATE, FOOL-PROOF	
21	FB1 - 8777 - 000		2	PLATE, ADJUSTING	
22	FB3 - 6994 - 000		1	COVER, UPPER, REAR	
23	FE5 - 2451 - 000		1	COVER, LEFT	
24	FE5 - 2453 - 000		1	COVER, RIGHT	
25	FE5 - 2581 - 000		1	COVER, REAR	
26	FE5 - 2819 - 000		1	PLATE, DOOR SWITCH	
27	FE5 - 2969 - 000		1	PLATE, GLASS RETAINER, RIGHT	
28	FL5 - 0374 - 000		1	GLASS, COPYBOARD	
28A	FB3 - 9907 - 000		1	PLATE, GROUNDING	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 28B	FE5 - 8001 - 000		1	PLATE, LENGTH INDEX	
29	FL5 - 0406 - 000		1	COVER, LEFT, UPPER	
29A	FB2 - 6066 - 000		1	PLATE, WIDTH INDEX	
30	FL5 - 0492 - 000		1	COVER, FRONT	
31	FM5 - 0568 - 000		1	FRONT COVER UNIT	
32	FS5 - 9150 - 000		1	SCREW,RS STEPPED,M3	
33	FS5 - 9161 - 000		2	SCREW,STEPPED,M4	
34	FS5 - 9164 - 000		1	SCREW,RS STEPPED,M4	
35	XA9 - 0265 - 000		4	SCREW,W/WASHER,TRUSS HEAD	
36	XA9 - 0629 - 000		14	SCREW,RS,M4X8	
37	XA9 - 0633 - 000		AR	SCREW,RS,M4X8	
38	XA9 - 0642 - 000		1	SCREW,RS,M3X6	
39	XA9 - 0643 - 000		2	SCREW,RS,M4X10	
40	XZ9 - 0124 - 000		1	LATCH, ROLLER ACTION	
41	XZ9 - 0183 - 000		1	LATCH, ROLLER ACTION	
42	XZ9 - 0353 - 000		1	CATCH, MAGNET	
501	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB4 - 7300 - 609		2	SCREW,TAPPING,TRUSS HEAD,M3X6	
503	XB4 - 7300 - 809		4	SCREW,TAPPING,TRUSS HEAD,M3X8	
504	XB4 - 7400 - 809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	
505	XB4 - 7400 - 809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	
506	XB4 - 7401 - 009		1	SCREW,TAPPING,TRUSS HEAD,M4X10	

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FIGURE 101 MACHINE FRONT PLATE



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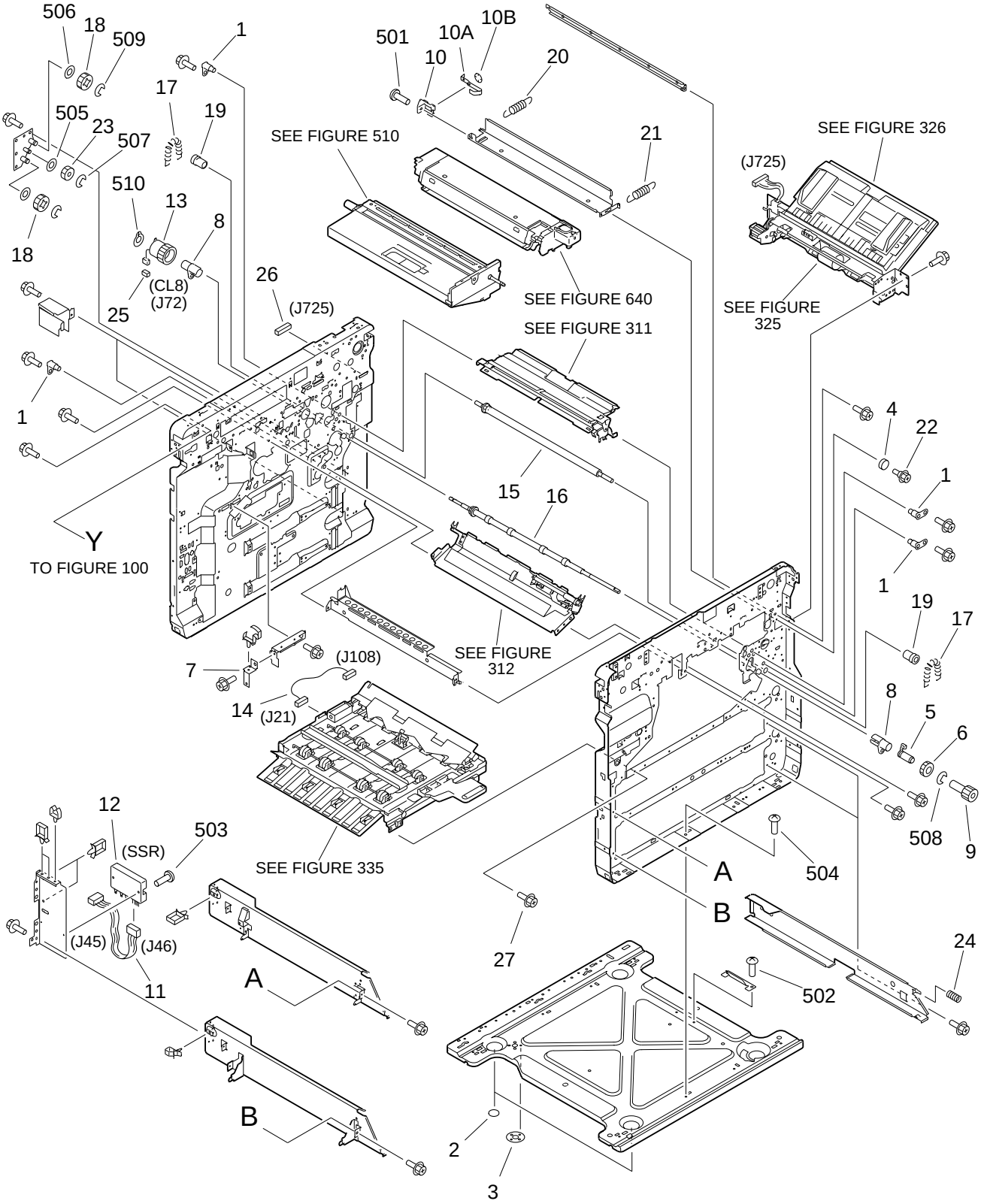
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
101 -	NPN		RF	MACHINE FRONT PLATE	
1	FA3 - 8719 - 000		1	ROD	
2	FA3 - 8719 - 000		1	ROD	
3	FB1 - 7023 - 020		1	LEVER, LIFTER RELEASE	
4	FB1 - 7023 - 020		1	LEVER, LIFTER RELEASE	
5	FB1 - 7025 - 000		1	MOUNT, LEVER, UPPER	
6	FB1 - 7215 - 000		1	KNOB, REGISTRAION	
7	FB1 - 7981 - 000		1	SUPPORT, LEVER, 2	
8	FB1 - 8181 - 000		1	HOLDER, DOOR SWITCH	
9	FB1 - 8182 - 000		1	PLATE, DOOR SWITCH PUSH	
10	FB1 - 8188 - 000		1	COVER, LEVER	
11	FB1 - 8512 - 000		1	SHIM	
12	FB1 - 8659 - 000		1	MOUNT, HORIZONTALY REGIST	
13	FB1 - 8660 - 000		1	HOOK, HORIZONTALY REGIST	
14	FE5 - 2586 - 000		1	COVER, CONNECTOR	
15	FE5 - 2587 - 000		1	COVER, INNER, LEFT	
16	FE5 - 2588 - 000		1	COVER, INNER, RIGHT	
17	FE5 - 2591 - 000		1	HINGE, FRONT COVER	
18	FE5 - 2625 - 000		1	PLATE, AC CONNECTOR SUPPORT	
19	FF2 - 6821 - 000		1	CONNECTOR, SHORT CIRCUIT	J60
20	FF5 - 1502 - 000		1	MOUNT, DOOR SWITCH	
21	FH6 - 1369 - 000		2	MOTOR	M9,10 J58,59
22	FH7 - 7217 - 000		1	PHOTO-INTERRUPTER	PS1 J62
23	FL5 - 0411 - 000		1	MOUNT, LEVER, 2	
24	FM5 - 0564 - 000		1	MAIN SWITCH UNIT	J56
24A	FE5 - 2467 - 000		1	MOUNT, MAIN SWITCH	
24B	FH7 - 6187 - 000		1	SWITCH, MAIN	SW1
25	FS2 - 2784 - 000		1	SPRING, COMPRESSION	
26	FS3 - 0809 - 000		1	GEAR, 24T	
27	FS5 - 2387 - 000		1	SPRING, TENSION	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
101 - 28	FS5 - 2389 - 000		1	SPRING, TENSION	
29	FS5 - 9142 - 000		1	SCREW,STEPPED,M4	
30	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J58,59
31	WC8 - 5051 - 000		1	SWITCH, PUSH	DSW1
32	X62 - 6863 - 000		2	CLAMP, CABLE, 5N	
33	XA9 - 0629 - 000		4	SCREW,RS,M4X8	
34	XA9 - 0724 - 000		2	SCREW,RS,M3X8	
35	XA9 - 0732 - 000		4	SCREW,RS,M4X8	
36	XA9 - 0930 - 000		AR	SCREW,RS,M4X8	
37	XZ9 - 0184 - 000		1	LATCH, ROLLER ACTION	
501	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB7 - 1040 - 069		1	SCREW,ALLEN HEAD,M4X6	
503	XD1 - 1106 - 235		1	SHIM	
504	XD2 - 1100 - 322		1	RING,E	
505	XD2 - 1100 - 322		2	RING,E	
506	XD2 - 1100 - 502		1	RING,E	

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FIGURE 102 INTERNAL COMPONENTS 1



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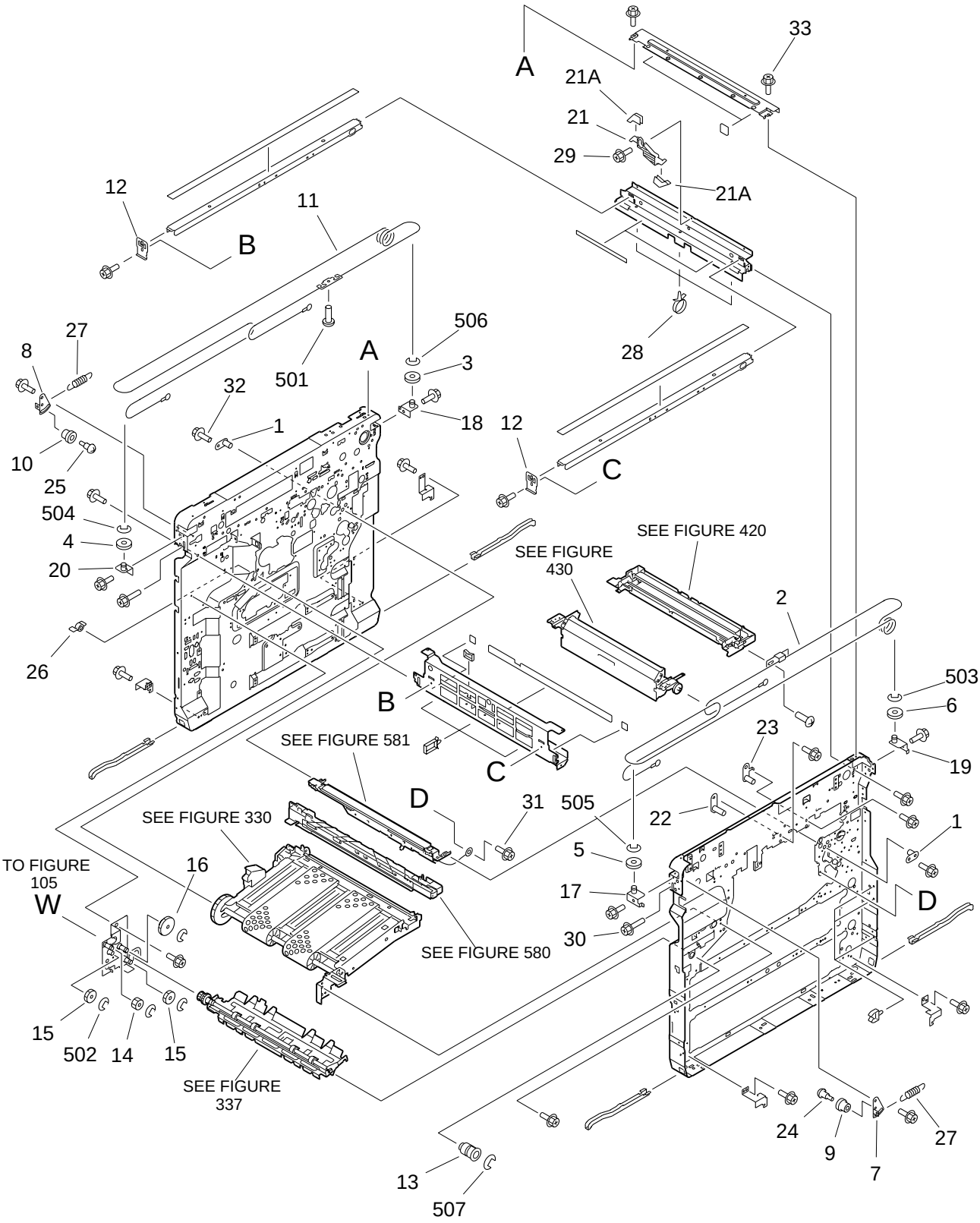
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
102 -	NPN		RF	INTERNAL COMPONENTS 1	
1	FA1 - 9546 - 000		4	PIN, POSITIONING	
2	FB1 - 7126 - 000		2	RUBBER, FOOT	
3	FB1 - 7127 - 000		1	GUIDE, PIN	
4	FB1 - 7654 - 000		1	SPACER	
5	FB3 - 4300 - 000		1	BUSHING, SCREW	
6	FB3 - 4301 - 000		1	BUSHING, SCREW	
7	FE5 - 2628 - 000		1	GUIDE, FIXING BIAS CABLE	
8	FE5 - 2644 - 000		2	BUSHING, REGIST. LOWER ROLLER	
9	FE5 - 2892 - 000		1	KNOB, SIDE REGISTRATION	
10	FF5 - 1458 - 020		1	MOUNT, ELECTRODE	
10A	FB1 - 8162 - 000		1	PLATE, ELECTRODE	
10B	XA9 - 0134 - 000		2	NUT, PUSH	
11	FG5 - 1868 - 000		1	CABLE, SSR	J45,46
12	FH4 - 5449 - 000		1	SSR	120V SSR
	FH4 - 5450 - 000		1	SSR	220/240V SSR
13	FH7 - 5746 - 000		1	CLUTCH, ELECTROMAGNETIC	CL8 J72
14	FL5 - 5050 - 000		1	CABLE, DUPLEX. PAPER FEED	J21,108
15	FM5 - 0517 - 000		1	ROLLER, SIDE REGIST., UPPER	
16	FM5 - 0518 - 000		1	ROLLER, SIDE REGIST., LOWER	
17	FS3 - 2505 - 000		2	SPRING, TORSION	
18	FS5 - 0514 - 000		2	GEAR, 20T	
19	FS5 - 1607 - 000		2	BUSHING	
20	FS5 - 2385 - 000		1	SPRING, TENSION	
21	FS5 - 2398 - 000		1	SPRING, TENSION	
22	FS5 - 9163 - 000		1	SCREW,RS STEPPED,M3	
23	FS6 - 0145 - 000		1	GEAR, 16T	
24	FS6 - 2528 - 000		2	SPRING, COMPRESSION	
25	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J72
26	VS1 - 5057 - 010		1	CONNECTOR, SNAP TIGHT	J725

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
102 - 27	XA9 - 0930 - 000		AR	SCREW,RS,M4X8	
501	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB2 - 6300 - 809		2	SCREW,W/WASHER,M3X8	
504	XB6 - 7400 - 609		8	SCREW,TP,M4X6	
505	XD1 - 1106 - 729		1	SHIM	
506	XD1 - 1108 - 229		2	SHIM	
507	XD2 - 1100 - 502		1	RING,E	
508	XD2 - 1100 - 502		1	RING,E	
509	XD2 - 1100 - 642		2	RING,E	
510	XD2 - 2100 - 802		1	RING,GRIP	

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FIGURE 103 INTERNAL COMPONENTS 2



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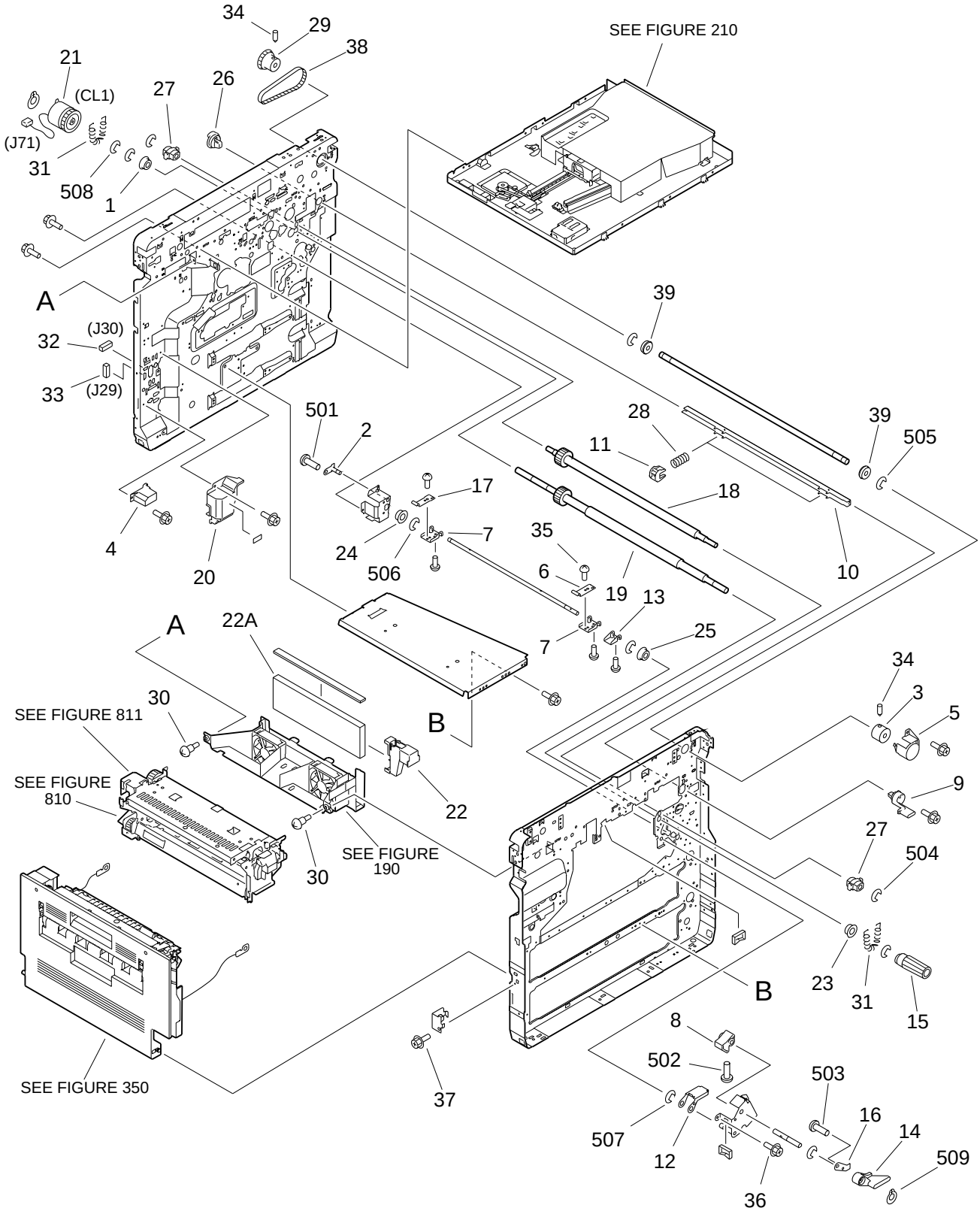
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
103 -	NPN		RF	INTERNAL COMPONENTS 2	
1	FA4 - 1149 - 000		2	PIN, PLATE	
2	FB1 - 7090 - 000		1	WIRE, SCANNER, FRONT	
3	FB1 - 7108 - 000		1	PULLEY	
4	FB1 - 7108 - 000		1	PULLEY	
5	FB1 - 7109 - 000		1	PULLEY	
6	FB1 - 7109 - 000		1	PULLEY	
7	FB1 - 7110 - 000		1	PLATE, WIRE ADJUSTING, FRONT	
8	FB1 - 7111 - 000		1	PLATE, WIRE ADJUSTING, REAR	
9	FB1 - 7112 - 000		1	ROLLER, WIRE	
10	FB1 - 7112 - 000		1	ROLLER, WIRE	
11	FB1 - 7874 - 000		1	WIRE, SCANNER, REAR	
12	FB1 - 7938 - 000		2	PLATE, RAIL STOP	
13	FE5 - 2608 - 000		1	BUSHING	
14	FE5 - 5103 - 000		1	GEAR, 17T	
15	FE5 - 5104 - 000		2	GEAR, 21T	
16	FE5 - 5105 - 000		1	GEAR, 16T/32T	
17	FF5 - 1183 - 000		1	MOUNT, PULLEY, FRONT, LEFT	
18	FF5 - 1184 - 000		1	MOUNT, PULLEY, REAR, RIGHT	
19	FF5 - 1477 - 000		1	MOUNT, PULLEY, RIGHT FRONT	
20	FF5 - 1478 - 000		1	MOUNT, PULLEY, LEFT REAR	
21	FF5 - 5715 - 000		1	BLOCK, MIRROR CLEANING	
21A	FB1 - 7944 - 000		2	PAD, CLEANING	
22	FL5 - 0375 - 000		1	PLATE, POSITIONING, LEFT	
23	FL5 - 0491 - 000		1	PIN, POSITIONING	
24	FS1 - 9168 - 000		1	SCREW,STEPPED,M4	
25	FS1 - 9168 - 000		1	SCREW,STEPPED,M4	
26	FS5 - 1210 - 000		1	BUSHING	
27	FS6 - 2534 - 000		2	SPRING, TENSION	
28	WT2 - 0365 - 000		5	CLAMP, CABLE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
103 - 29	XA9 - 0629 - 000		1	SCREW,RS,M4X8	
30	XA9 - 0632 - 000		2	SCREW,RS,M4X26	
31	XA9 - 0633 - 000		1	SCREW,RS,M4X8	
32	XA9 - 0732 - 000		2	SCREW,RS,M4X8	
33	XA9 - 0930 - 000		AR	SCREW,RS,M4X8	
501	XB6 - 7300 - 609		4	SCREW,TP,M3X6	
502	XD2 - 1100 - 502		4	RING,E	
503	XD2 - 1100 - 642		1	RING,E	
504	XD2 - 1100 - 642		1	RING,E	
505	XD2 - 1100 - 642		1	RING,E	
506	XD2 - 1100 - 642		1	RING,E	
507	XD2 - 1100 - 642		1	RING,E	

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FIGURE 104 INTERNAL COMPONENTS 3



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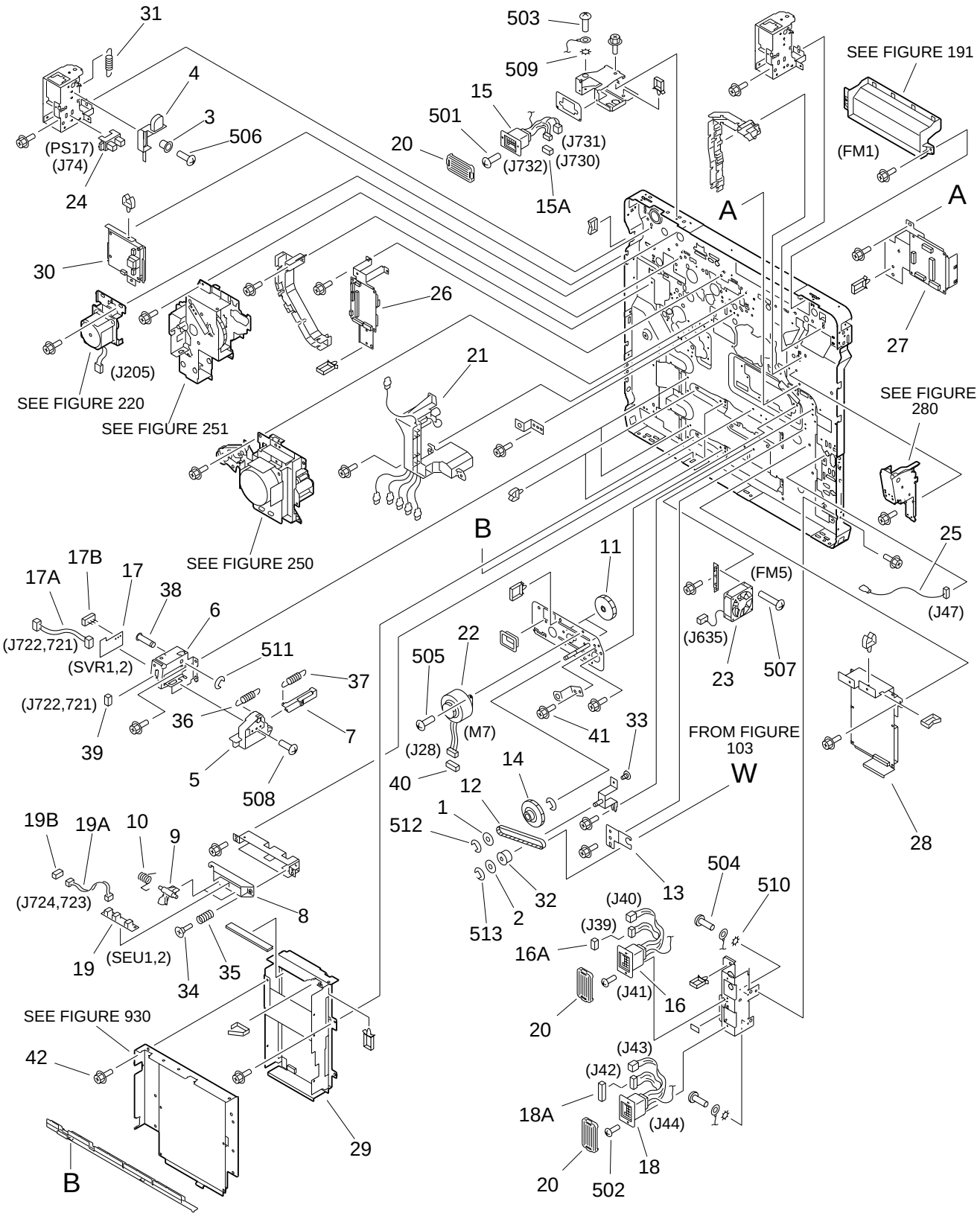
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
104 -	NPN		RF	INTERNAL COMPONENTS 3	
1	FA1 - 0056 - 000		1	BUSHING	
2	FA1 - 9546 - 000		1	PIN, POSITIONING	
3	FB1 - 6677 - 030		1	PULLEY	
4	FB1 - 7223 - 000		1	PLATE, CONNECTOR	
5	FB1 - 7628 - 000		1	COVER, PULLEY	
6	FB1 - 8350 - 000		1	SPRING, LEAF	
7	FB1 - 8351 - 000		2	MOUNT, SPRING LEAF	
8	FB1 - 8365 - 000		1	CAM, FEEDER PRESSURE	
9	FB3 - 7061 - 000		1	KNOB, PRESSURE	
10	FB3 - 7062 - 000		1	SHAFT, DEVELOPING PRESSURE	
11	FB3 - 7063 - 000		2	CAM, DEVELOPING PRESSURE	
12	FE5 - 2460 - 000		1	ARM, PRESSURE	
13	FE5 - 2464 - 000		1	LEVER, FEEDER PRESSURE	
14	FE5 - 2465 - 000		1	HANDLE, FEEDER PRESSURE	
15	FE5 - 2577 - 000		1	KNOB, REGISTRATION	
16	FE5 - 2613 - 000		1	PLATE, FEEDER PRESSURE LEVER	
17	FE5 - 2815 - 000		1	PLATE, FEEDER PRESSURE	
18	FF5 - 1098 - 000		1	ROLLER, REGISTRATION, UPPER	
19	FF5 - 1099 - 000		1	ROLLER, REGISTRATION, LOWER	
20	FF5 - 5752 - 000		1	COVER, CONNECTOR	
21	FH7 - 5392 - 000		1	CLUTCH, ELECTROMAGNETIC	CL1 J71
22	FL5 - 0486 - 000		1	FILTER, OZONE	
22A	FE5 - 2543 - 000		1	FILTER, OZONE	
23	FS1 - 1402 - 000		1	BUSHING	
24	FS1 - 1510 - 000		1	BUSHING	
25	FS1 - 1510 - 000		1	BUSHING	
26	FS2 - 1431 - 000		1	BUSHING	
27	FS5 - 1261 - 000		2	BUSHING, REGISTRATION, UPPER	
28	FS5 - 2380 - 000		2	SPRING, COMPRESSION	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
104 - 29	FS5 - 3170 - 030		1	PULLEY, 66T	
30	FS5 - 9166 - 000		2	SCREW,STEPPED,M4	
31	FS6 - 2531 - 000		2	SPRING, TENSION	
32	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J30
33	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J29
34	X31 - 6241 - 080		4	SETSCREW,M4X8	
35	XA9 - 0700 - 000		5	SCREW,TP,M4X8	
36	XA9 - 0732 - 000		2	SCREW,RS,M4X8	
37	XA9 - 0930 - 000		AR	SCREW,RS,M4X8	
38	XF9 - 0403 - 000		1	BELT, TIMING	
39	XG9 - 0249 - 000		2	BEARING, BALL	
501	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB1 - 2400 - 809		1	SCREW,MACH.,TRUSS HEAD,M4X8	
503	XB4 - 7400 - 809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	
504	XD2 - 1100 - 502		2	RING,E	
505	XD2 - 1100 - 642		2	RING,E	
506	XD2 - 1100 - 642		1	RING,E	
507	XD2 - 1100 - 642		4	RING,E	
508	XD2 - 1100 - 642		2	RING,E	
509	XD2 - 2100 - 802		2	RING,GRIP	

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FIGURE 105 MACHINE REAR PLATE



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
105 -	NPN		RF	MACHINE REAR PLATE	
1	FA6 - 7939 - 000		1	FLANGE, PULLEY, 2	
2	FA6 - 7939 - 000		1	FLANGE, PULLEY, 2	
3	FB1 - 6666 - 000		2	COLLAR	
4	FB1 - 6668 - 000		1	LEVER, SENSING	
5	FB1 - 8727 - 000		2	HOLDER, CASSETTE VR PCB	
6	FB1 - 8728 - 000		2	MOUNT, SWITCH HOLDER PCB	
7	FB1 - 8729 - 030		2	SHAFT, SLIDE	
8	FB1 - 8733 - 000		2	HOLDER, SWITCH	
9	FB1 - 8735 - 000		4	ARM, SENSOR	
10	FB1 - 8737 - 000		4	SPRING, TORSION	
11	FE5 - 2607 - 000		2	GEAR, 39T	
12	FE5 - 2619 - 000		1	BELT, TIMING	
13	FE5 - 2813 - 000		1	PLATE, BUSHING SUPPORT	
14	FE5 - 5102 - 000		1	GEAR, 44T/PULLEY, 26T	
15	FG5 - 1857 - 000		1	CABLE, DF CONNECTING	
15A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J730
16	FG5 - 1858 - 000		1	CABLE, SORTER CONNECTING	
16A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J39
17	FG5 - 1957 - 000		2	CASSETTE VR PCB ASSEMBLY	SVR1,2
17A	FG5 - 1947 - 000		1	CABLE, CASSETTE VR	J721,722
17B	VR9 - 5138 - 000		1	RESISTOR, VARIABLE, 10KOHM	
18	FG5 - 7932 - 000		1	CABLE, PEDESTAL CONNECTING	
18A	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	J42
19	FG5 - 8338 - 000		2	CASSETTE SWITCH PCB ASSEMBLY	SEU1,2
19A	FG5 - 1948 - 000		1	CABLE, CASSETTE SWITCH	J723,724
19B	VS1 - 5057 - 004		2	CONNECTOR, SNAP TIGHT	J723,724
20	FH2 - 5824 - 000		3	COVER, CONNECTOR, 1	
21	FH2 - 9204 - 000		1	CONNECTOR, HIGH VOLTAGE	
22	FH6 - 1381 - 000		1	MOTOR, STEPPING	M7 J28

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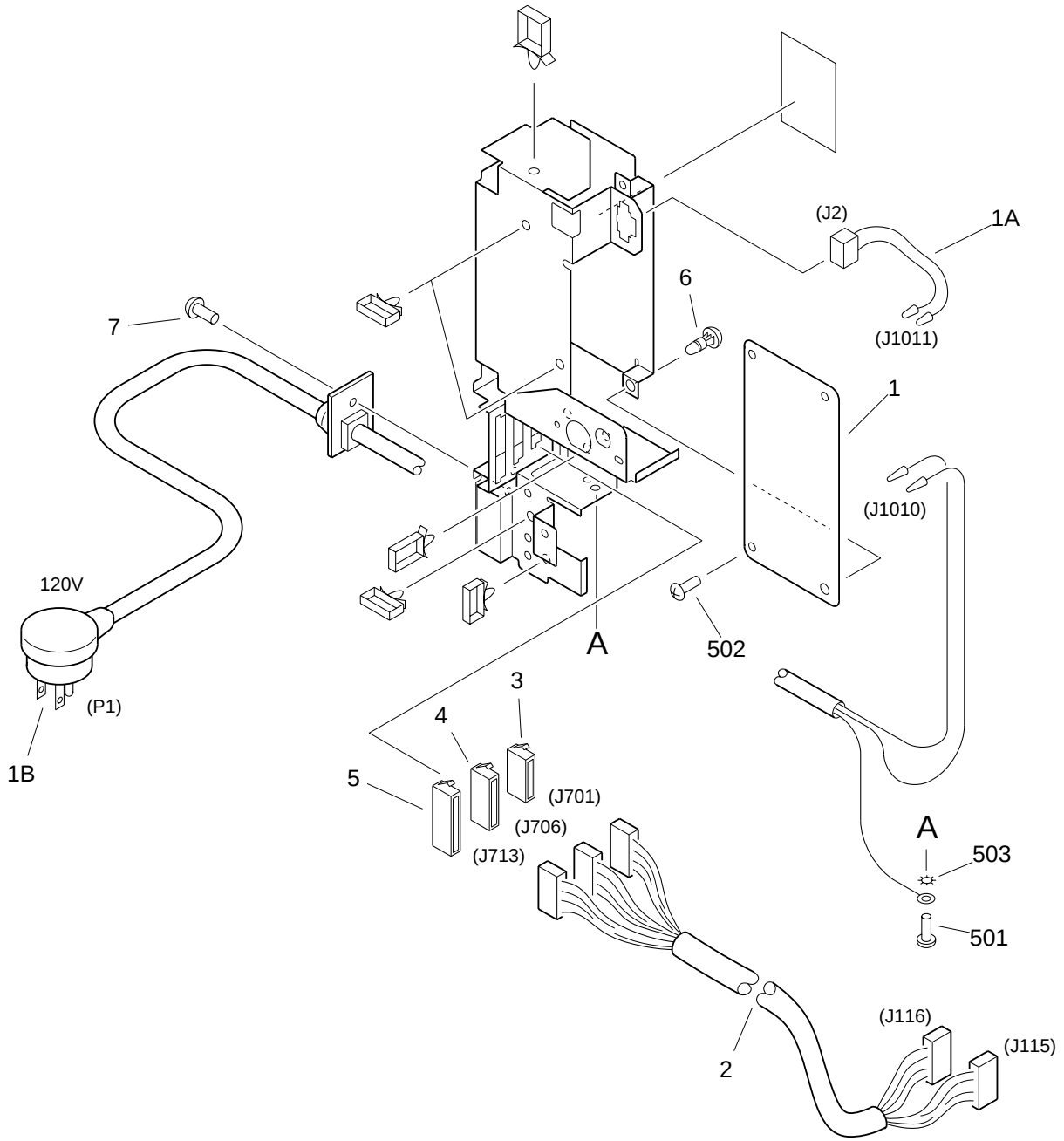
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
105 - 23	FH6 - 1385 - 000		1	FAN	FM5 J635
24	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS17 J74
25	FL5 - 5036 - 000		1	CABLE, FIXING BIAS	J47
26	FM5 - 0521 - 000		1	MOTOR CONTROLLER PCB ASS'Y 1	
27	FM5 - 0522 - 000		1	MOTOR CONTROLLER PCB ASS'Y 2	
28	FM5 - 0558 - 000		1	H. V. T. PCB ASSEMBLY	J401
29	FM5 - 0577 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	120V
	FM5 - 0555 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	220/240V
30	FM5 - 0578 - 000		1	LAMP REGULATOR PCB ASSEMBLY	120V
	FM5 - 0556 - 000		1	LAMP REGULATOR PCB ASSEMBLY	220/240V
31	FS2 - 2351 - 000		1	SPRING, TENSION	
32	FS2 - 3488 - 000		1	PULLEY, 32T	
33	FS2 - 9012 - 000		1	SCREW, STEPPED, M2.2	
34	FS2 - 9327 - 000		4	SCREW,STEPPED,M4	
35	FS3 - 2044 - 000		4	SPRING, COMPRESSION	
36	FS5 - 2322 - 000		2	SPRING, TENSION	
37	FS5 - 2323 - 020		2	SPRING, TENSION	
38	FS5 - 7128 - 000		2	SHAFT	
39	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J721,722
40	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J28
41	XA9 - 0629 - 000		1	SCREW,RS,M4X8	
42	XA9 - 0930 - 000		AR	SCREW,RS,M4X8	
501	XB1 - 2300 - 607		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 607		4	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 603		1	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1 - 2400 - 603		2	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB1 - 2401 - 209		2	SCREW,MACH.,TRUSS HEAD,M4X12	
507	XB1 - 2403 - 007		2	SCREW,MACH.,TRUSS HEAD,M4X30	
508	XB4 - 7400 - 809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
105 - 509	XD1 - 4200 - 402		1	WASHER,TOOTHED LOCK	
510	XD1 - 4200 - 402		2	WASHER,TOOTHED LOCK	
511	XD2 - 1100 - 502		2	RING,E	
512	XD2 - 1100 - 642		2	RING,E	
513	XD2 - 1100 - 642		1	RING,E	

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FIGURE 110 POWER CORD TERMINAL ASSEMBLY (120V)

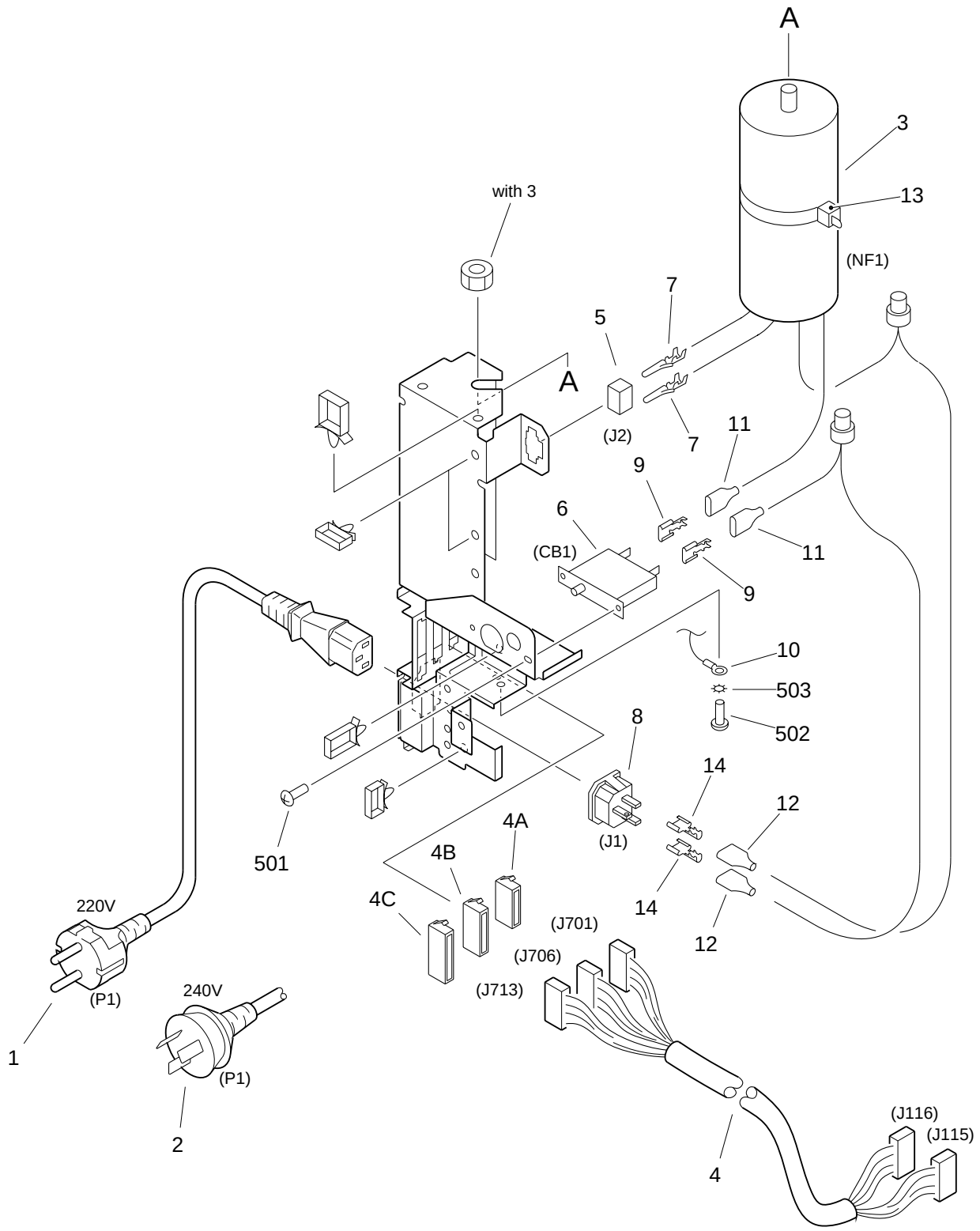


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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
110 -	FM5 - 0579 - 000		1	POWER CORD TERMINAL ASSEMBLY	120V
1	FG5 - 8021 - 000		1	NOISE FILTER PCB ASSEMBLY	
1 A	FG5 - 8030 - 000		1	AC CABLE UNIT, 1	J2,1011
1 B	FG5 - 8335 - 000		1	POWER CORD UNIT	P1 J1010
2	FM5 - 5107 - 000		1	CABLE, P. PICK-UP CONNECTING	J115,116 J701,706,713
3	VS1 - 5057 - 010		1	CONNECTOR, SNAP TIGHT	J701
4	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	J706
5	VS1 - 5057 - 015		1	CONNECTOR, SNAP TIGHT	J713
6	WT2 - 0386 - 000		1	SPACER	
7	XA9 - 0739 - 000		1	SCREW,TP,M4X8	
5 0 1	XB1 - 2400 - 603		1	SCREW,MACH.,TRUSS HEAD,M4X6	
5 0 2	XB1 - 2400 - 606		3	SCREW,MACH.,TRUSS HEAD,M4X6	
5 0 3	XD1 - 4200 - 402		1	WASHER,TOOTHED LOCK	

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FIGURE 111 POWER CORD TERMINAL ASSEMBLY (220/240V)



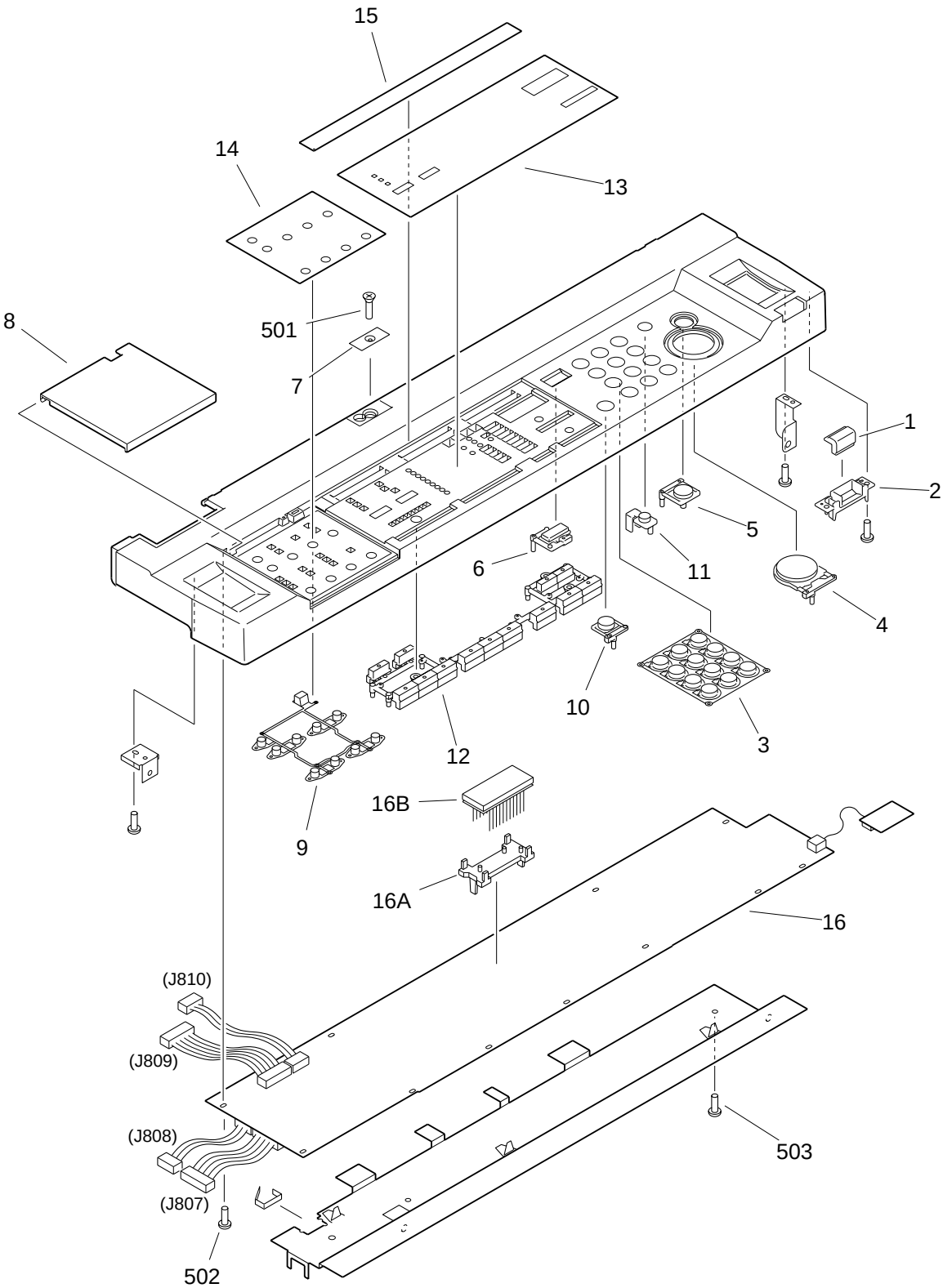
NOTE:This assembly does not include the parts shown with key No.1 and 2.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
111 -	FM5 - 0563 - 000		1	POWER CORD TERMINAL ASSEMBLY	220/240V
1	FH2 - 5761 - 020		1	CORD, POWER	SEE NOTE 220V
2	FH2 - 5763 - 000		1	CORD, POWER	SEE NOTE 240V
3	FH7 - 9231 - 000		1	FILTER, NOISE	NF1 J2
4	FM5 - 5107 - 000		1	CABLE, P. PICK-UP CONNECTING	J115,116, J701,706,713
4 A	VS1 - 5057 - 010		1	CONNECTOR, SNAP TIGHT	J701
4 B	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	J706
4 C	VS1 - 5057 - 015		1	CONNECTOR, SNAP TIGHT	J713
5	VS3 - 5121 - 002		1	CONNECTOR, 2P, FEMALE	J2
6	WD3 - 0125 - 000		1	CIRCUIT BREAKER	CB1
7	WS3 - 5291 - 000		2	PIN CONTACT	J2
8	WS5 - 5025 - 000		1	INLET, AC	J1
9	WT1 - 0015 - 000		2	SOCKET, FASTON 187, 16-20AWG	
1 0	WT1 - 0237 - 000		1	TERMINAL, RING	
1 1	WT1 - 5174 - 000		2	SLEEVE, FASTON, 187	
1 2	WT1 - 5252 - 000		2	SLEEVE, FASTEN (CONNECTOR)	
1 3	WT2 - 0088 - 000		1	TIE, CABLE	
1 4	X62 - 5316 - 000		2	SOCKET, FASTEN 187, 18-20AWG	
5 0 1	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 2	XB1 - 2400 - 603		1	SCREW,MACH.,TRUSS HEAD,M4X6	
5 0 3	XD1 - 4200 - 402		1	WASHER,TOOTHED LOCK	

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FIGURE 130 CONTROL PANEL ASSEMBLY



NOTE:This assembly does not include the parts shown with key No.7 and 501.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
130 -	FM5 - 0646 - 000		1	CONTROL PANEL ASSEMBLY	AB SIZE
	FM5 - 0647 - 000		1	CONTROL PANEL ASSEMBLY	INCH SIZE
1	FB1 - 8074 - 000		1	COVER, POWER SUPPLY LED	
2	FB1 - 8085 - 000		1	PLATE, REFLECTOR	
3	FB2 - 2403 - 000		1	KEY TOP, TEN KEY	
4	FB2 - 2404 - 000		1	KEY TOP, START	
5	FB2 - 2405 - 000		1	KEY TOP, STOP	
6	FB2 - 2406 - 000		1	KEY TOP, RESET	
7	FB3 - 8864 - 000		1	PLATE, COVER	SEE NOTE
8	FC2 - 6167 - 000		1	COVER, APPLICATION CONTROL KEY	
9	FC2 - 6169 - 000		1	KEY TOP, APPLICATION CONTROL	
10	FC2 - 6173 - 000		1	KEY TOP, ID	
11	FC2 - 6177 - 000		1	KEY TOP, STAND BY	
12	FC2 - 6181 - 000		1	KEY TOP, ADJUST/SELECT	
13	FC2 - 8592 - 000		1	SHEET, CONTROL PANEL	AB SIZE
	FC2 - 8593 - 000		1	SHEET, CONTROL PANEL	INCH SIZE
14	FC2 - 8594 - 000		1	SHEET, APPLICATION CONTROL	
15	FC2 - 8595 - 000		1	SHEET, MESSAGE	
16	FM5 - 5116 - 000		1	CONTROL PANEL PCB ASSEMBLY	
16A	FB2 - 2407 - 000		1	SPACER, LED	
16B	FH7 - 3115 - 000		1	LED,7 SEGMENT	
501	XB1 - 3400 - 806		1	SCREW,MACH.,C.S. HEAD,M4X8	SEE NOTE
502	XB4 - 7260 - 605		19	SCREW,TAP.,TRUSS HEAD,M2.6X6	
503	XB4 - 7300 - 805		4	SCREW,TAPPING,TRUSS HEAD,M3X8	

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FIGURE 160 COPYBOARD COVER ASSEMBLY

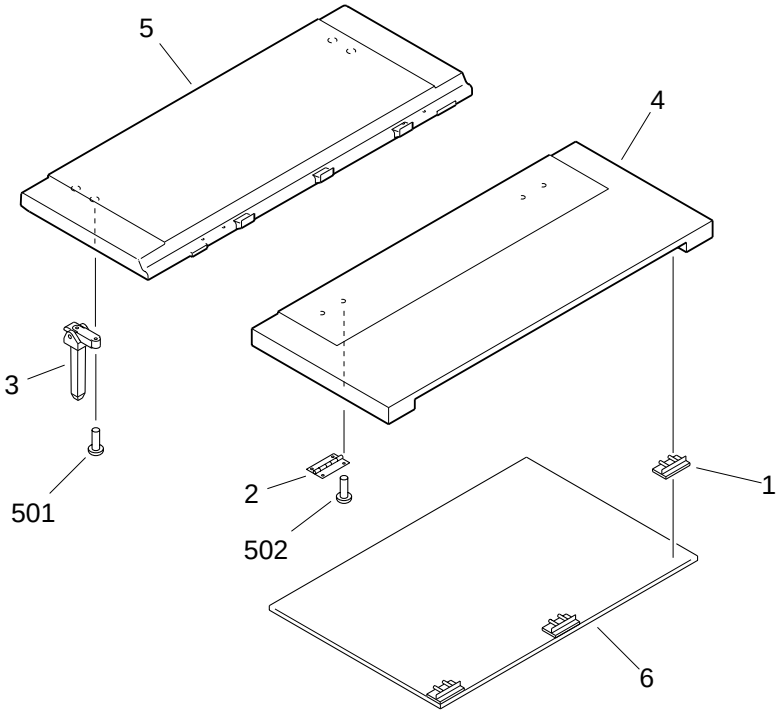


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
160 -	FG5 - 1974 - 050		1	COPYBOARD COVER ASSEMBLY	
1	FA3 - 9055 - 000		3	PLATE, CUSHION MOUNTING	
2	FA5 - 1185 - 000		2	PLATE, HINGE	
3	FA6 - 5650 - 000		2	HINGE, COPYBOARD COVER	
4	FB1 - 8771 - 020		1	COVER, COPYBOARD, FRONT	
5	FB1 - 8772 - 030		1	COVER, COPYBOARD, REAR	
6	FF2 - 3941 - 020		1	CUSHION ASS'Y, COPYBOARD COVER	
5 0 1	XB1 - 2401 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X16	
5 0 2	XB4 - 7400 - 809		8	SCREW,TAPPING,TRUSS HEAD,M4X8	

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FIGURE 180 COUNTER ASSEMBLY

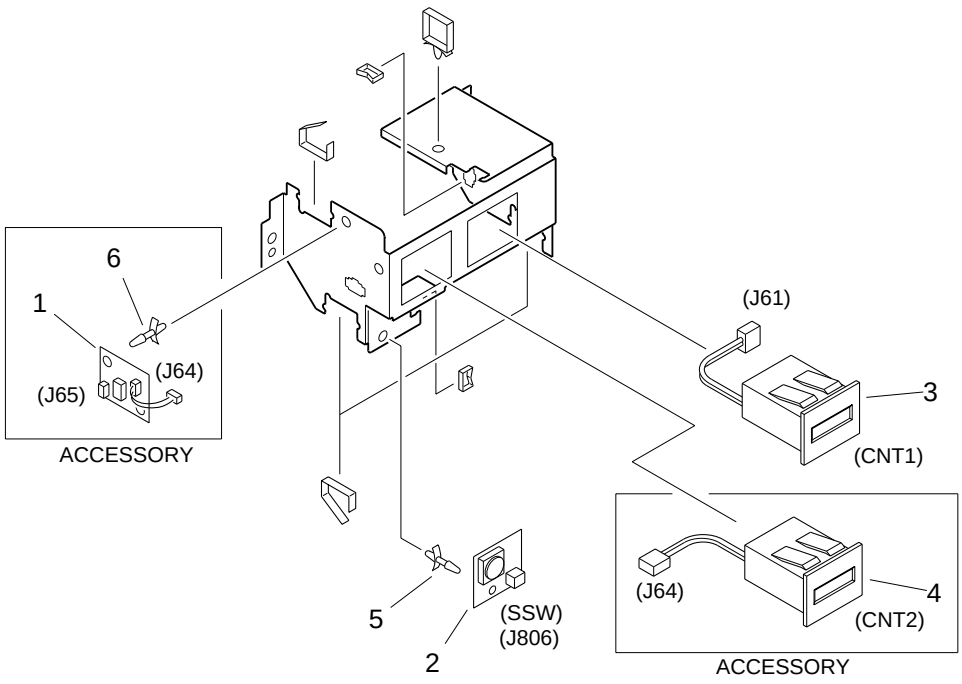


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
180 -	FM5 - 0485 - 000		1	COUNTER ASSEMBLY	
1	FG2 - 5195 - 000		1	OPTION COUNTER PCB ASSEMBLY	ACCESSORY J64,65
2	FG5 - 1914 - 000		1	SERVICE SWITCH PCB ASSEMBLY	SSW J806
3	FG5 - 1938 - 020		1	COUNTER UNIT	CNT1 J61
4	FG5 - 1938 - 020		1	COUNTER UNIT	ACCESSORY CNT2 J64
5	VT2 - 0001 - 003		2	SUPPORT, PCB	ACCESSORY
6	VT2 - 0001 - 003		1	SUPPORT, PCB	

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FIGURE 190 EXHAUST FAN ASSEMBLY

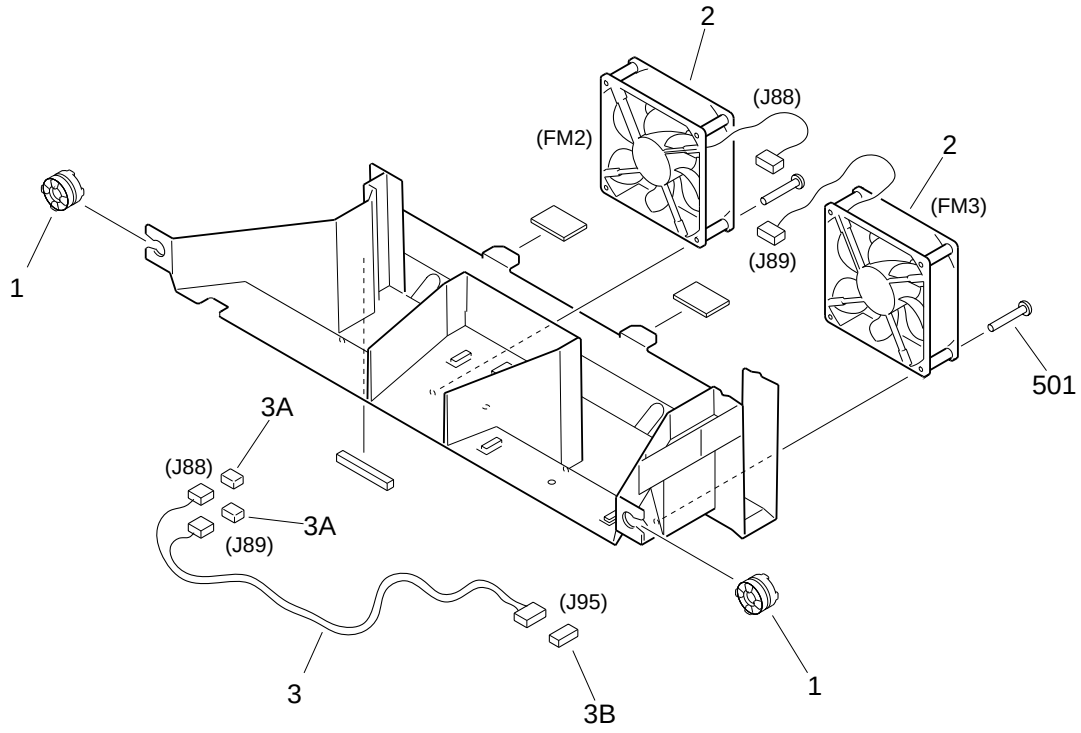


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
190 -	FM5 - 0509 - 000		1	EXHAUST FAN ASSEMBLY	
1	FB1 - 7670 - 000		2	DAMPER, RUBBER	
2	FH6 - 1387 - 000		2	FAN, EXHAUST	FM2,3 J88,89
3	FL5 - 5042 - 000		1	CABLE, EXHAUST FAN	J88,89,95
3 A	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J88,89
3 B	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J95
5 0 1	XB1 - 2403 - 009		4	SCREW,MACH.,TRUSS HEAD,M4X30	

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FIGURE 191 SCANNER COOLING FAN ASSEMBLY

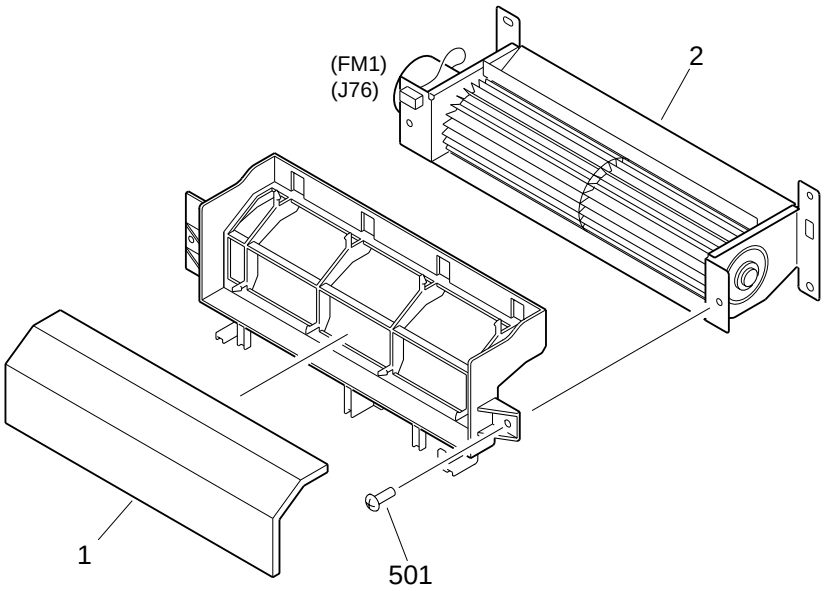
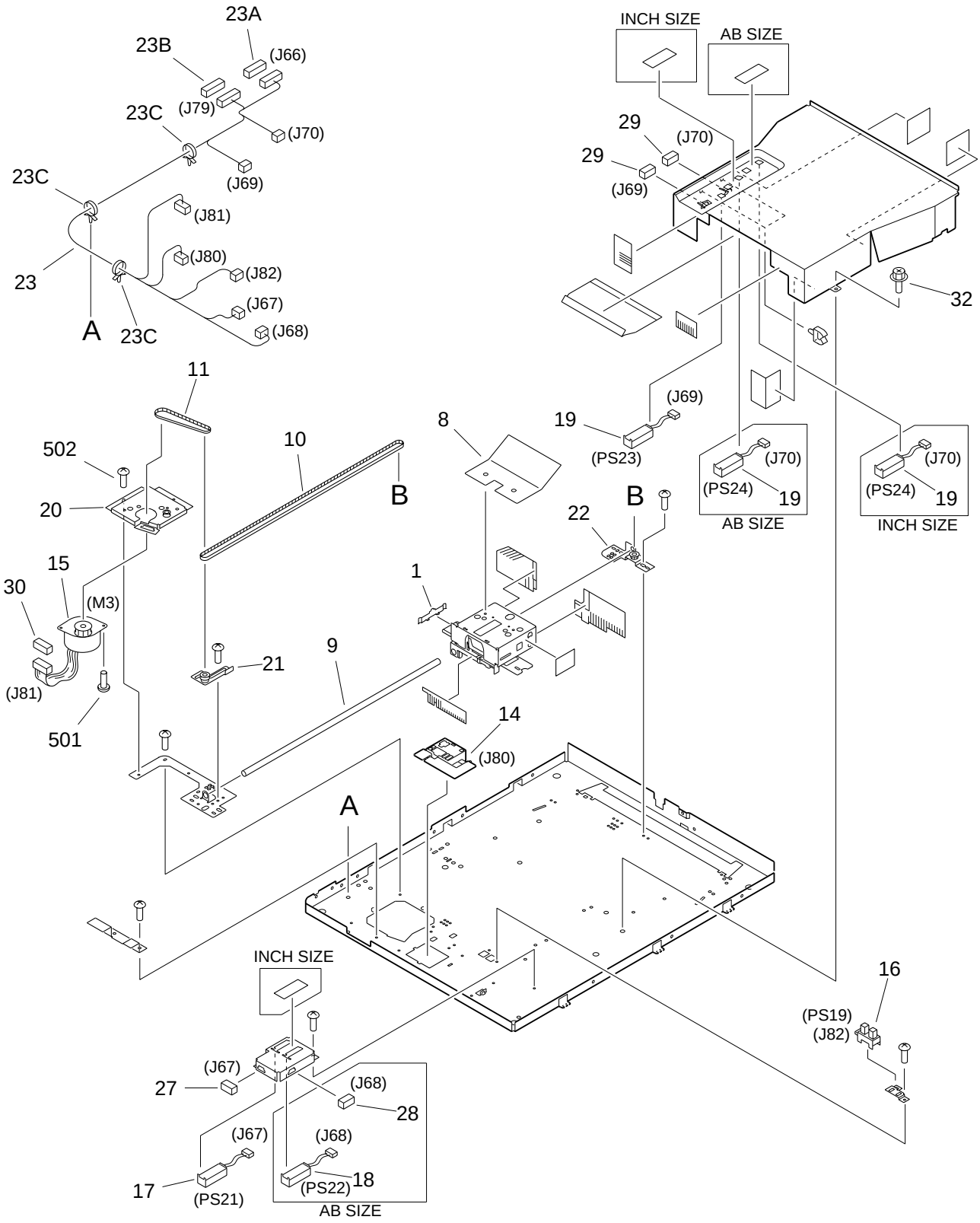


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
191 -	FM5 - 0583 - 000		1	SCANNER COOLING FAN ASSEMBLY	
1	FB1 - 7671 - 000		1	FILTER, AIR	
2	FH6 - 1388 - 000		1	FAN, COOLING	FM1 J76
501	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	

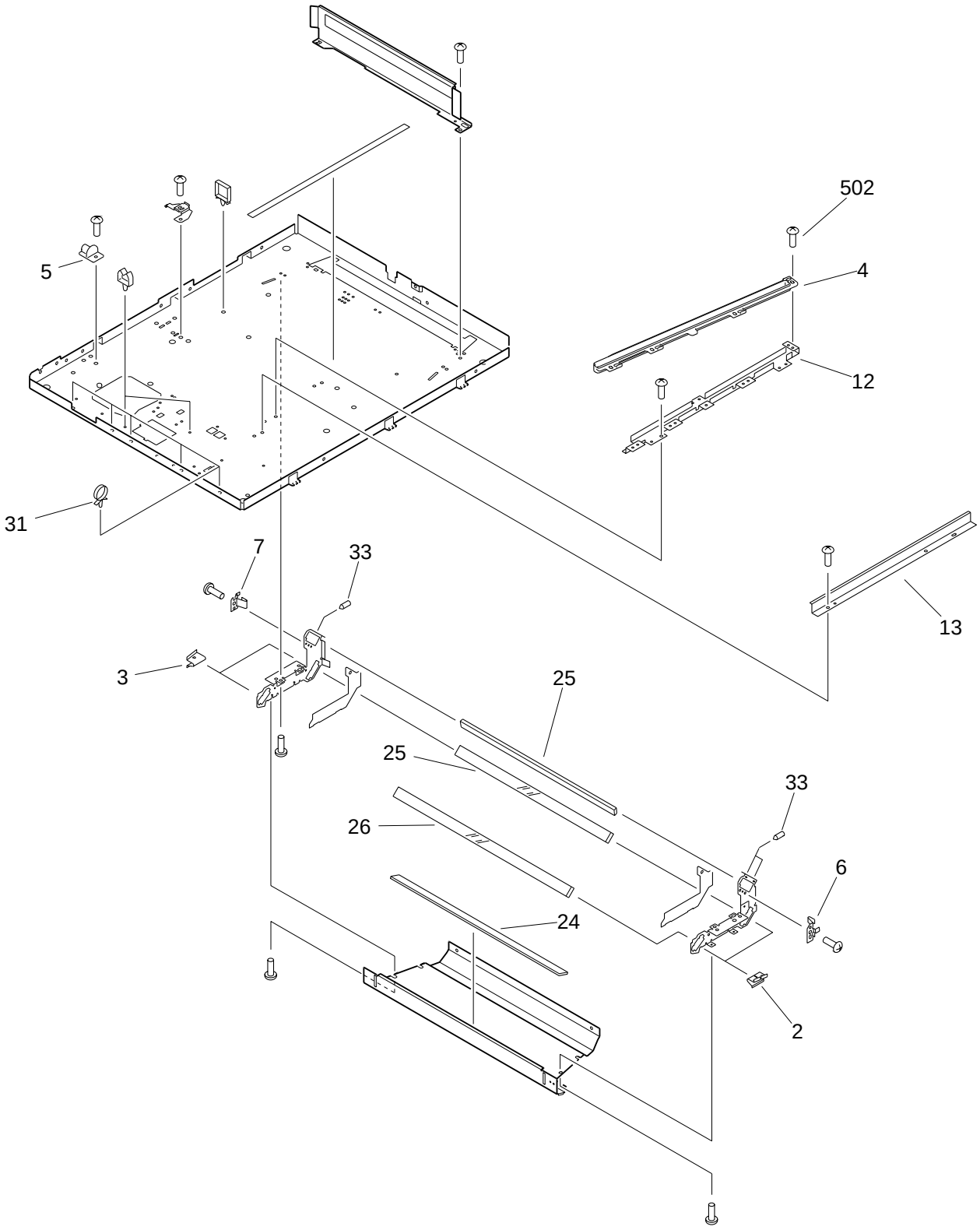
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FIGURE 210 LENS MOUNT ASSEMBLY(1/2)



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FIGURE 210 LENS MOUNT ASSEMBLY(2/2)



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 -	NPN		RF	LENS MOUNT ASSEMBLY	
1	FB1 - 7754 - 000		1	SPRING, LEAF	
2	FB1 - 7768 - 000		2	SPRING, LEAF, FRONT	
3	FB1 - 7769 - 000		2	SPRING, LEAF, REAR	
4	FB1 - 7790 - 000		1	GUIDE, CAM	
5	FB1 - 7815 - 000		1	BRIDGE, CABLE	
6	FB1 - 7819 - 000		1	SPRING, LEAF, FRONT	
7	FB1 - 7820 - 000		1	SPRING, LEAF, REAR	
8	FE5 - 2519 - 000		1	CURTAIN, LIGHT-BLOCKING, 2	
9	FE5 - 2794 - 000		1	RAIL, SCANNER LENS	
10	FE5 - 2795 - 000		1	BELT, TIMING	
11	FE5 - 2796 - 000		1	BELT, TIMING	
12	FE5 - 2799 - 000		1	GUIDE, CAM	
13	FE5 - 2800 - 000		1	PLATE, CAM SUPPORT	
14	FG5 - 1739 - 000		1	AE SENSOR ASSEMBLY	J80
15	FH6 - 1303 - 000		1	MOTOR, STEPPING	M3 J81
16	FH7 - 7217 - 000		1	PHOTO-INTERRUPTER	PS19 J82
17	FH7 - 7409 - 000		1	SENSOR, DOCUMENT SIZE	PS21 J67
18	FH7 - 7409 - 000		1	SENSOR, DOCUMENT SIZE	PS22 J68 AB SIZE
19	FH7 - 7410 - 000		2	SENSOR, DOCUMENT SIZE	PS23,24 J69,70
20	FL5 - 0418 - 000		1	MOUNT, LENS MOTOR	
21	FL5 - 0419 - 000		1	SUPPORT, RAIL, LEFT	
22	FL5 - 0420 - 000		1	SUPPORT, RAIL, RIGHT	
23	FM5 - 5111 - 000		1	CABLE, LENS STAGE	
23A	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	J66
23B	VS1 - 5057 - 013		1	CONNECTOR, SNAP TIGHT	J79
23C	WT2 - 5178 - 000		3	CLIP, CABLE	
24	FN1 - 4216 - 000		1	GLASS, DUST-PROOF	
25	FN1 - 4337 - 000		2	MIRROR 4/5	
26	FN1 - 4338 - 000		1	MIRROR 6	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 - 27	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J67
28	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J68 AB SIZE
29	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J69,70
30	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J81
31	WT2 - 0365 - 000		5	CLAMP, CABLE	
32	XA9 - 0625 - 000		3	SCREW,RS,M3X4	
33	XA9 - 0638 - 280		3	SCREW,HEX SKT,M4X16	
501	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB6 - 7300 - 609		38	SCREW,TP,M3X6	

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FIGURE 220 SCANNER MOTOR ASSEMBLY

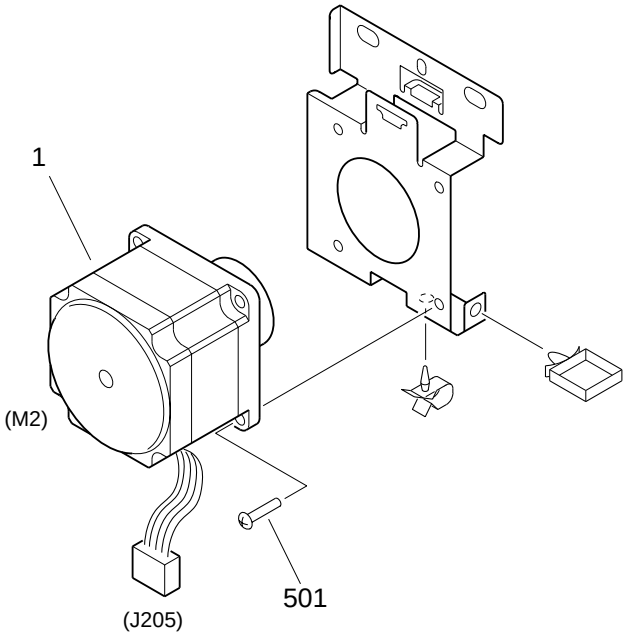
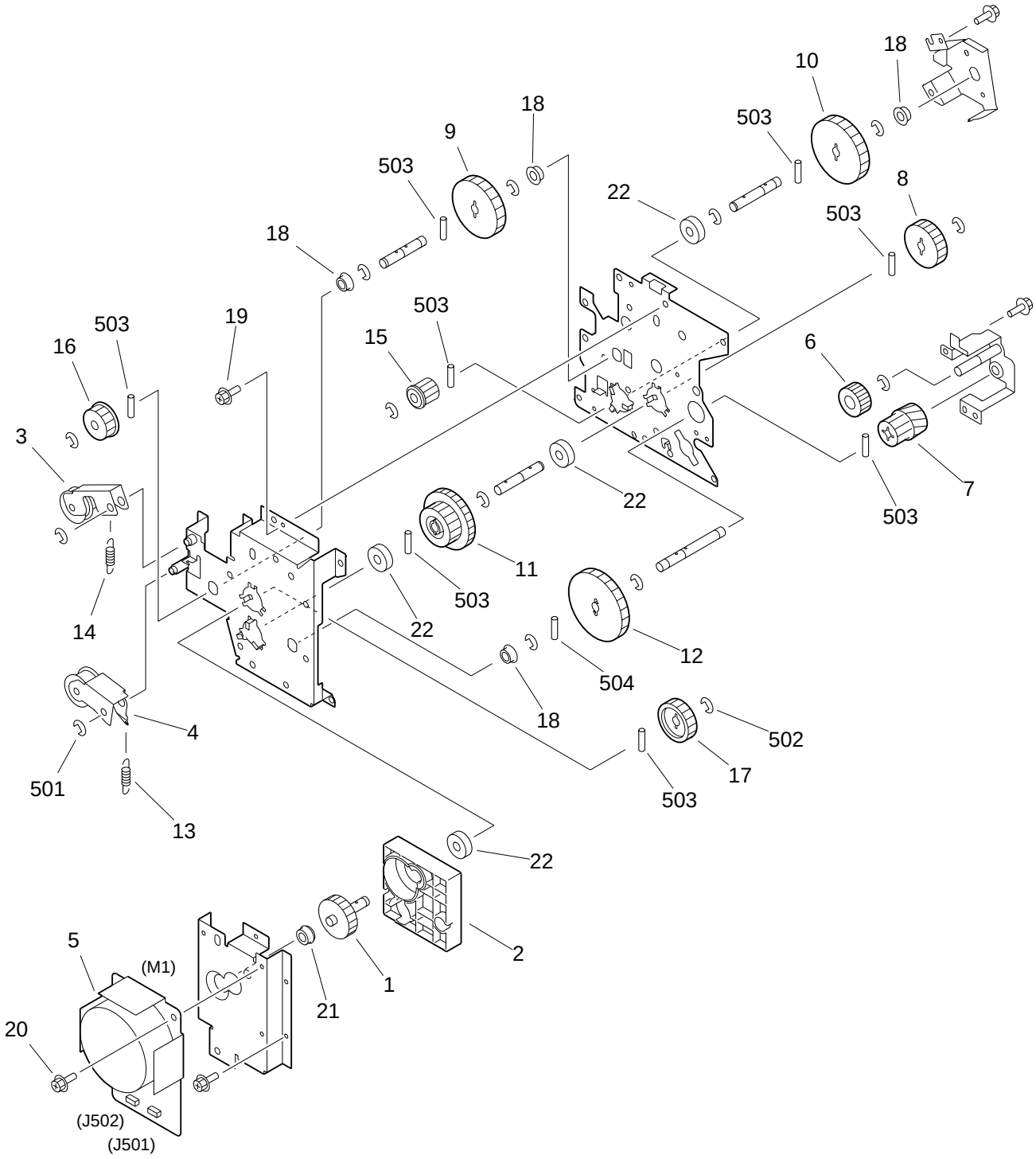


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
220 -	FM5 - 0493 - 000		1	SCANNER MOTOR ASSEMBLY	
1	FH6 - 1384 - 000		1	MOTOR, STEPPING	M2 J205
501	XB1 - 1401 - 009		4	SCREW,MACH.,PAN HEAD,M4X10	

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FIGURE 250 MAIN MOTOR ASSEMBLY

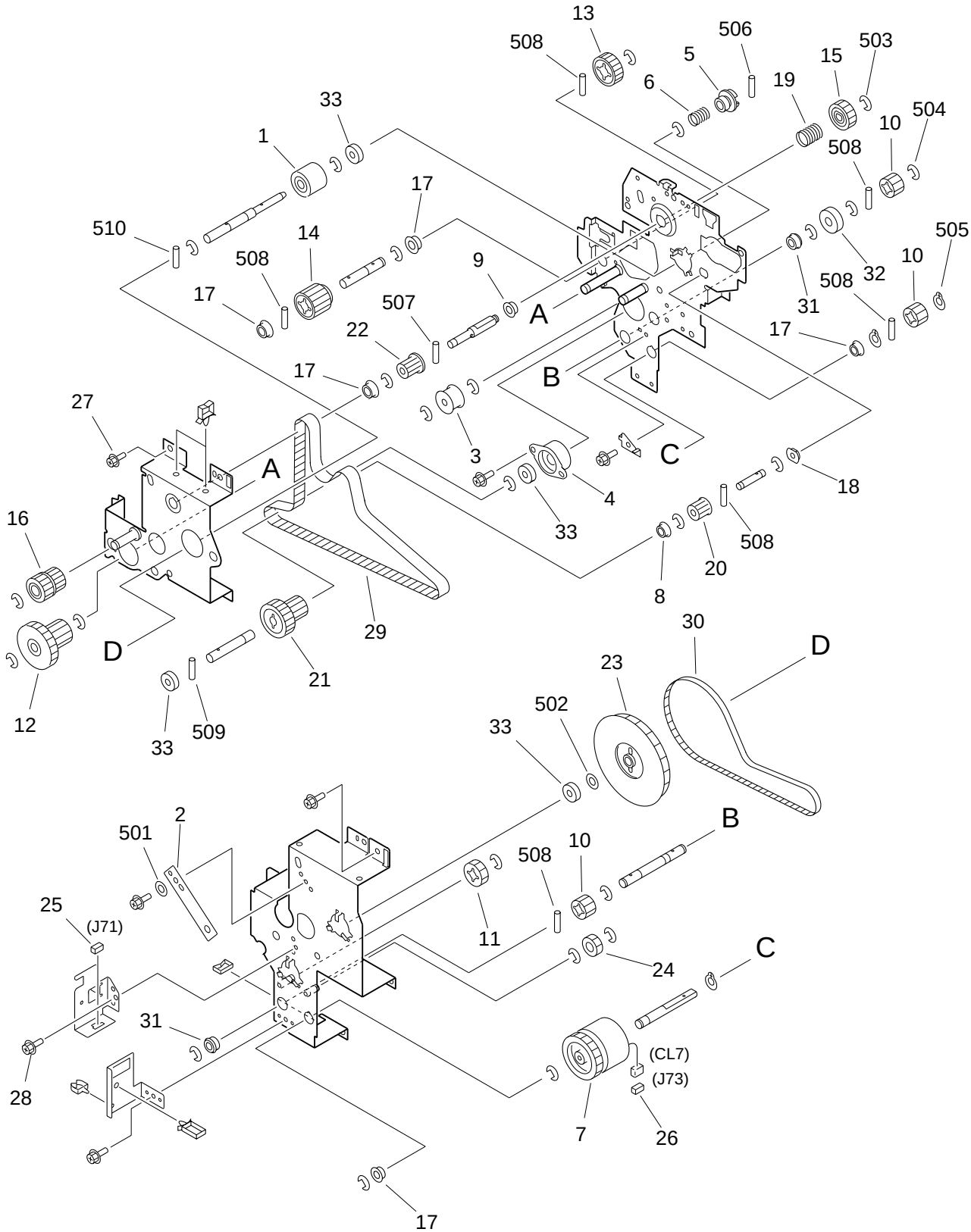


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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
250 -	FM5 - 0503 - 000		1	MAIN MOTOR ASSEMBLY	
1	FB3 - 6979 - 000		1	SHAFT, MOTOR, 2	
2	FB3 - 7743 - 000		1	COVER, NOISE BLOCK	
3	FF5 - 1488 - 020		1	PLATE, TENSION, 1	
4	FF5 - 1525 - 000		1	PLATE, TENSION, 2	
5	FH6 - 1380 - 000		1	MOTOR, DC24V	M1 J501,502
6	FS5 - 0368 - 000		1	GEAR, 21T	
7	FS5 - 0369 - 000		1	GEAR, 21T/24T	
8	FS5 - 0371 - 000		1	GEAR, 44T	
9	FS5 - 0372 - 000		1	GEAR, 60T	
10	FS5 - 0373 - 000		1	GEAR, 66T	
11	FS5 - 0518 - 000		1	GEAR, 45T/60T	
12	FS5 - 0519 - 020		1	GEAR, 81T	
13	FS5 - 2401 - 000		1	SPRING, TENSION	
14	FS5 - 2407 - 000		1	SPRING, TENSION	
15	FS5 - 3175 - 000		1	PULLEY, 20T	
16	FS5 - 3215 - 000		1	PULLEY, 43T	
17	FS6 - 0767 - 000		1	GEAR, 45T	
18	RS1 - 1054 - 000		4	BUSHING	
19	XA9 - 0629 - 000		16	SCREW,RS,M4X8	
20	XA9 - 0643 - 000		4	SCREW,RS,M4X10	
21	XG9 - 0250 - 000		1	BEARING, BALL	
22	XG9 - 0338 - 000		4	BEARING, BALL	
501	XD2 - 1100 - 502		2	RING,E	
502	XD2 - 1100 - 642		12	RING,E	
503	XD3 - 2200 - 142		8	PIN,DOWEL	
504	XD3 - 2200 - 182		1	PIN,DOWEL	

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FIGURE 251 DRUM DRIVE ASSEMBLY



NOTE:This assembly does not include the part shown with key No.26.

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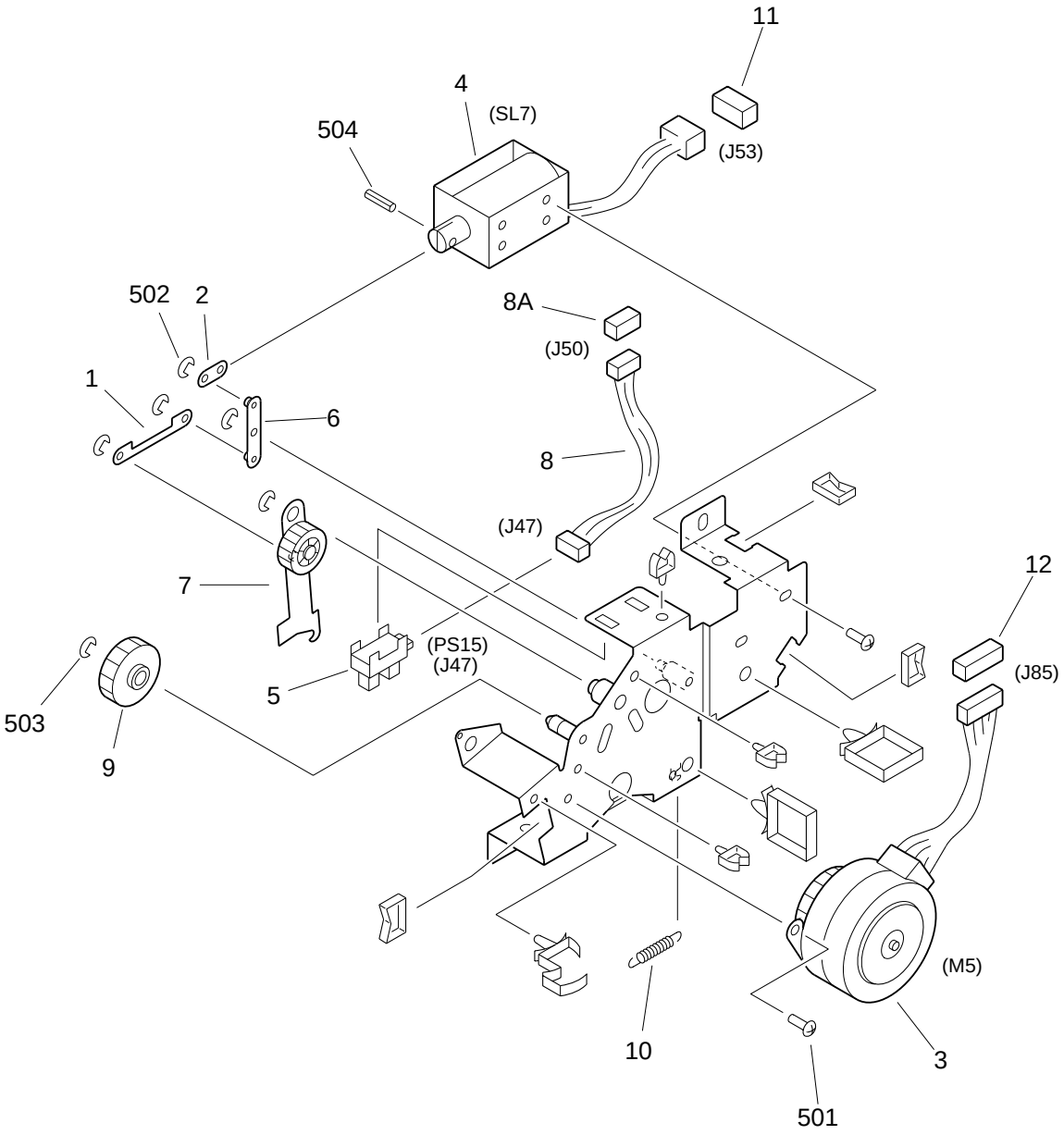
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
251 -	FM5 - 0505 - 000		1	DRUM DRIVE ASSEMBLY	
1	FB1 - 8393 - 000		1	ROLLER, IDLER, 1	
2	FB1 - 8414 - 030		1	PLATE, GROUNDING	
3	FB1 - 8458 - 000		1	ROLLER, IDLER, 2	
4	FB3 - 6997 - 000		1	HOLDER, BALL BEARING	
5	FE5 - 2525 - 000		1	COUPLING, DRUM	
6	FE5 - 6090 - 000		1	SPRING, TENSION	
7	FH7 - 5727 - 000		1	CLUTCH, ELECTROMAGNETIC	CL7 J73
8	FS1 - 1206 - 000		1	BUSHING	
9	FS1 - 1508 - 000		1	BUSHING	
10	FS3 - 0552 - 000		3	GEAR, 16T	
11	FS4 - 0145 - 000		1	GEAR, 20T	
12	FS5 - 0513 - 000		1	GEAR, 40T/20T	
13	FS5 - 0514 - 000		1	GEAR, 20T	
14	FS5 - 0515 - 000		1	GEAR, 20T	
15	FS5 - 0526 - 000		1	GEAR, 29T	
16	FS5 - 0527 - 000		1	GEAR, 20T	
17	FS5 - 1262 - 000		5	BUSHING	
18	FS5 - 1263 - 000		1	BUSHING	
19	FS5 - 2312 - 000		1	SPRING, COMPRESSION	
20	FS5 - 3172 - 000		1	PULLEY, 21T	
21	FS5 - 3190 - 000		1	PULLEY, 20T/30T	
22	FS5 - 3192 - 000		1	PULLEY, 20T	
23	FS5 - 3526 - 000		1	PULLEY, 129T	
24	FS6 - 0145 - 000		1	GEAR, 16T	
25	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J71
26	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SEE NOTE J73
27	XA9 - 0628 - 000		9	SCREW,RS,M4X8	
28	XA9 - 0629 - 000		1	SCREW,RS,M4X8	
29	XF9 - 0427 - 000		1	BELT, TIMING	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
251 - 30	XF9 - 0436 - 000		1	BELT, TIMING	
31	XG9 - 0264 - 000		2	BEARING, BALL	
32	XG9 - 0335 - 000		1	BEARING, BALL	
33	XG9 - 0338 - 000		4	BEARING, BALL	
501	XD1 - 1105 - 235		1	SHIM	
502	XD1 - 1108 - 226		1	SHIM	
503	XD2 - 1100 - 502		9	RING,E	
504	XD2 - 1100 - 642		16	RING,E	
505	XD2 - 2100 - 802		3	RING,GRIP	
506	XD3 - 2200 - 082		1	PIN,DOWEL	
507	XD3 - 2200 - 102		1	PIN,DOWEL	
508	XD3 - 2200 - 122		6	PIN,DOWEL	
509	XD3 - 2200 - 142		4	PIN,DOWEL	
510	XD3 - 2200 - 182		1	PIN,DOWEL	

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FIGURE 260 SIDE REGISTRATION MOTOR DRIVE ASSEMBLY



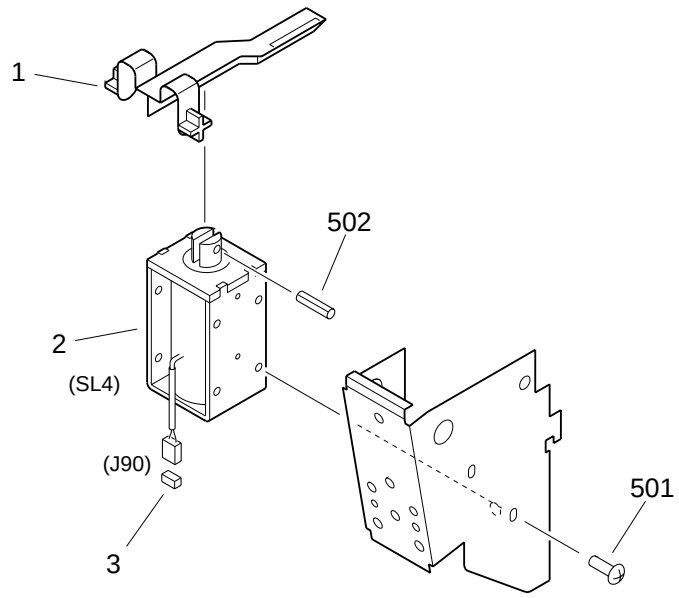
NOTE:This assembly does not include the parts shown with key No.11 and 12.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
260 -	FM5 - 0520 - 000		1	SIDE REGIST. MOTOR DRIVE ASS'Y	
1	FE5 - 2571 - 000		1	LINK, 2	
2	FE5 - 2572 - 000		1	LINK, 3	
3	FH6 - 1382 - 000		1	MOTOR, STEPPING	M5 J85
4	FH7 - 5394 - 000		1	SOLENOID, DC24V	SL7 J53
5	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS15 J47
6	FL5 - 0397 - 000		1	LINK, 1	
7	FL5 - 0398 - 000		1	ARM, CHANGE	
8	FL5 - 5049 - 000		1	CABLE, SIDE REGIST. HP SENSOR	J47,50
8 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J50
9	FS6 - 0661 - 000		1	GEAR, 32T	
10	FS6 - 2413 - 000		1	SPRING, TENTION	
11	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SEE NOTE J53
12	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	SEE NOTE J85
501	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XD2 - 1100 - 242		4	RING,E	
503	XD2 - 1100 - 402		2	RING,E	
504	XD3 - 1300 - 082		1	PIN,SPRING	

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FIGURE 280 CLEANING BELT DRIVE ASSEMBLY

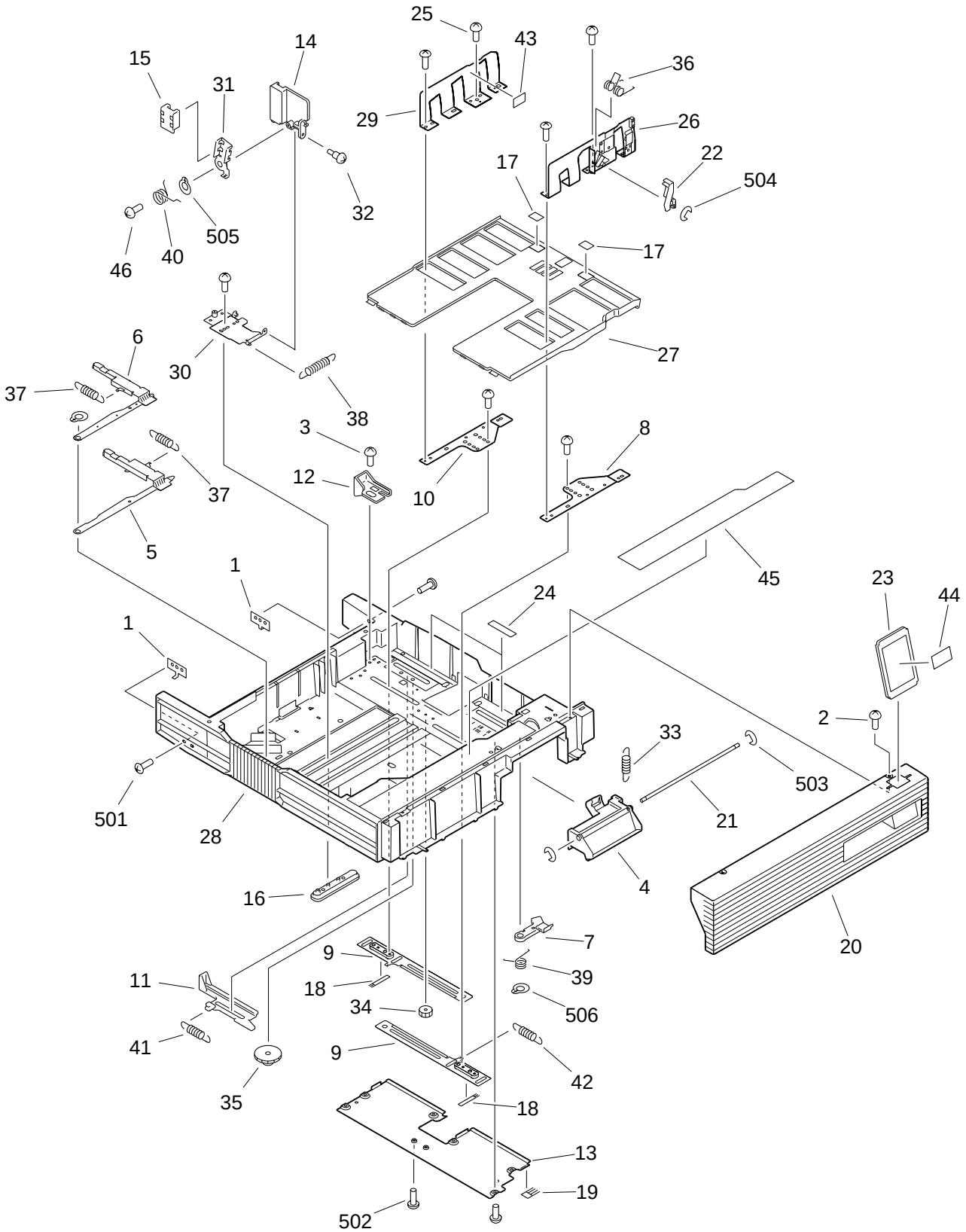


NOTE:This assembly does not include the part shown with key No.3.

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
280 -	FG5 - 1448 - 000		1	CLEANING BELT DRIVE ASSEMBLY	
1	FB1 - 8641 - 000		1	ARM, SOLENOID	
2	FH7 - 5379 - 000		1	SOLENOID	SL4 J90
3	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SEE NOTE J90
501	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XD3 - 1300 - 102		1	PIN,SPRING	

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FIGURE 300 CASSETTE



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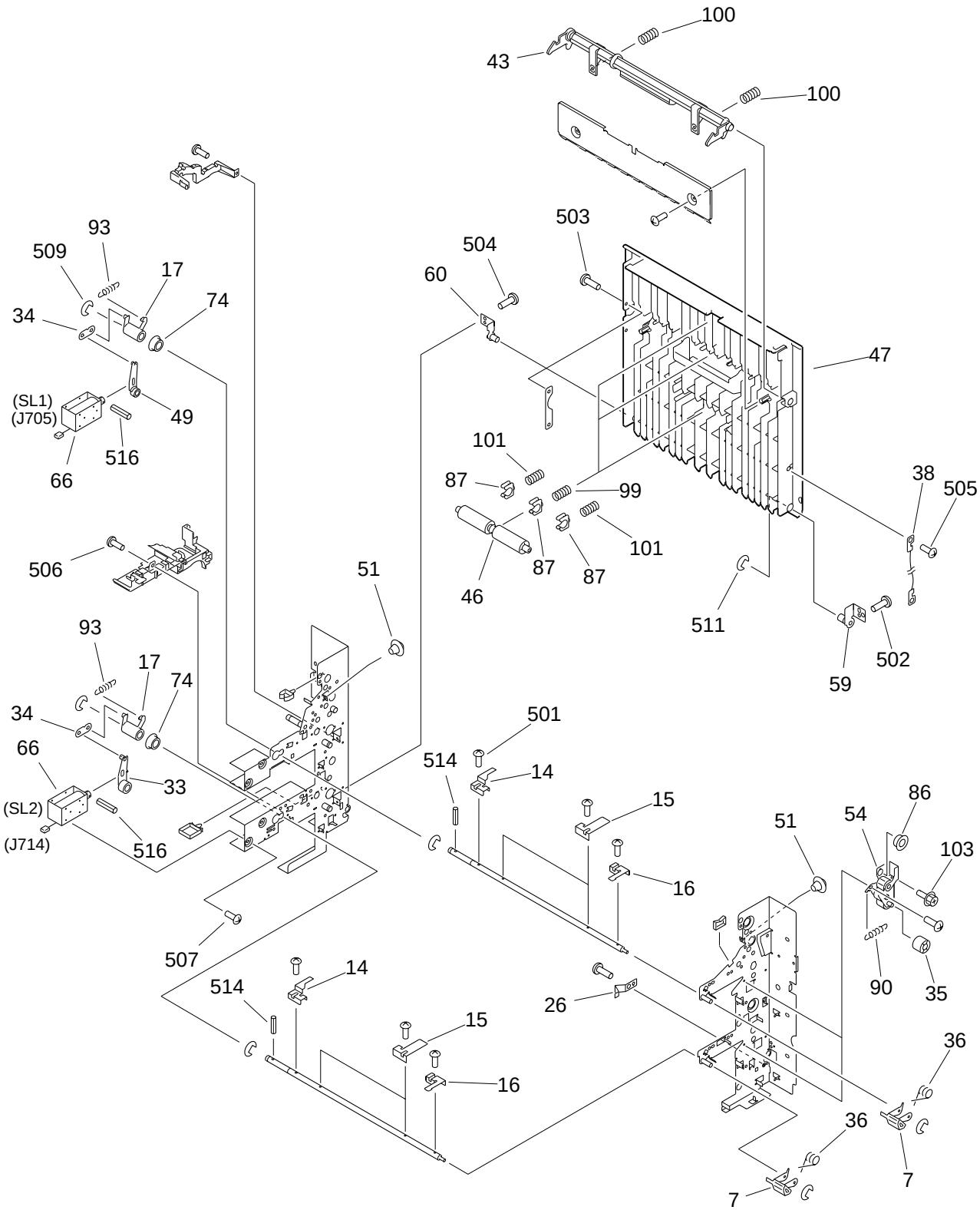
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
300 -	NPN		RF	CASSETTE	
1	FA5 - 3325 - 020		2	PLATE, STOP	
2	FA9 - 2753 - 000		2	SCREW,M4X10	
3	FA9 - 2753 - 000		1	SCREW,M4X10	
4	FB1 - 8471 - 000		1	LATCH, CASSETTE	
5	FB1 - 8472 - 000		1	LEVER, SENSOR, 1	
6	FB1 - 8473 - 000		1	LEVER, SENSOR, 2	
7	FB1 - 8478 - 020		1	ARM, RELEASE	
8	FB1 - 8479 - 000		1	PLATE, SIDE GUIDE, FRONT 1	
9	FB1 - 8480 - 000		2	PLATE, RACK	
10	FB1 - 8481 - 000		1	PLATE, SIDE GUIDE, REAR 1	
11	FB1 - 8482 - 000		1	PLATE, VOLUME RACK	
12	FB1 - 8483 - 000		1	BLOCK, VOLUME	
13	FB1 - 8484 - 000		1	COVER, CASSETTE, LOWER	
14	FB1 - 8485 - 020		1	PLATE, END GUIDE	
15	FB1 - 8488 - 020		1	KNOB, END GUIDE	
16	FB1 - 8493 - 000		1	PLATE, SLIDE HOLDER	
17	FB1 - 8497 - 000		2	SHEET, FRICTION	
18	FB1 - 8500 - 000		2	ELIMINATOR, STATIC CHARGE	
19	FB1 - 8501 - 000		1	ELIMINATOR, STATIC CHARGE	
20	FB1 - 8684 - 040		1	COVER, CASSETTE, FRONT	
21	FB1 - 8685 - 000		1	SHAFT, LATCH HANDLE	
22	FB1 - 8699 - 000		1	KNOB, SIDE GUIDE	
23	FB1 - 8736 - 000		1	PLATE, SIZE	
24	FB2 - 8395 - 000		2	PAD, SILENCER	
25	FC1 - 6854 - 000		12	SCREW,M4X8	
26	FF5 - 1510 - 000		1	PLATE, SIDE GUIDE, FRONT 2	
27	FF5 - 1511 - 000		1	PLATE, PAPER LIFTING	
28	FF5 - 1512 - 050	N	1	BODY, CASSETTE	
29	FF5 - 1513 - 000		1	PLATE, SIZE END, REAR 2	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
300 - 30	FF5 - 1515 - 020		1	MOUNT, END GUIDE	
31	FF5 - 1541 - 000		1	LEVER, END GUIDE	
32	FS1 - 9102 - 000		1	SCREW,STEPPED,M3	
33	FS3 - 2051 - 000		1	SPRING, TENSION	
34	FS5 - 0388 - 000		1	GEAR, 14T	
35	FS5 - 0532 - 000		1	GEAR, 15T/42T	
36	FS5 - 2325 - 000		1	SPRING, TORSION	
37	FS5 - 2326 - 000		2	SPRING, TENSION	
38	FS5 - 2328 - 000		1	SPRING, TENSION	
39	FS5 - 2405 - 000		1	SPRING, TORSION	
40	FS5 - 2406 - 000		1	SPRING, TORSION	
41	FS5 - 2413 - 000		1	SPRING, TENSION	
42	FS5 - 2479 - 000		1	SPRING, TENSION	
43	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
44	FS5 - 8620 - 000		1	LABEL, SIZE	
45	FS8 - 8880 - 000		1	LABEL, "PAPER SUPPLY"	
46	XA9 - 0768 - 000		1	SCREW,M4X8	
501	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB4 - 6300 - 809		2	SCREW,TAPPING,PAN HEAD,M3X8	
503	XD2 - 1100 - 322		2	RING,E	
504	XD2 - 1100 - 642		1	RING,E	
505	XD2 - 2100 - 802		2	RING,GRIP	
506	XD2 - 2100 - 802		1	RING,GRIP	

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FIGURE 310 PAPER PICK-UP ASSEMBLY(1/3)



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FIGURE 310 PAPER PICK-UP ASSEMBLY(2/3)

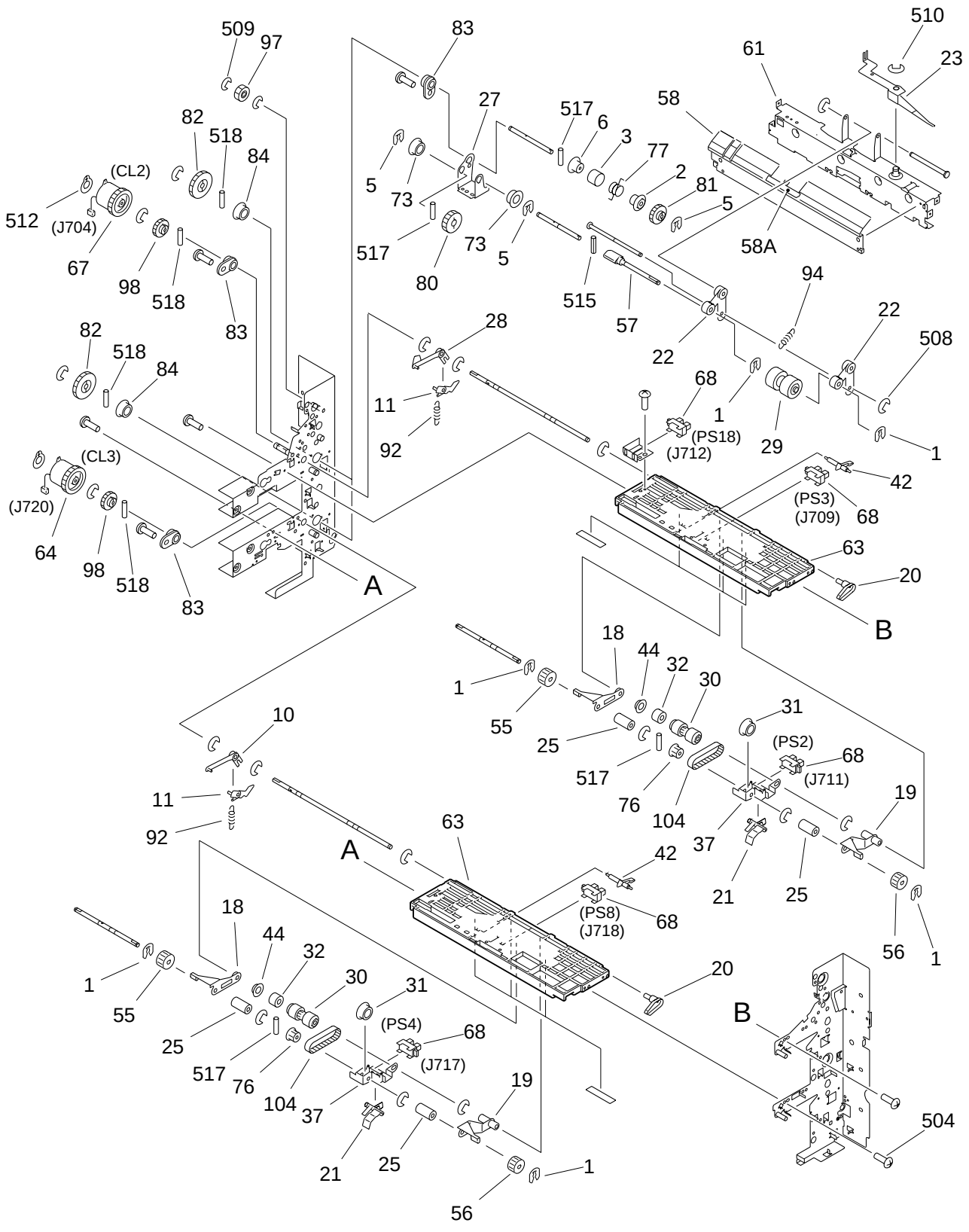
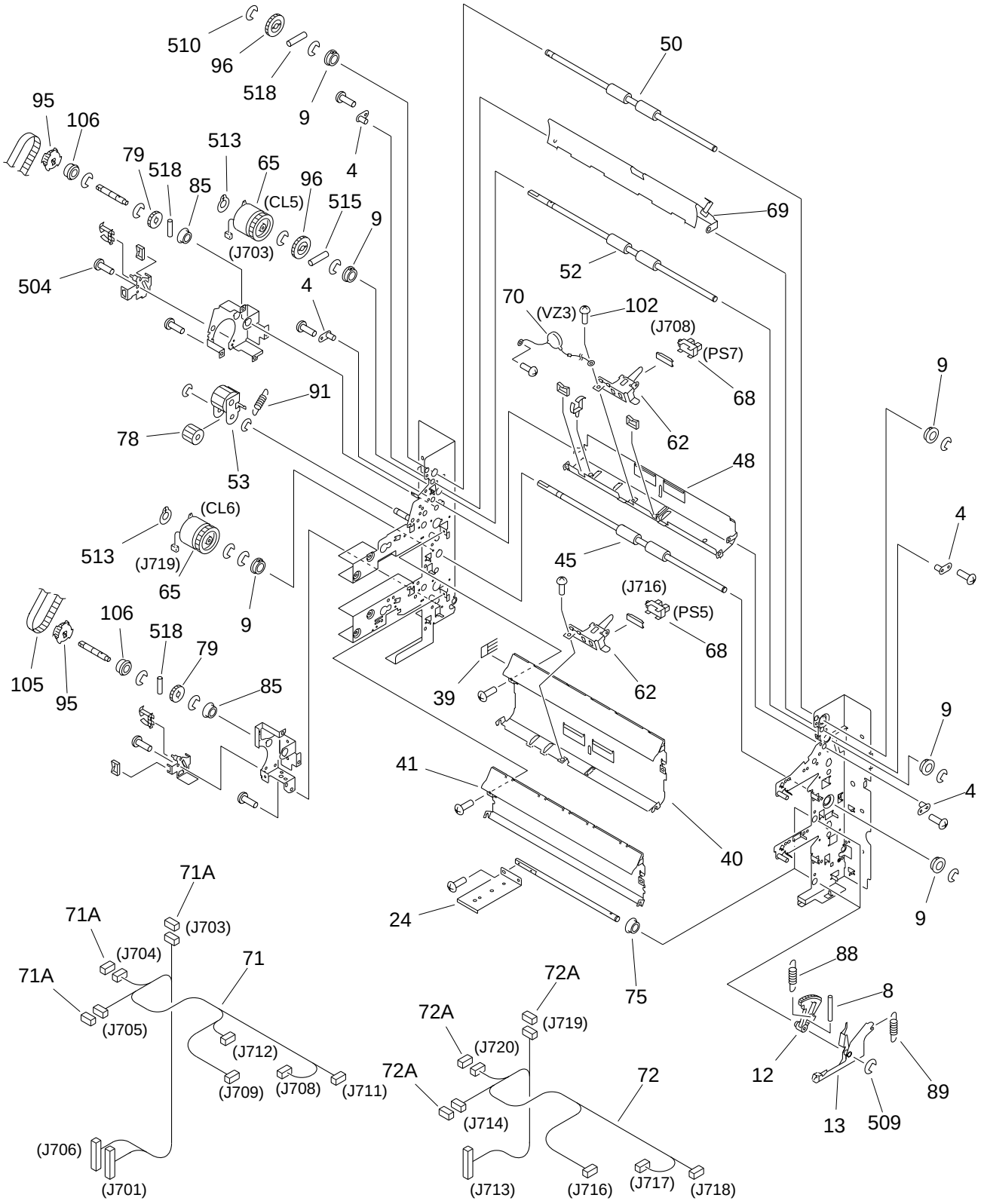


FIGURE 310 PAPER PICK-UP ASSEMBLY(3/3)



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
310 -	FM5 - 0496 - 000		1	PAPER PICK-UP ASSEMBLY	
1	FA3 - 8727 - 000		8	RING, RETAINING	
2	FA3 - 8729 - 000		2	DRUM, CLUTCH DRIVE, 1	
3	FA3 - 8730 - 000		2	CLUTCH, ONE-WAY	
4	FA4 - 1149 - 000		8	PIN, PLATE	
5	FA5 - 2864 - 020		6	RING, RETAINING	
6	FA5 - 2865 - 000		2	DRUM, CLUTCH DRIVE, 2	
7	FA5 - 2872 - 000		2	ARM, RELEASE, ROLLER, FRONT	
8	FA5 - 2924 - 000		2	PIN,DOWEL	
9	FA9 - 2112 - 000		6	BUSHING	
10	FB1 - 6977 - 000		1	LINK, PAPER PICK-UP ROLLER, 1	
11	FB1 - 6978 - 000		2	LINK, PAPER PICK-UP ROLLER, 2	
12	FB1 - 6980 - 020		2	GEAR, 16T	
13	FB1 - 6981 - 000		2	ARM, SEPARATION ROLLER RELEASE	
14	FB1 - 6984 - 000		2	PLATE, PICK-UP ROLLER, REAR	
15	FB1 - 6985 - 000		4	PLATE, PICK-UP ROLLER, CENTER	
16	FB1 - 6986 - 000		2	PLATE, PICK-UP ROLLER, FRONT	
17	FB1 - 6988 - 000		2	CAM, PICK-UP ROLLER, REAR	
18	FB1 - 6989 - 020		2	ARM, PICK-UP ROLLER, REAR	
19	FB1 - 6990 - 030		2	ARM, PICK-UP ROLLER, FRONT	
20	FB1 - 6992 - 000		2	PIN, PICK-UP ROLLER	
21	FB1 - 6993 - 020		2	LEVER, SENSOR	
22	FB1 - 6999 - 000		4	ARM, SEPARATION ROLLER	
23	FB1 - 7001 - 020		2	PLATE, SEPA. ROLLER RELEASE	
24	FB1 - 7032 - 000		2	PLATE, LIFTING	
25	FB1 - 7046 - 000		4	SPACER, WEIGHT	
26	FB1 - 7047 - 020		1	SPRING, LEAF	
27	FB1 - 7050 - 000		2	PLATE, ROLLER HOLDING	
28	FB1 - 7055 - 000		1	LINK, PAPER PICK-UP ROLLER, 3	
29	FB1 - 7060 - 020		2	ROLLER, SEPARATION	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
310 - 30	FB1 - 7061 - 000		2	ROLLER, FEEDER	
31	FB1 - 7063 - 000		2	ROLLER, PAPER DETECTION	
32	FB1 - 7064 - 000		2	PULLEY, ONE-WAY	
33	FB1 - 7065 - 000		1	LEVER, SOLENOID	
34	FB1 - 7066 - 000		2	PLATE, CONNECTING	
35	FB1 - 7067 - 020		2	COLLAR	
36	FB1 - 7070 - 000		2	SPRING, TORSION	
37	FB1 - 7975 - 000		2	ARM, PAPER SENSING	
38	FB1 - 7993 - 000		1	WIRE	
39	FB1 - 8501 - 000		1	ELIMINATOR, STATIC CHARGE	
40	FB3 - 6960 - 000		1	GUIDE, VERTICAL PATH, 1	
41	FB3 - 6961 - 000		1	GUIDE, VERTICAL PATH, 2	
42	FB3 - 6967 - 000		2	LINK, LIFTER SENSING	
43	FB3 - 6973 - 000		1	HANDLE, RIGHT DOOR	
44	FB3 - 7047 - 020		2	BUSHING	
45	FB3 - 8100 - 000		1	ROLLER, VERTICAL PATH, 1	
46	FB3 - 8101 - 000		3	ROLLER, VERTICAL PATH, 2	
47	FE5 - 2478 - 000		1	DOOR, RIGHT	
48	FE5 - 2485 - 000		1	PLATE, REGIST. GUIDE, UPPER	
49	FE5 - 2486 - 000		1	LEVER, SOLENOID	
50	FE5 - 2785 - 000		1	ROLLER, VERTICAL PATH, UPPER	
51	FE5 - 2973 - 000		2	DAMPER, PIN	
52	FE5 - 2974 - 000		1	ROLLER, VERTICAL PATH, MIDDLE	
53	FF5 - 1107 - 000		1	GEAR, SWING	
54	FF5 - 1110 - 020		2	SWING ARM, LIFTER	
55	FF5 - 1220 - 000		2	ROLLER, PICK-UP	
56	FF5 - 1221 - 000		2	ROLLER, PICK-UP	
57	FF5 - 1232 - 000		2	SHAFT, SEPARATION ROLLER	
58	FF5 - 1250 - 000		2	GUIDE, PAPER PICK-UP	
58A	FB1 - 6970 - 000		1	SHEET, GUIDE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
310 - 59	FF5 - 1471 - 000		1	HINGE, RIGHT DOOR, 1	
60	FF5 - 1472 - 000		1	HINGE, RIGHT DOOR, 2	
61	FF5 - 5582 - 000		2	CROSSMEMBER, PAPER PICK-UP	
62	FF5 - 5708 - 000		2	HOLDER, REGIST. SENSOR, 2	
63	FF5 - 6062 - 000		2	CROSSMEMBER, UPPER	
64	FH7 - 5371 - 000		1	CLUTCH, ELECTROMAGNETIC	CL3 J720
65	FH7 - 5372 - 000		2	CLUTCH, ELECTROMAGNETIC	CL5,6 J703,719
66	FH7 - 5379 - 000		2	SOLENOID	SL1,2 J705,714
67	FH7 - 5422 - 000		1	CLUTCH, ELECTROMAGNETIC	CL2 J704
68	FH7 - 7326 - 000		7	PHOTO-INTERRUPTER	J711,709,717,716, J708,718,712
69	FL5 - 0416 - 000		1	GUIDE, VERTICAL PATH, CENTER	
70	FL5 - 5048 - 000		1	VARISTOR	VZ3
71	FM5 - 5108 - 000		1	CABLE, PAPER PICK-UP, 1	J708,709,711,712
71A	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	
72	FM5 - 5109 - 000		1	CABLE, PAPER PICK-UP, 2	
72A	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	J714,719,720
73	FS1 - 1190 - 000		4	BUSHING	
74	FS1 - 1206 - 000		2	BUSHING	
75	FS2 - 1008 - 000		2	BUSHING	
76	FS2 - 3004 - 000		2	PULLEY, PAPER PICK-UP	
77	FS3 - 2008 - 000		2	SPRING, CLUTCH	
78	FS5 - 0340 - 000		1	GEAR, 21T	
79	FS5 - 0341 - 000		2	GEAR, 23T	
80	FS5 - 0393 - 000		2	GEAR, 30T	
81	FS5 - 0394 - 000		2	GEAR, 30T	
82	FS5 - 0396 - 000		2	GEAR, 31T	
83	FS5 - 1214 - 000		4	BUSHING	
84	FS5 - 1215 - 000		2	CLUTCH, ONE-WAY	
85	FS5 - 1216 - 000		2	BUSHING	

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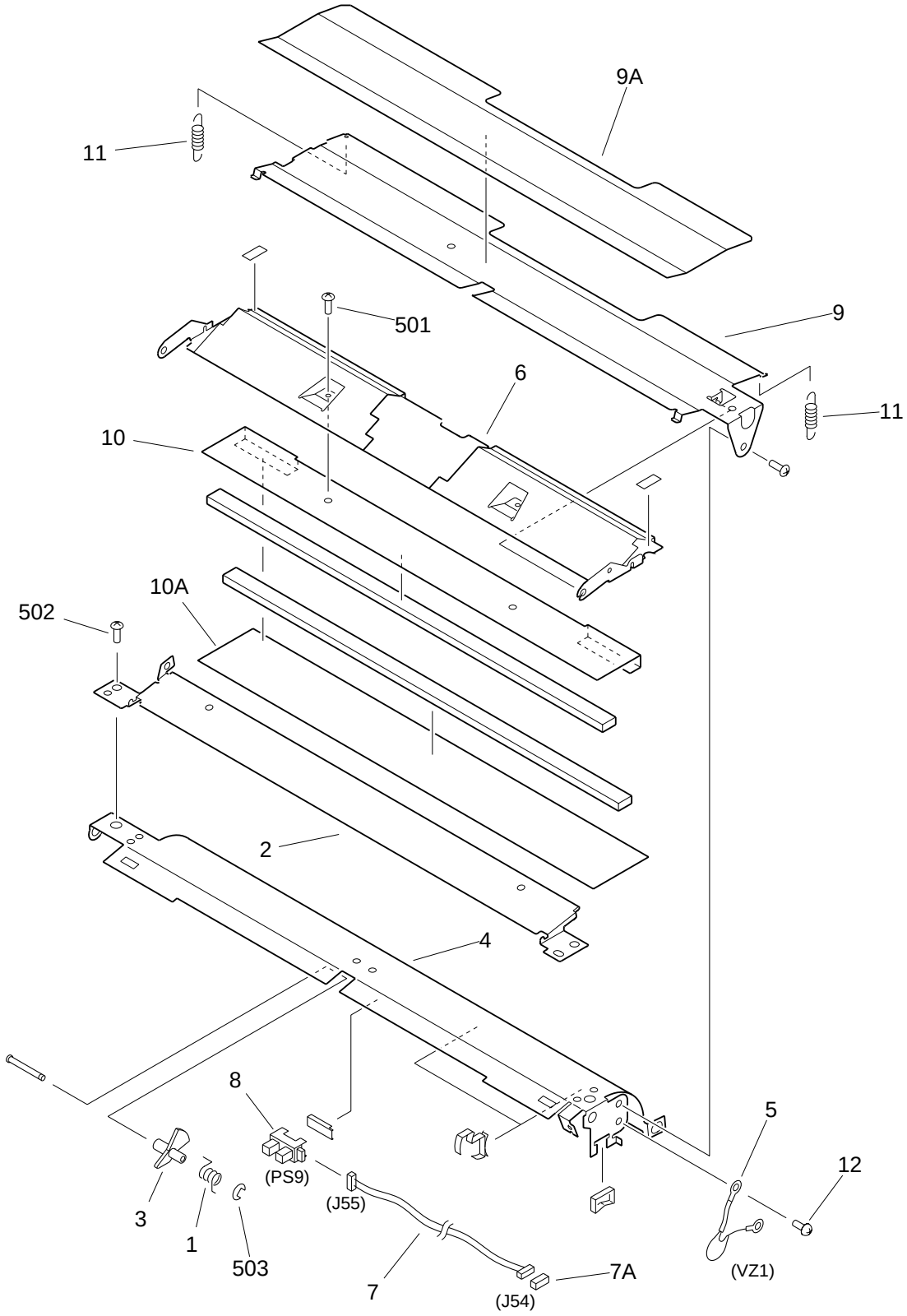
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
310 - 86	FS5 - 1219 - 000		2	BUSHING	
87	FS5 - 1588 - 020		9	BUSHING, VERTICAL ROLLER	
88	FS5 - 2286 - 000		2	SPRING, TENSION	
89	FS5 - 2287 - 000		2	SPRING, TENSION	
90	FS5 - 2288 - 000		2	SPRING, TENSION	
91	FS5 - 2289 - 000		1	SPRING, TENSION	
92	FS5 - 2290 - 000		2	SPRING, TENSION	
93	FS5 - 2291 - 000		2	SPRING, TENSION	
94	FS5 - 2293 - 000		2	SPRING, TENSION	
95	FS5 - 3524 - 000		2	PULLEY, 31T	
96	FS6 - 0056 - 000		2	GEAR, 32T	
97	FS6 - 0145 - 000		1	GEAR, 16T	
98	FS6 - 0769 - 000		2	GEAR, 25T	
99	FS6 - 2512 - 000		3	SPRING, COMPRESSION	
100	FS6 - 2527 - 000		2	SPRING, COMPRESSION	
101	FS6 - 2529 - 000		6	SPRING, COMPRESSION	
102	XA9 - 0265 - 000		3	SCREW,W/WASHER,TRUSS HEAD	
103	XA9 - 0732 - 000		4	SCREW,RS,M4X8	
104	XF9 - 0094 - 000		2	BELT, TIMING	
105	XF9 - 0596 - 000		1	BELT, TIMING	
106	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
501	XB1 - 2300 - 609		8	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1 - 2400 - 609		48	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB4 - 7400 - 805		5	SCREW,TAPPING,TRUSS HEAD,M4X8	
506	XB4 - 7400 - 805		11	SCREW,TAPPING,TRUSS HEAD,M4X8	
507	XB6 - 7300 - 409		4	SCREW,TP,M3X4	
508	XD2 - 1100 - 242		2	RING,E	
509	XD2 - 1100 - 502		28	RING,E	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
310 - 510	XD2 - 1100 - 642		18	RING,E	
511	XD2 - 1100 - 642		1	RING,E	
512	XD2 - 2100 - 602		2	RING,GRIP	
513	XD2 - 2100 - 802		2	RING,GRIP	
514	XD3 - 1200 - 082		2	PIN,SPRING	
515	XD3 - 1200 - 122		3	PIN,SPRING	
516	XD3 - 1300 - 102		2	PIN,SPRING	
517	XD3 - 2200 - 102		6	PIN,DOWEL	
518	XD3 - 2200 - 142		7	PIN,DOWEL	

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FIGURE 311 REGISTRATION GUIDE ASSEMBLY

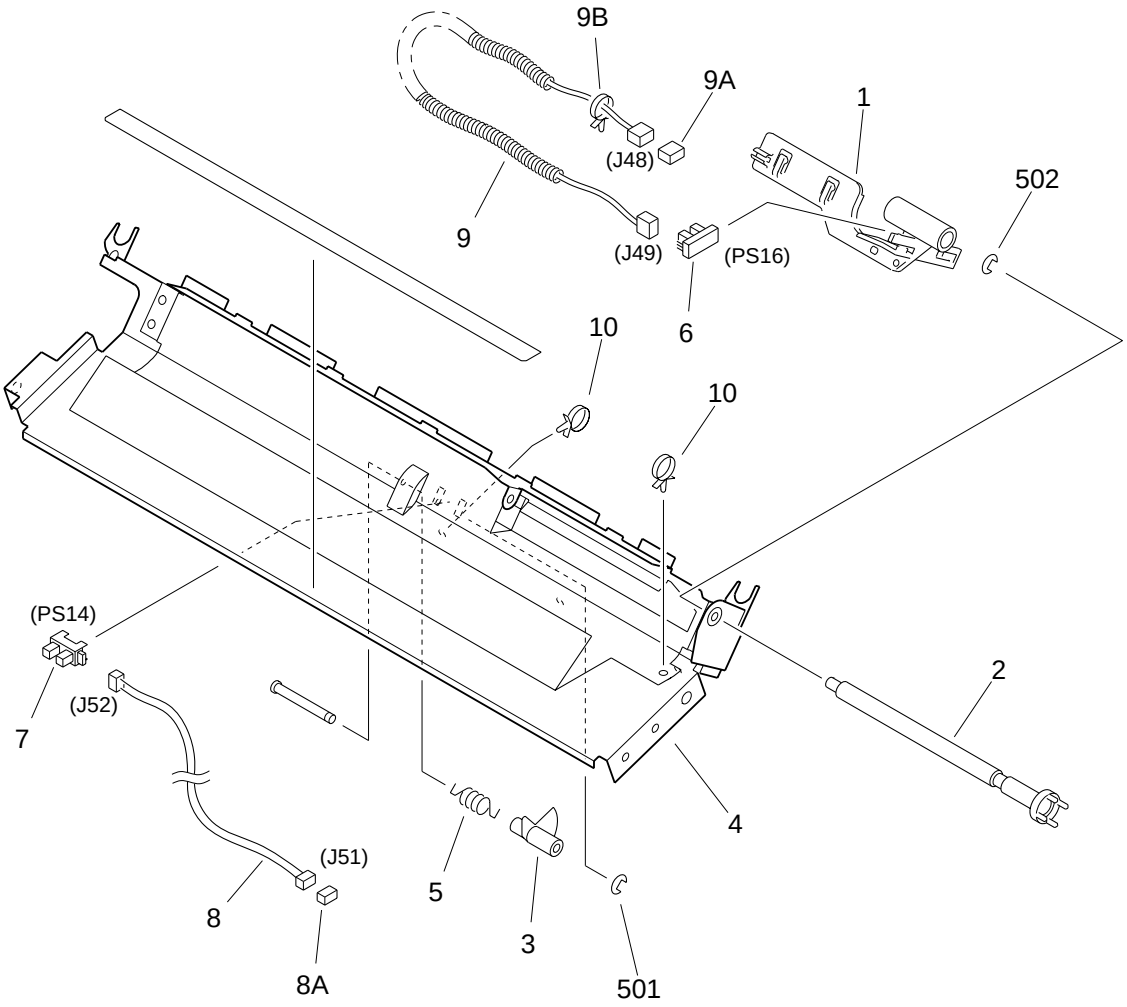


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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
311 -	FM5 - 0491 - 000		1	REGIST. FRONT GUIDE ASSEMBLY	
1	FA6 - 2948 - 000		1	SPRING, TORSION	
2	FB1 - 8036 - 000		1	GUIDE, REGISTRATION, CENTER	
3	FB1 - 8042 - 000		1	ARM, SENSING	
4	FE5 - 2470 - 000		1	GUIDE, REGIST. FRONT, LOWER	
5	FF1 - 4242 - 000		1	VARISTOR	VZ1
6	FF5 - 5588 - 000		1	GUIDE, ROLLER, LOWER	
7	FG5 - 1862 - 000		1	CABLE, SENSOR	J54,55
7 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J54
8	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS9 J55
9	FL5 - 0494 - 000		1	GUIDE, REGISTRATION, UPPER	
9 A	FB1 - 8043 - 000		1	SHEET, GUIDE	
1 0	FL5 - 0501 - 000		1	PLATE, CURL GUIDE	
1 0 A	FE5 - 3012 - 000		1	SHEET, CURL GUIDE	
1 1	FS5 - 2390 - 000		2	SPRING, TENSION	
1 2	XA9 - 0265 - 000		1	SCREW,W/WASHER,TRUSS HEAD	
5 0 1	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
5 0 2	XB1 - 2400 - 609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
5 0 3	XD2 - 1100 - 242		1	RING,E	

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FIGURE 312 SIDE REGISTRATION GUIDE ASSEMBLY

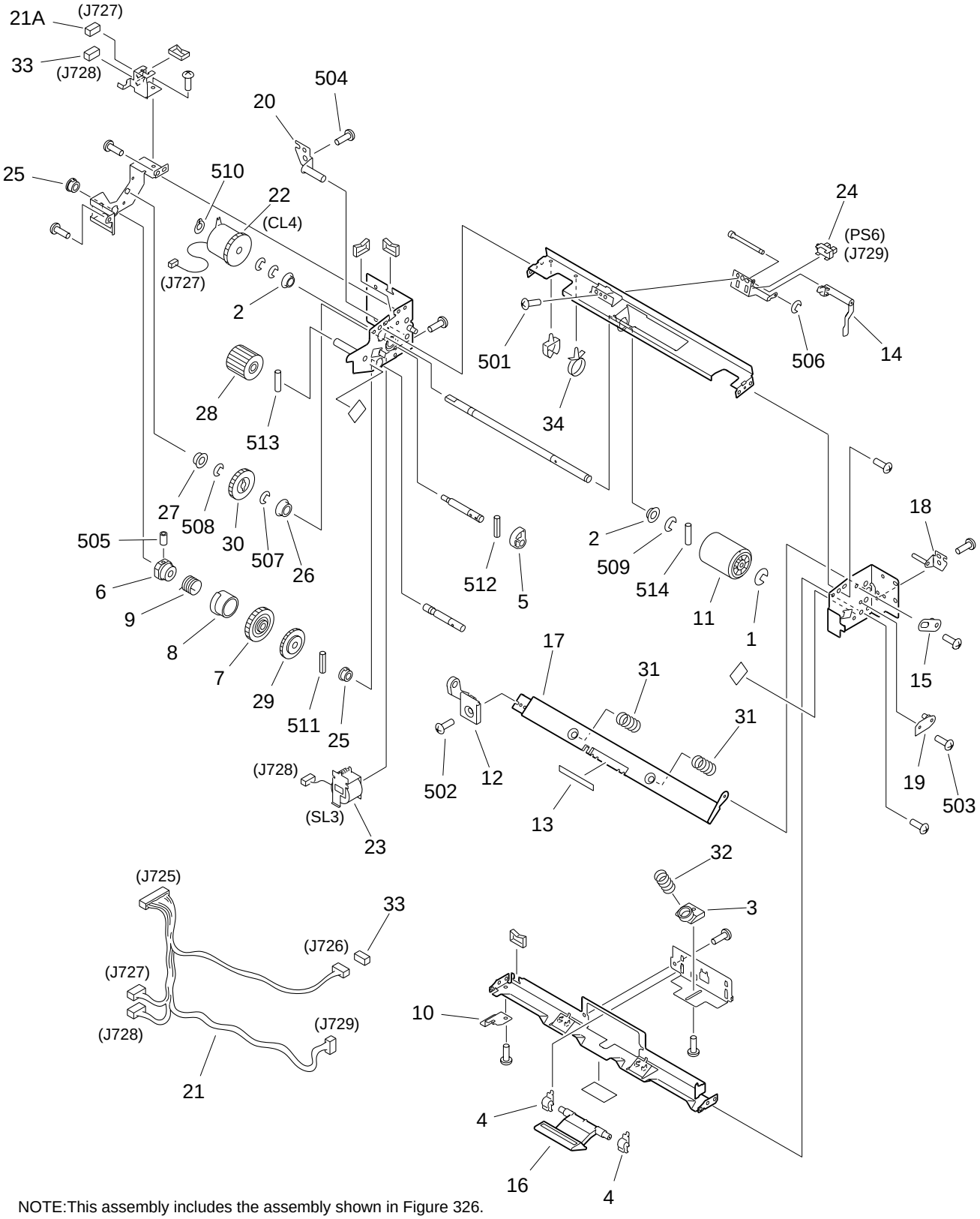


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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
312 -	FM5 - 0519 - 000		1	SIDE REGIST. GUIDE ASSEMBLY	
1	FB3 - 4373 - 000		1	MOUNT, SIDE REGIST. SENSOR	
2	FB3 - 4374 - 000		1	SHAFT, SCREW	
3	FE5 - 2562 - 000		1	LEVER, SENSOR	
4	FE5 - 2563 - 000		1	GUIDE, SIDE REGISTRATION	
5	FE5 - 6091 - 000		1	SPRING, TORTION	
6	FH7 - 7196 - 020		1	PHOTO-INTERRUPTER	PS16 J49
7	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS14 J52
8	FL5 - 5045 - 000		1	CABLE, DUPLEXING SENSOR	J51,52
8 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J51
9	FM5 - 5123 - 000		1	CABLE, SIDE REGIST. SENSOR	J48,49
9 A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J48
9 B	WT2 - 5041 - 000		1	TIE, CABLE	
1 0	WT2 - 5041 - 000		4	TIE, CABLE	
5 0 1	XD2 - 1100 - 242		1	RING,E	
5 0 2	XD2 - 1100 - 642		1	RING,E	

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FIGURE 325 MULTI FEED ASSEMBLY



NOTE:This assembly includes the assembly shown in Figure 326.

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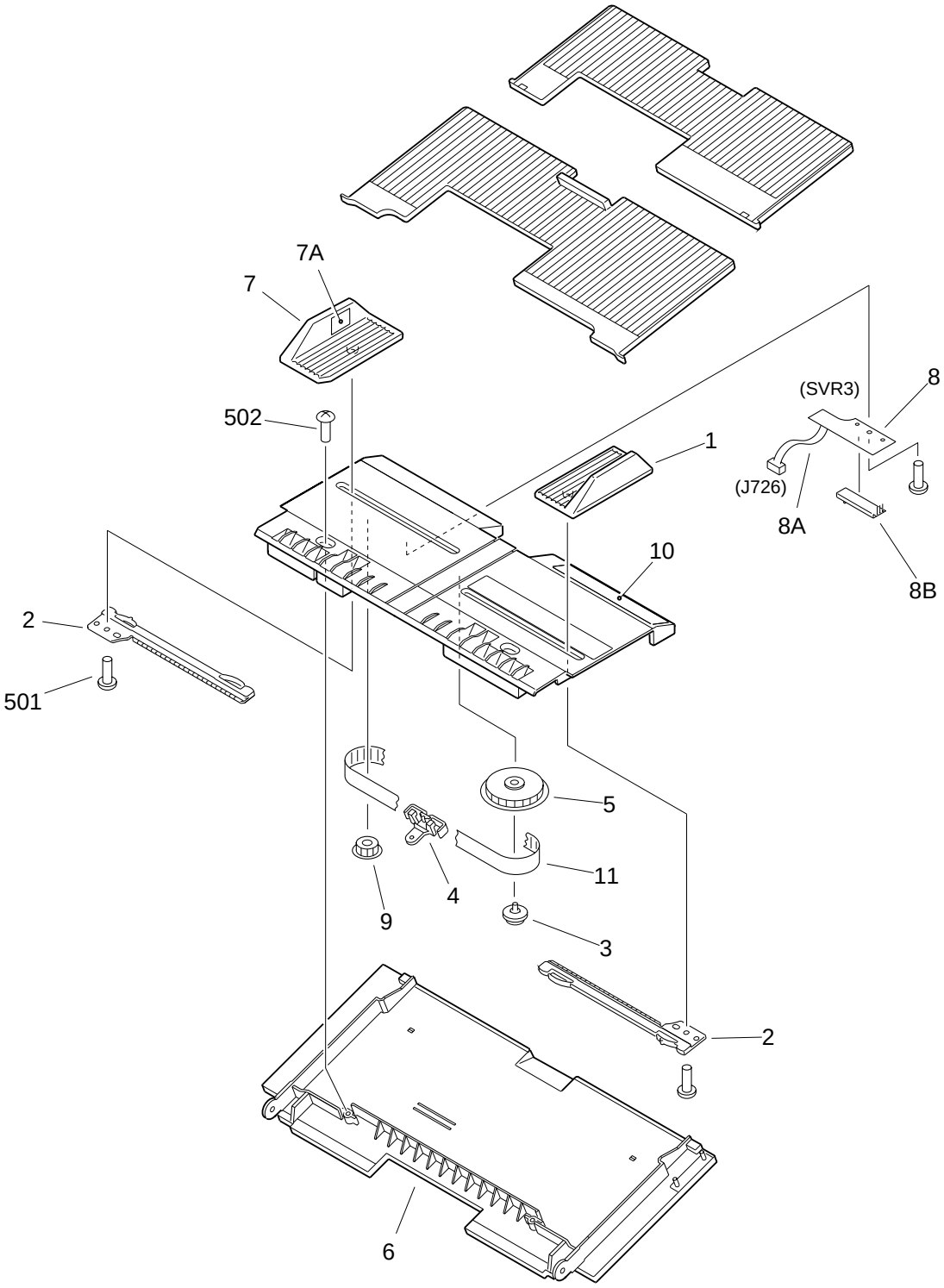
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
325 -	FG5 - 1817 - 170		1	MULTI FEED ASSEMBLY	SEE NOTE
1	FA4 - 1159 - 000		1	RING, RETAINING	
2	FA9 - 2112 - 000		2	BUSHING	
3	FB1 - 8009 - 000		1	HOLDER, SPRING	
4	FB1 - 8011 - 000		2	LATCH	
5	FB1 - 8014 - 000		1	CAM, PLATE	
6	FB1 - 8015 - 000		1	DRUM, CLUTCH	
7	FB1 - 8016 - 000		1	GEAR, 29T	
8	FB1 - 8017 - 020		1	DRUM, CONTROL	
9	FB1 - 8018 - 000		1	SPRING, TORSION	
10	FB1 - 8019 - 000		1	COVER, SOLENOID	
11	FB1 - 8581 - 000		1	ROLLER, MULTI FEED	
12	FB1 - 8583 - 000		1	HOLDER, PLATE	
13	FB1 - 8584 - 000		1	SHEET, MULTI FEED PLATE	
14	FB1 - 8587 - 000		1	LEVER, PAPER SENSING	
15	FB1 - 8761 - 000		2	SHAFT, PLATE	
16	FC1 - 9022 - 030		1	ARM, MULTI FEED	
17	FF5 - 1120 - 000		1	PLATE, MULTI FEED	
18	FF5 - 1121 - 000		1	PLATE, STOP SUPPORTING, FRONT	
19	FF5 - 1124 - 000		1	SHAFT, TRAY	
20	FF5 - 1468 - 000		1	SUPPORT, STOP, REAR	
21	FG5 - 1890 - 000		1	CABLE, MULTI FEED	
21A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J727
22	FH7 - 5374 - 000		1	CLUTCH, ELECTROMAGNETIC	CL4 J727
23	FH7 - 5377 - 000		1	SOLENOID	SL3 J728
24	FH7 - 7217 - 000		1	PHOTO-INTERRUPTER	PS6 J729
25	FS1 - 1190 - 000		2	BUSHING	
26	FS1 - 1346 - 000		1	BUSHING	
27	FS1 - 1376 - 000		1	BUSHING	
28	FS5 - 0499 - 000		1	GEAR, 36T	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
325 - 29	FS5 - 0522 - 000		1	GEAR, 26T	
30	FS5 - 0523 - 000		1	GEAR, 26T	
31	FS5 - 2320 - 000		2	SPRING, COMPRESSION	
32	FS5 - 2321 - 000		1	SPRING, COMPRESSION	
33	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J726,728
34	WT2 - 5178 - 000		1	CLIP, CABLE	
501	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1 - 2400 - 609		13	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB6 - 2300 - 609		2	SETSCREW,M3X6	
506	XD2 - 1100 - 202		2	RING,E	
507	XD2 - 1100 - 242		1	RING,E	
508	XD2 - 1100 - 502		4	RING,E	
509	XD2 - 1100 - 642		3	RING,E	
510	XD2 - 2100 - 802		1	RING,GRIP	
511	XD3 - 1160 - 102		1	PIN,SPRING	
512	XD3 - 1160 - 142		1	PIN,SPRING	
513	XD3 - 2200 - 102		1	PIN,DOWEL	
514	XD3 - 2200 - 142		1	PIN,DOWEL	

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FIGURE 326 MULTI FEED TRAY ASSEMBLY



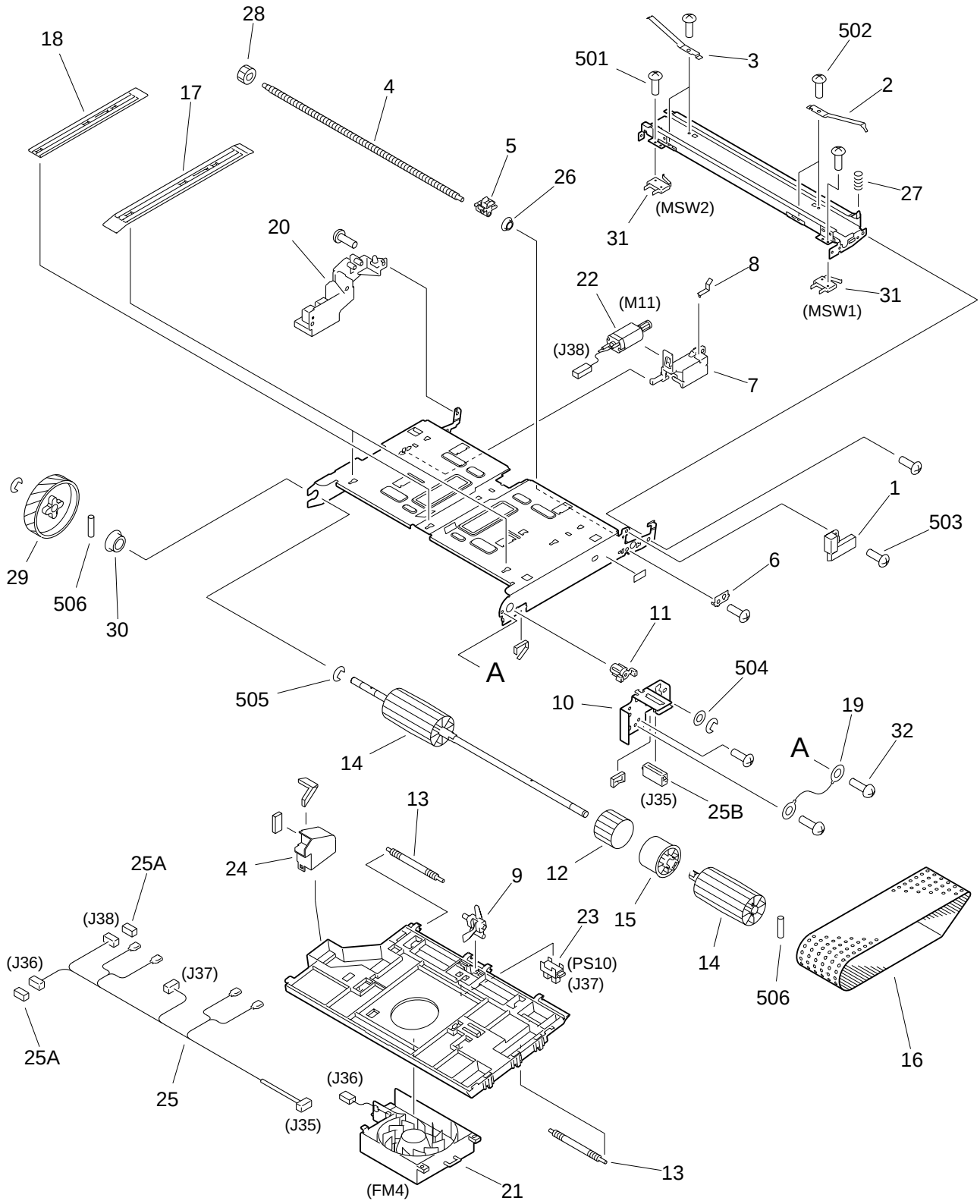
NOTE1:This assembly is included in the assembly shown in Figure 325.
NOTE2:This assembly does not include the part shown with key No.10.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
326 -	FG5 - 5641 - 000		1	MULTI FEED TRAY ASSEMBLY	SEE NOTE 1
1	FB1 - 8617 - 000		1	SIDE PLATE, SIZE, FRONT	
2	FB1 - 8619 - 000		2	RACK	
3	FB1 - 8620 - 000		1	RING, PULLEY	
4	FB1 - 8621 - 000		1	PLATE, LOCK	
5	FB1 - 8625 - 000		1	GEAR, 18T	
6	FF5 - 1186 - 000		1	COVER, MULTI FEED TRAY	
7	FF5 - 1224 - 000		1	SIDE PLATE, SIZE, REAR	
7 A	FS5 - 8616 - 000		1	LABEL, "LIMIT, PAPER HEIGHT"	
8	FG5 - 1958 - 000		1	MULTI VR PCB ASSEMBLY	SVR3 J726
8 A	FG5 - 1946 - 000		1	CABLE, MULTI VR	J726
8 B	VR9 - 5138 - 000		1	RESISTOR, VARIABLE, 10KOHM	
9	FS5 - 3177 - 000		1	PULLEY, IDLER	
10	FS5 - 8613 - 000		1	LABEL, SIZE	SEE NOTE 2
11	XF9 - 0393 - 000		1	BELT, TIMING	
501	XB4 - 7300 - 609		3	SCREW,TAPPING,TRUSS HEAD,M3X6	
502	XB4 - 7401 - 007		2	SCREW,TAPPING,TRUSS HEAD,M4X10	

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FIGURE 330 PAPER FEED ASSEMBLY



NOTE:This assembly does not include the parts shown with key No.1 and 503.

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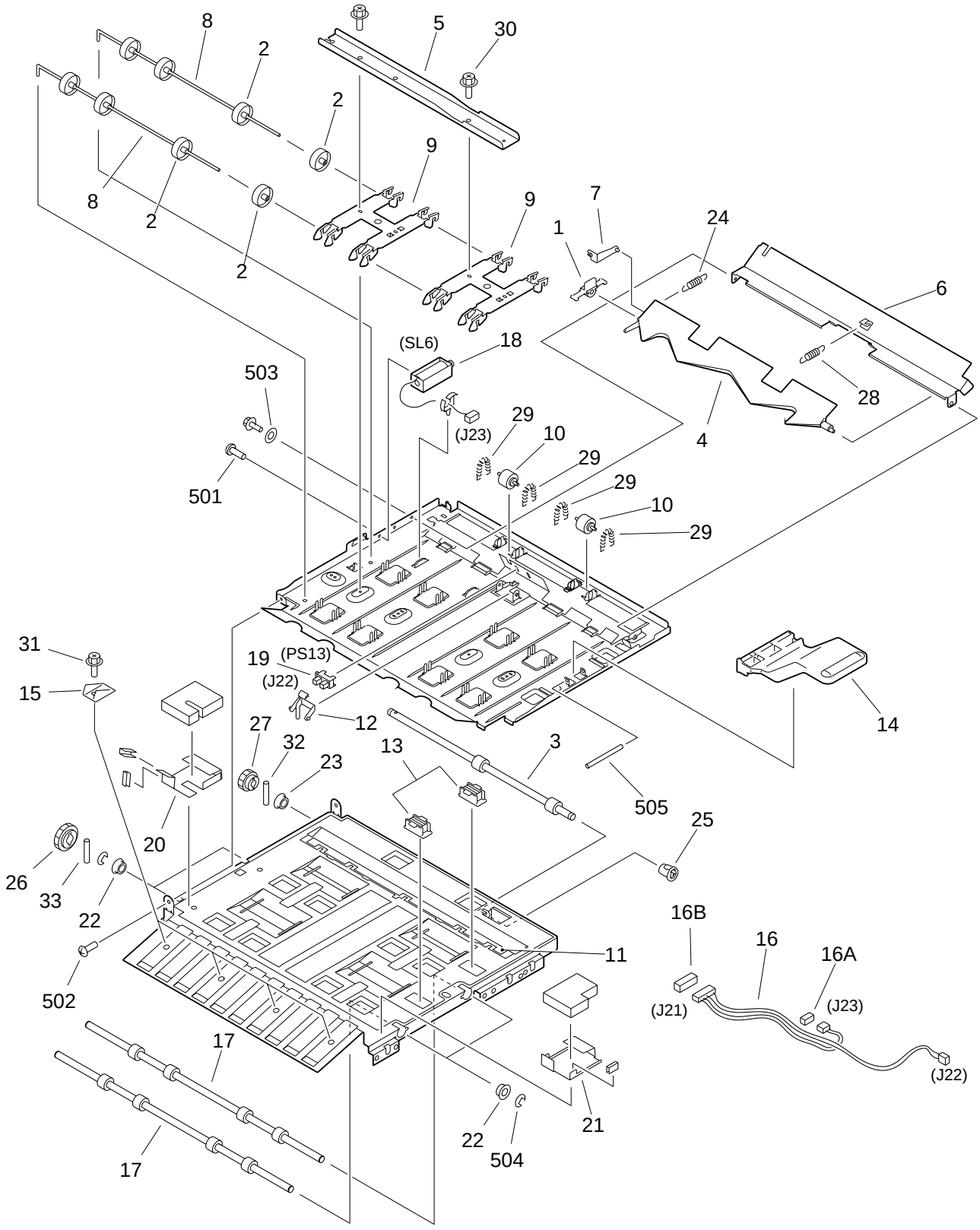
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
330 -	FM5 - 0492 - 000		1	PAPER FEED ASSEMBLY	
1	FA6 - 5332 - 000		1	PLATE, SIDE, FRONT	SEE NOTE
2	FA6 - 5334 - 000		2	SPRING, LEAF	
3	FA6 - 5335 - 000		2	SPRING, LEAF	
4	FA6 - 5345 - 000		1	SCREW,REED	
5	FA6 - 5346 - 020		1	BLOCK, DRIVE	
6	FA6 - 5347 - 000		1	PLATE, SCREW SUPPORT	
7	FA6 - 5348 - 000		1	BLOCK, MOTOR	
8	FA6 - 5350 - 000		1	SPRING, LEAF	
9	FB1 - 6897 - 000		1	LEVER, SENSOR, 1	
10	FB1 - 6902 - 000		1	PLATE, HINGE	
11	FB1 - 6903 - 000		1	BUSHING	
12	FB1 - 7145 - 000		1	BELT, PAPER FEED	
13	FB1 - 7151 - 000		4	ROLLER, BELT IDLER	
14	FB1 - 8508 - 000		2	PULLEY, BELT DRIVE	
15	FB1 - 8509 - 000		1	PULLEY, AUXILIARY	
16	FE5 - 2822 - 000		2	BELT, PAPER FEED	
17	FE5 - 2823 - 000		2	GUIDE, PAPER TRANSPORT, SIDE	
18	FE5 - 2825 - 000		1	GUIDE, PAPER TRANSPORT, CENTER	
19	FF2 - 3985 - 000		1	WIRE, GROUNDING	
20	FH2 - 9098 - 000		1	CONNECTOR, TRANSFER CORONA	
21	FH7 - 1723 - 000		1	FAN	FM4 J36
22	FH7 - 1727 - 000		1	MOTOR, DC24V	M11 J38
23	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS10 J37
24	FL5 - 0402 - 000		1	DUCT, CONNECTING	
25	FL5 - 5037 - 000		1	CABLE, PAPER FEED	
25A	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J36,38
25B	VS1 - 5057 - 011		1	CONNECTOR, SNAP TIGHT	J35
26	FS1 - 1376 - 000		1	BUSHING	
27	FS2 - 2782 - 000		2	SPRING, COMPRESSION	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
330 - 28	FS3 - 0812 - 000		1	GEAR, 18T	
29	FS5 - 0336 - 000		1	GEAR, 72T	
30	FS5 - 1209 - 000		1	BUSHING	
31	WC4 - 0081 - 000		2	MICROSWITCH	MSW1,2
32	XA9 - 0265 - 000		2	SCREW,W/WASHER,TRUSS HEAD	
501	XB1 - 2231 - 009		2	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	SEE NOTE
504	XD1 - 1108 - 219		1	SHIM	
505	XD2 - 1100 - 642		3	RING,E	
506	XD3 - 2200 - 182		2	PIN,DOWEL	

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FIGURE 335 LOWER PAPER FEEDER ASSEMBLY



NOTE:This assembly does not include the parts shown with key No.14 and 505.

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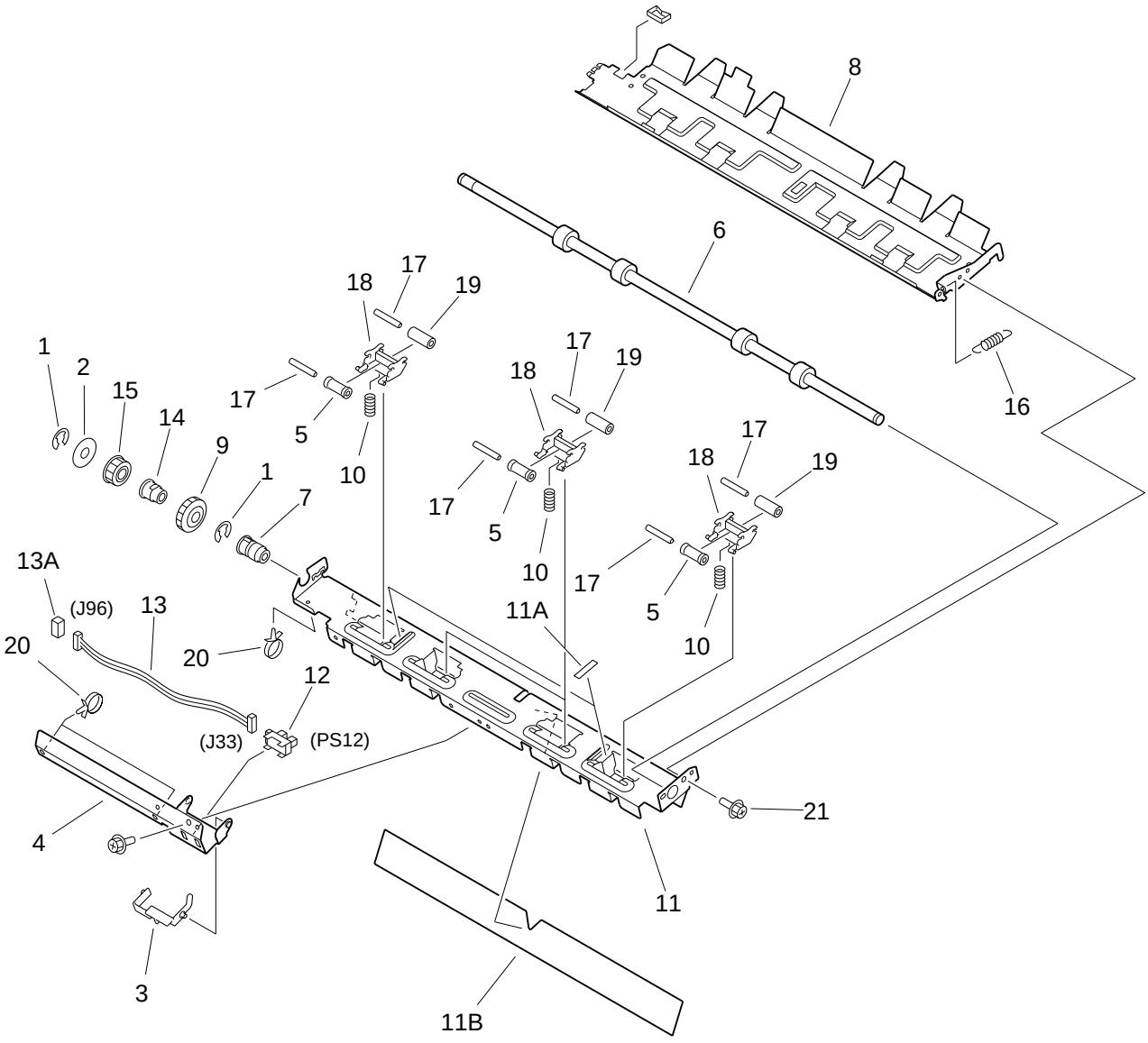
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
335 -	FM5 - 0560 - 000		1	LOWER PAPER FEED ASSEMBLY	
1	FA6 - 9421 - 000		1	SUPPORT, DEFLECTOR	
2	FA9 - 3333 - 000		8	ROLLER, LOWER PAPER FEED, 1	
3	FB3 - 2978 - 000		1	ROLLER, PAPER PICK-UP	
4	FB3 - 2981 - 020		1	DEFLECTOR, LOWER PAPER FEED	
5	FB3 - 2982 - 000		1	CROSSMEMBER, LOWER PAPER FEED	
6	FB3 - 2983 - 000		1	COVER, DEFLECTOR	
7	FB3 - 2984 - 000		1	LINK, SOLENOID	
8	FB3 - 2985 - 020		2	SHAFT, LOWER PAPER FEED ROLLER	
9	FB3 - 2986 - 000		2	SPRING, LEAF	
10	FB3 - 2987 - 000		2	ROLLER, PAPER PICK-UP	
11	FB3 - 2988 - 000		1	SHEET, DEFLECTOR	
12	FB3 - 2989 - 000		1	FLAG, SENSOR	
13	FB3 - 2997 - 000		2	MAGNET CATCH	
14	FE5 - 2614 - 000		1	HANDLE, LOWER PAPER FEED	SEE NOTE
15	FE5 - 2781 - 000		4	BLOCK, DUPLEXING GUIDE	
16	FF3 - 1175 - 000		1	CABLE, LOWER PAPER FEED	
16A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J23
16B	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J21
17	FF9 - 1565 - 000		2	ROLLER, LOWER PAPER FEED, 2	
18	FH7 - 5640 - 000		1	SOLENOID	SL6 J23
19	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS13 J22
20	FL5 - 0496 - 000		1	PLATE, OIL SHEET, REAR	
21	FL5 - 0500 - 000		1	PLATE, OIL SHEET, FRONT	
22	FS1 - 1189 - 000		4	BUSHING	
23	FS1 - 1512 - 000		1	BUSHING	
24	FS3 - 2976 - 000		1	SPRING, TENSION	
25	FS5 - 1590 - 000		1	BUSHING	
26	FS6 - 0554 - 000		2	GEAR, 22T	
27	FS6 - 0555 - 000		1	GEAR, 16T	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
335 - 28	FS6 - 2312 - 000		1	SPRING, TENSION	
29	FS6 - 2313 - 000		4	SPRING, TENSION	
30	XA9 - 0626 - 000		5	SCREW,RS,M3X6	
31	XA9 - 0724 - 000		5	SCREW,RS,M3X8	
32	XD9 - 0103 - 000		1	PIN, DOWEL	
33	XD9 - 0104 - 000		2	PIN,DOWEL	
501	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB6 - 7300 - 809		1	SCREW,TP,M3X8	
503	XD1 - 1105 - 239		1	SHIM	
504	XD2 - 1100 - 642		4	RING,E	
505	XD3 - 2400 - 402		1	PIN,DOWEL	SEE NOTE

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FIGURE 337 LOWER FEED INLET ASSEMBLY



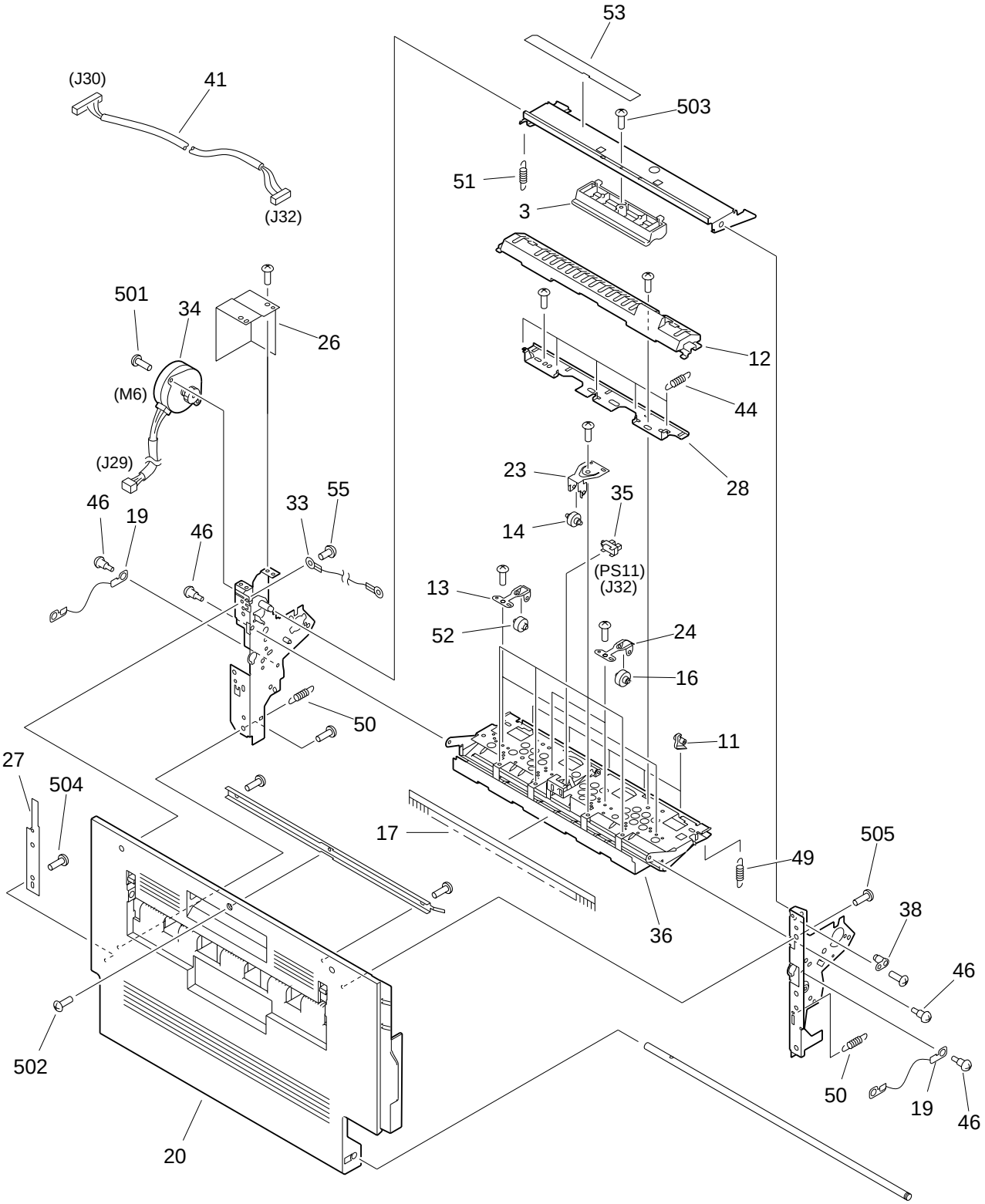
NOTE:This assembly does not include the part shown with key No.16.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
337 -	FM5 - 0515 - 000		1	LOWER FEED INLET ASSEMBLY	
1	FA4 - 1159 - 000		2	RING, RETAINING	
2	FA6 - 7939 - 000		1	FLANGE, PULLEY, 2	
3	FB3 - 2974 - 000		1	FLAG, PAPER SENSOR	
4	FB3 - 2975 - 000		1	MOUNT, PAPER SENSOR	
5	FB3 - 3165 - 000		4	ROLLER, CURL RELEASE, 1	
6	FE5 - 2559 - 000		1	ROLLER, PAPER INLET	
7	FE5 - 2608 - 000		1	BUSHING	
8	FE5 - 2970 - 000		1	PLATE, INLET GUIDE, UPPER	
9	FE5 - 5106 - 000		1	GEAR, 23T	
10	FE5 - 6093 - 000		4	SPRING, COMPRESSION	
11	FF5 - 4502 - 020		1	PLATE, PAPER GUIDE, LOWER	
11A	FA9 - 3395 - 000		2	SHEET, INLET GUIDE, 2	
11B	FB3 - 2973 - 000		1	SHEET, INLET GUIDE, 1	
12	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS12 J33
13	FL5 - 5043 - 000		1	CABLE, PAPER SENSOR	J33,96
13A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J96
14	FS5 - 1466 - 000		1	BUSHING	
15	FS5 - 3332 - 000		1	PULLEY, 30T	
16	FS6 - 2316 - 000		1	SPRING, TENSION	SEE NOTE
17	RA1 - 4059 - 000		8	SHAFT, CURL RELEASE ROLLER	
18	RA2 - 0349 - 000		4	SUPPORT, ROLLER	
19	RS1 - 6030 - 000		4	ROLLER, CURL RELEASE, 2	
20	WT2 - 5041 - 000		3	TIE, CABLE	
21	XA9 - 0626 - 000		3	SCREW,RS,M3X6	

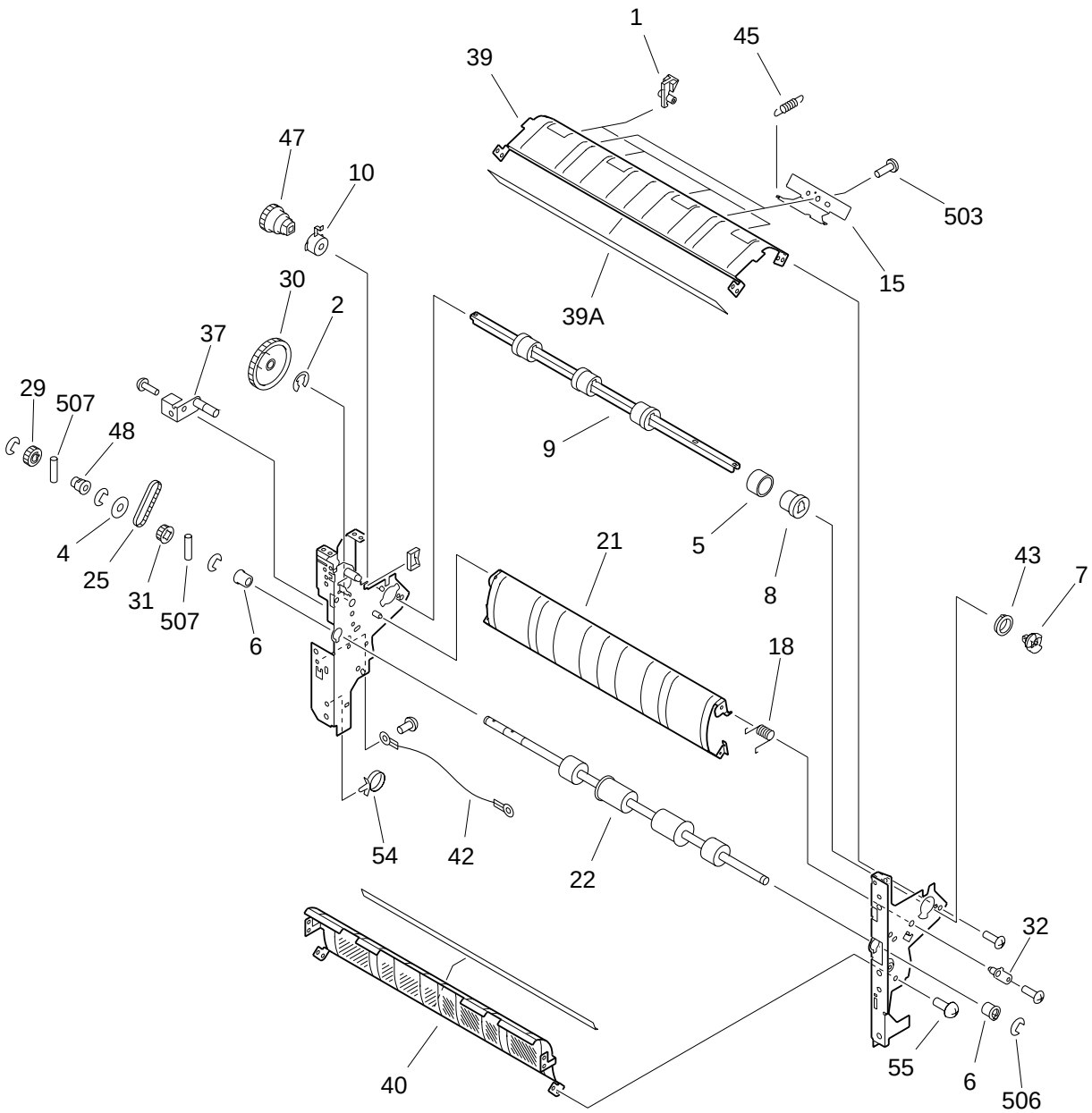
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FIGURE 350 DELIVERY ASSEMBLY(1/2)



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FIGURE 350 DELIVERY ASSEMBLY(2/2)



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
350 -	FM5 - 0504 - 000		1	DELIVERY ASSEMBLY	
1	FA2 - 9037 - 000		4	CLAW, SEPARATION, LOWER	
2	FA4 - 1159 - 000		1	RING, RETAINING	
3	FA5 - 1958 - 000		1	HANDLE, HOOK PLATE	
4	FA6 - 7939 - 000		1	FLANGE, PULLEY, 2	
5	FA9 - 0240 - 000		4	RING, RUBBER	
6	FA9 - 2112 - 000		2	BUSHING	
7	FB1 - 6873 - 000		1	BUSHING	
8	FB1 - 6874 - 000		4	ROLLER, DELIVERY, 1	
9	FB1 - 6876 - 000		1	SHAFT, DELIVERY	
10	FB1 - 6878 - 000		1	BUSHING	
11	FB1 - 7075 - 000		5	CLAW, SEPARATION, UPPER	
12	FB1 - 8423 - 000		1	COVER, INSULATING	
13	FB1 - 8429 - 000		2	HOLDER, ROLLER, 2	
14	FB1 - 8433 - 000		4	ROLLER, FEED, 1	
15	FB1 - 8437 - 000		2	PLATE, SEPARATION CLAW SUPPORT	
16	FB1 - 8440 - 000		2	ROLLER, FEED, 2	
17	FB1 - 8770 - 000		1	ELIMINATOR, STATIC CHARGE	
18	FB3 - 3139 - 000		1	SPRING, TORSION	
19	FE5 - 2500 - 000		2	WIRE, UNIT SUPPORT	
20	FE5 - 2502 - 000		1	COVER, DELIVERY	
21	FE5 - 2503 - 000		1	GUIDE, PAPER REVERSE	
22	FE5 - 2505 - 000		1	ROLLER, PAPER DELIVERY	
23	FE5 - 2507 - 000		4	HOLDER, ROLLER, 1	
24	FE5 - 2508 - 000		2	HOLDER, ROLLER, 2	
25	FE5 - 2512 - 000		1	BELT, TIMING	
26	FE5 - 2605 - 000		1	COVER, MOTOR	
27	FE5 - 2606 - 000		1	PLATE, CABLE COVER	
28	FE5 - 2621 - 000		1	HOLDER, SEPARATION CLAW	
29	FE5 - 5091 - 000		1	GEAR, 17T	

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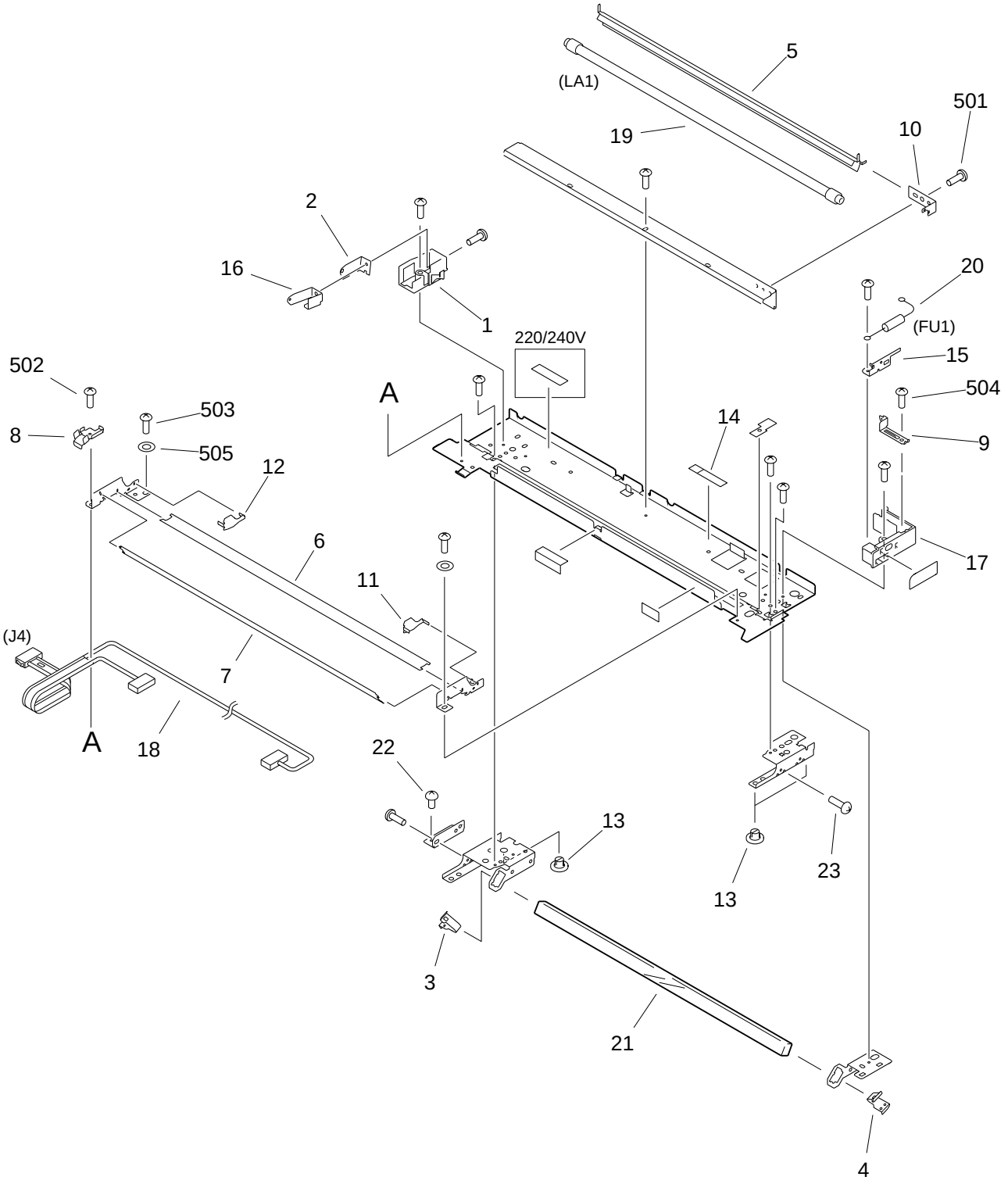
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
350 - 30	FE5 - 5092 - 000		1	GEAR, 51T/PULLEY, 25T	
31	FE5 - 5093 - 000		1	PULLEY, 25T	
32	FF5 - 4570 - 000		1	PIN, REVERSE GUIDE STOP	
33	FG5 - 1899 - 000		1	CABLE, GROUNDING, 2	
34	FH6 - 1383 - 000		1	MOTOR	M6 J29
35	FH7 - 7326 - 000		1	PHOTO-INTERRUPTER	PS11 J32
36	FL5 - 0384 - 000		1	GUIDE, DELIVERY, UPPER	
37	FL5 - 0385 - 000		1	SUPPORT, IDLER	
38	FL5 - 0405 - 000		1	PIN, POSITIONING	
39	FL5 - 0485 - 000		1	GUIDE, DELIVERY INLET	
39A	FE5 - 2809 - 000		1	SHEET, REVERSE GUIDE	
40	FL5 - 0499 - 000		1	GUIDE, DELIVERY, OUTER	
41	FL5 - 5040 - 000		1	CABLE, PAPER DELIVERY	J30,32
42	FL5 - 5041 - 000		1	CABLE, GROUNDING	
43	FS1 - 1237 - 000		1	BUSHING	
44	FS1 - 2833 - 000		5	SPRING, TENSION	
45	FS1 - 2834 - 000		4	SPRING, TENSION	
46	FS1 - 9053 - 000		4	SCREW,STEPPED,M4	
47	FS5 - 0350 - 000		1	GEAR, 24T	
48	FS5 - 1466 - 000		1	BUSHING	
49	FS5 - 2304 - 000		2	SPRING, TENSION	
50	FS5 - 2323 - 020		2	SPRING, TENSION	
51	FS5 - 2402 - 000		1	SPRING, TENSION	
52	FS5 - 6156 - 000		2	ROLLER, FEED, 3	
53	FS5 - 8611 - 000		1	LABEL, "WARNING HIGH TEMP."	
54	WT2 - 5178 - 000		5	CLIP, CABLE	
55	XA9 - 0265 - 000		4	SCREW,W/WASHER,TRUSS HEAD	
501	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2400 - 606		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2400 - 609		24	SCREW,MACH.,TRUSS HEAD,M4X6	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
350 - 504	XB4 - 7400 - 609		4	SCREW,TAPPING,TRUSS HEAD,M4X6	
505	XB4 - 7400 - 809		7	SCREW,TAPPING,TRUSS HEAD,M4X8	
506	XD2 - 1100 - 642		4	RING,E	
507	XD3 - 2200 - 102		2	PIN,DOWEL	

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FIGURE 420 MIRROR ASSEMBLY 1



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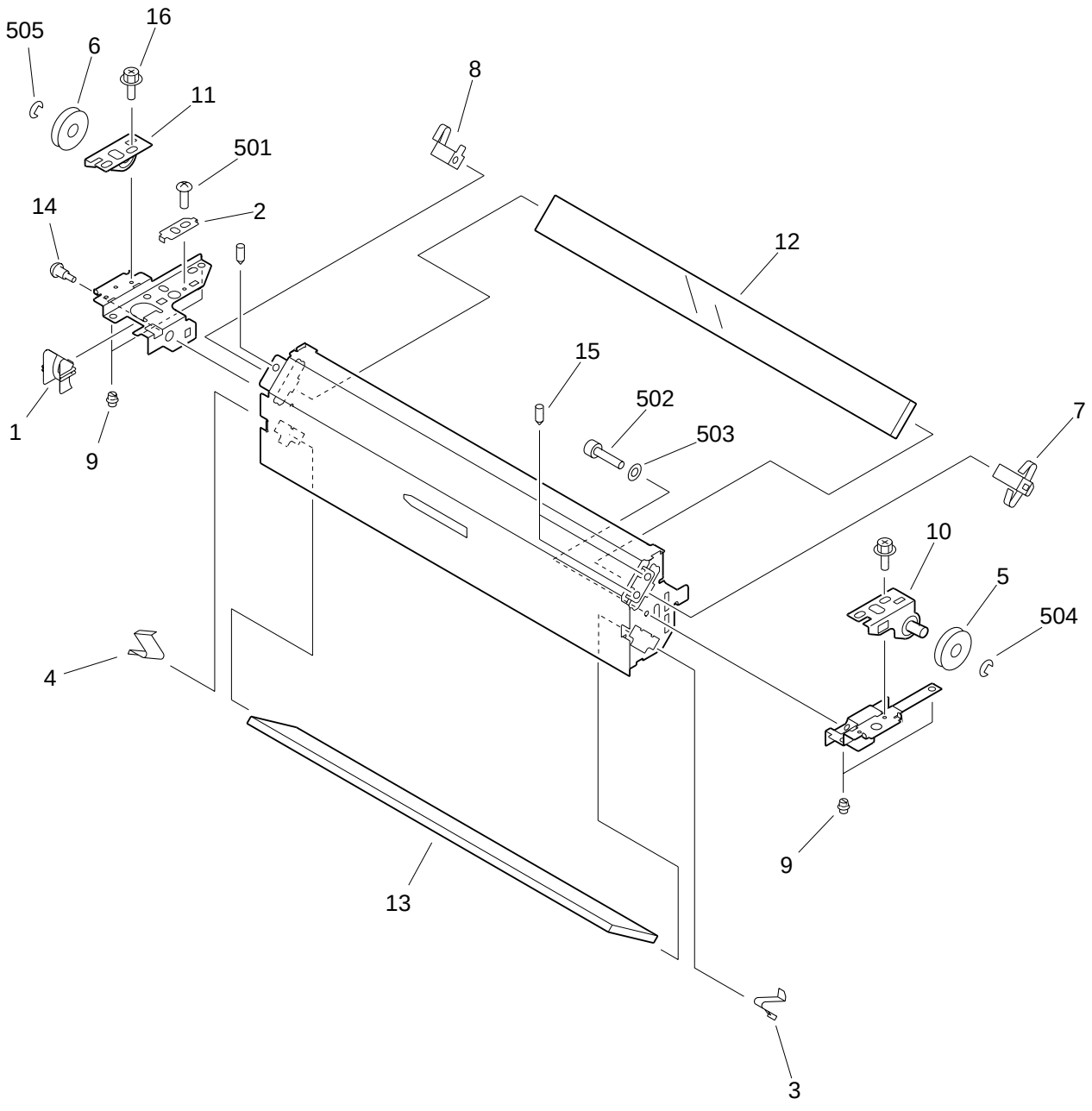
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
420 -	FG5 - 7978 - 000		1	MIRROR ASSEMBLY 1	120V
	FG5 - 7979 - 000		1	MIRROR ASSEMBLY 1	220/240V
1	FB1 - 6641 - 000		1	HOLDER, LAMP, REAR	
2	FB1 - 6644 - 000		1	PLATE, TERMINAL, REAR	
3	FB1 - 6649 - 000		1	SPRING, LEAF, REAR	
4	FB1 - 6657 - 000		1	SPRING, MIRROR MOUNT	
5	FB1 - 7854 - 000		1	REFLECTOR, UPPER	
6	FB1 - 7855 - 000		1	REFLECTOR, LOWER	
7	FB1 - 7856 - 000		1	REFLECTOR, SIDE	
8	FB1 - 7862 - 000		1	PLATE, CORD STOP	
9	FB1 - 7866 - 000		1	TERMINAL, FUSE, 1	
10	FB1 - 7867 - 020		1	COVER, LAMP, 2	
11	FB1 - 7868 - 000		1	PLATE, REF. ADJUSTING, FRONT	
12	FB1 - 7869 - 000		1	PLATE, REF. ADJUSTING, REAR	
13	FB3 - 2411 - 000		4	PIN, SLIDE	
14	FC1 - 8127 - 000		1	LABEL, "THERMAL FUSE"	
15	FF5 - 1425 - 000		1	TERMINAL, FUSE, 2	
16	FF5 - 1526 - 000		1	TERMINAL, REAR 2	
17	FF5 - 1535 - 000		1	HOLDER, LAMP, FRONT	
18	FH2 - 5910 - 000		1	CABLE, MIRROR UNIT	J4
19	FH7 - 3320 - 000		1	LAMP, HALOGEN, 80V 300W	120V LA1
	FH7 - 3321 - 000		1	LAMP, HALOGEN, 175V 340W	220/240V LA1
20	FH7 - 7350 - 000		1	FUSE, THERMAL	120V FU1
	FH7 - 7351 - 000		1	FUSE, THERMAL	220/240V FU1
21	FN1 - 4334 - 000		1	MIRROR 1	
22	XA9 - 0807 - 000		2	SCREW, TP, M3X6	
23	XA9 - 0809 - 000		2	SCREW, TP, M3X10	
501	XB1 - 2300 - 609		13	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 809		1	SCREW,MACH.,TRUSS HEAD,M3X8	
503	XB2 - 5300 - 609		3	SCREW,W/WASHER,M3X6	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
420 - 504	XB2 - 8300 - 609		3	SCREW,W/WASHER,M3X6	
505	XD1 - 1104 - 133		2	SHIM	

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FIGURE 430 MIRROR ASSEMBLY 2



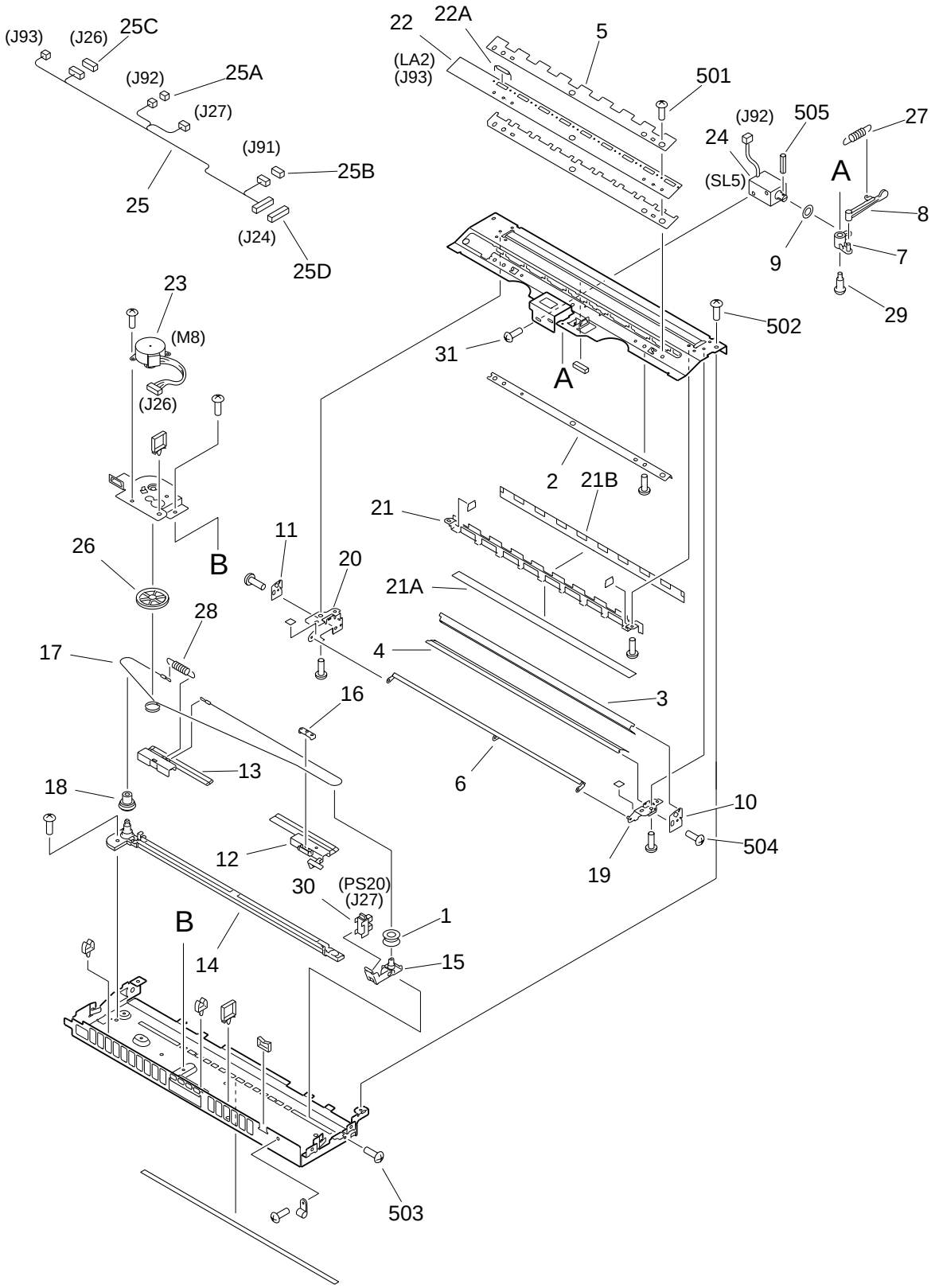
NOTE:This assembly does not include the parts shown with key No.5,6,10,11,16,504 and 505.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
430 -	FG5 - 1711 - 000		1	MIRROR ASSEMBLY 2	
1	FB1 - 6654 - 000		1	GUIDE, CORD	
2	FB1 - 6655 - 000		1	PLATE	
3	FB1 - 6657 - 000		1	SPRING, MIRROR MOUNT	
4	FB1 - 6660 - 000		1	SPRING, MIRROR MOUNT	
5	FB1 - 6663 - 000		1	PULLEY	SEE NOTE
6	FB1 - 6663 - 000		1	PULLEY	SEE NOTE
7	FB1 - 7882 - 000		1	SPRING, LEAF, FRONT	
8	FB1 - 7883 - 000		1	SPRING, LEAF, REAR	
9	FB3 - 2411 - 000		4	PIN, SLIDE	
10	FF5 - 1180 - 000		1	MOUNT, PULLEY, FRONT	SEE NOTE
11	FF5 - 1181 - 000		1	MOUNT, PULLEY, REAR	SEE NOTE
12	FN1 - 4335 - 000		1	MIRROR, 2	
13	FN1 - 4336 - 000		1	MIRROR, 3	
14	FS1 - 9005 - 000		1	SCREW,STEPPED,M4	
15	XA9 - 0638 - 280		3	SCREW,HEX SKT,M4X16	
16	XA9 - 0930 - 000		4	SCREW,RS,M4X8	SEE NOTE
501	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB7 - 1030 - 069		1	SCREW,ALLEN HEAD,M3X6	
503	XD1 - 2100 - 305		1	WASHER,PLAIN	
504	XD2 - 1100 - 642		1	RING,E	SEE NOTE
505	XD2 - 1100 - 642		1	RING,E	SEE NOTE

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FIGURE 450 BLANK EXPOSURE ASSEMBLY



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
450 -	FM5 - 0507 - 000		1	BLANK EXPOSURE ASSEMBLY	
1	FA5 - 1584 - 000		1	PULLEY, 1	
2	FB1 - 7909 - 000		1	REFLECTOR, 1	
3	FB1 - 7910 - 000		1	REFLECTOR, 2	
4	FB1 - 7911 - 000		1	REFLECTOR, 3	
5	FB1 - 7912 - 000		1	REFLECTOR, 4	
6	FB1 - 7914 - 000		1	SHUTTER, BLANK EXPOSURE	
7	FB1 - 7915 - 000		1	LINK, 1	
8	FB1 - 7916 - 000		1	LINK, 2	
9	FB1 - 7951 - 000		1	WASHER, RUBBER	
10	FB1 - 8266 - 000		1	PLATE, ADJUSTING, FRONT	
11	FB1 - 8267 - 000		1	PLATE, ADJUSTING, REAR	
12	FB2 - 2018 - 020		1	SHUTTER, SLIDE, REAR	
13	FB2 - 2019 - 020		1	SHUTTER, SLIDE, FRONT	
14	FB2 - 2020 - 020		1	RAIL, SHUTTER	
15	FB2 - 2023 - 000		1	MOUNT, PULLEY	
16	FB2 - 2026 - 000		1	HOOK, WIRE	
17	FE5 - 2533 - 000		1	WIRE, BLANK EXPOSURE	
18	FE5 - 2535 - 000		1	PULLEY	
19	FF5 - 1431 - 000		1	MOUNT, REFLECTOR, FRONT	
20	FF5 - 1432 - 000		1	MOUNT, REFLECTOR, REAR	
21	FF5 - 1438 - 000		1	PLATE, LIGHT-BLOCKING	
21A	FB1 - 7920 - 000		1	SHEET, LIGHT-BLOCKING	
21B	FB1 - 7921 - 000		1	FILTER	
22	FG5 - 1788 - 000		1	PRE-CON. EXPOSURE PCB UNIT	LA2 J93
22A	FH7 - 3251 - 000		9	LAMP, FUSE	
23	FH6 - 1306 - 000		1	MOTOR, STEPPING	M8 J26
24	FH7 - 5394 - 000		1	SOLENOID, DC24V	SL5 J92
25	FM5 - 5110 - 000		1	CABLE, BLANK EXPOSURE	J24,26,27
25A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J92

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
450 - 25B	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J91
25C	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J26
25D	VS1 - 5057 - 009		1	CONNECTOR, SNAP TIGHT	J24
26	FS5 - 0500 - 000		1	PULLEY, 36T	
27	FS5 - 2386 - 020		1	SPRING, TENSION	
28	FS5 - 2666 - 000		1	SPRING, TENSION	
29	FS5 - 9159 - 000		1	SCREW,STEPPED,M3	
30	WG8 - 5187 - 000		1	PHOTO-INTERRUPTER	PS20 J27
31	XA9 - 0624 - 000		2	SCREW,M3X4	
501	XB1 - 2300 - 409		13	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2302 - 509		1	SCREW,MACH.,TRUSS HEAD,M3X25	
504	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XD3 - 1300 - 082		1	PIN,SPRING	

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FIGURE 510 DRUM KIT

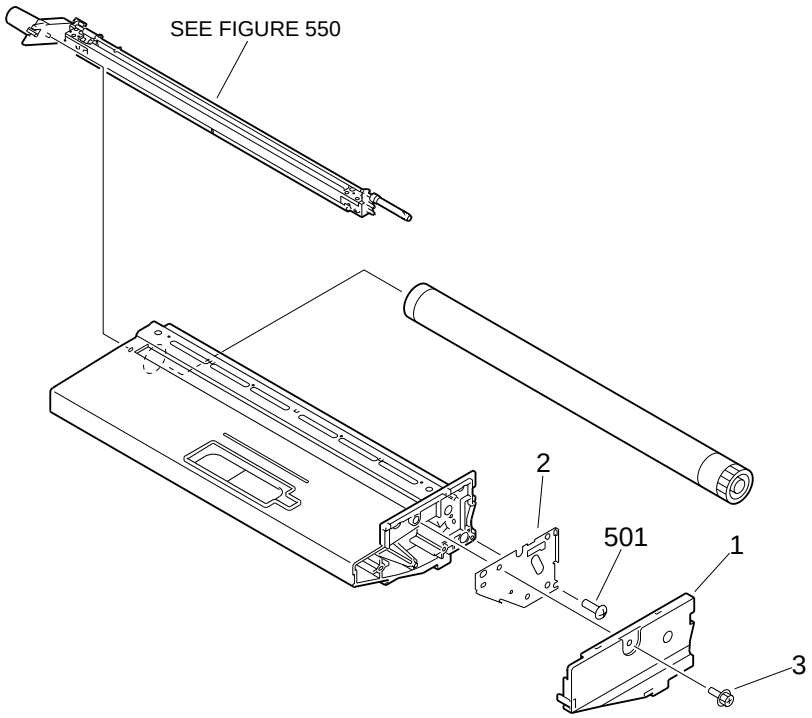
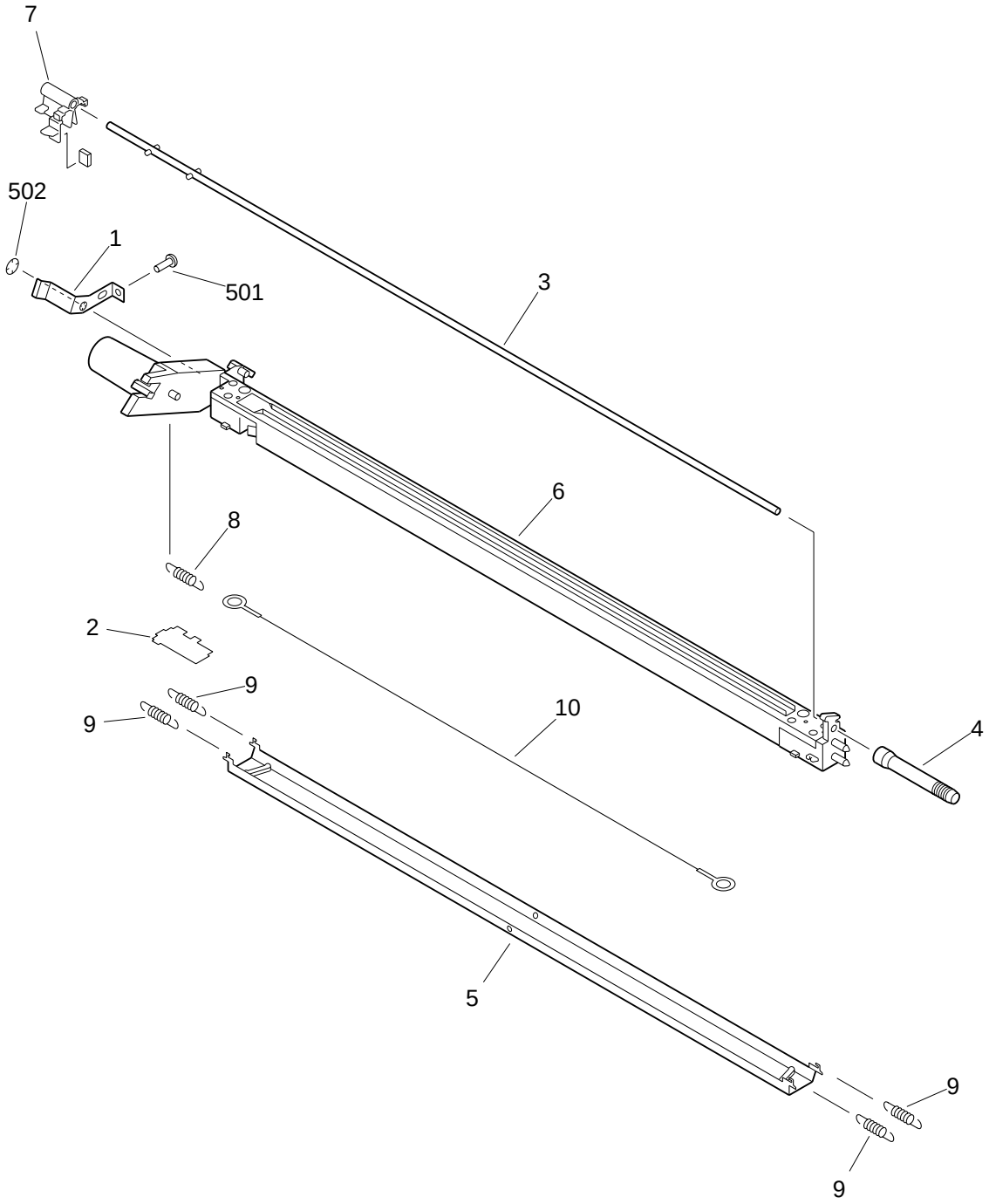


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
510 -	NPN		RF	DRUM KIT	
1	FE5 - 2609 - 000		1	COVER, CARTRIDGE, FRONT	
2	FL5 - 0493 - 000		1	SHAFT, DRUM	
3	XA9 - 0774 - 000		1	SCREW,RS,M4X16	
501	XB4 - 7400 - 809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	

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FIGURE 550 PRIMARY CORONA ASSEMBLY

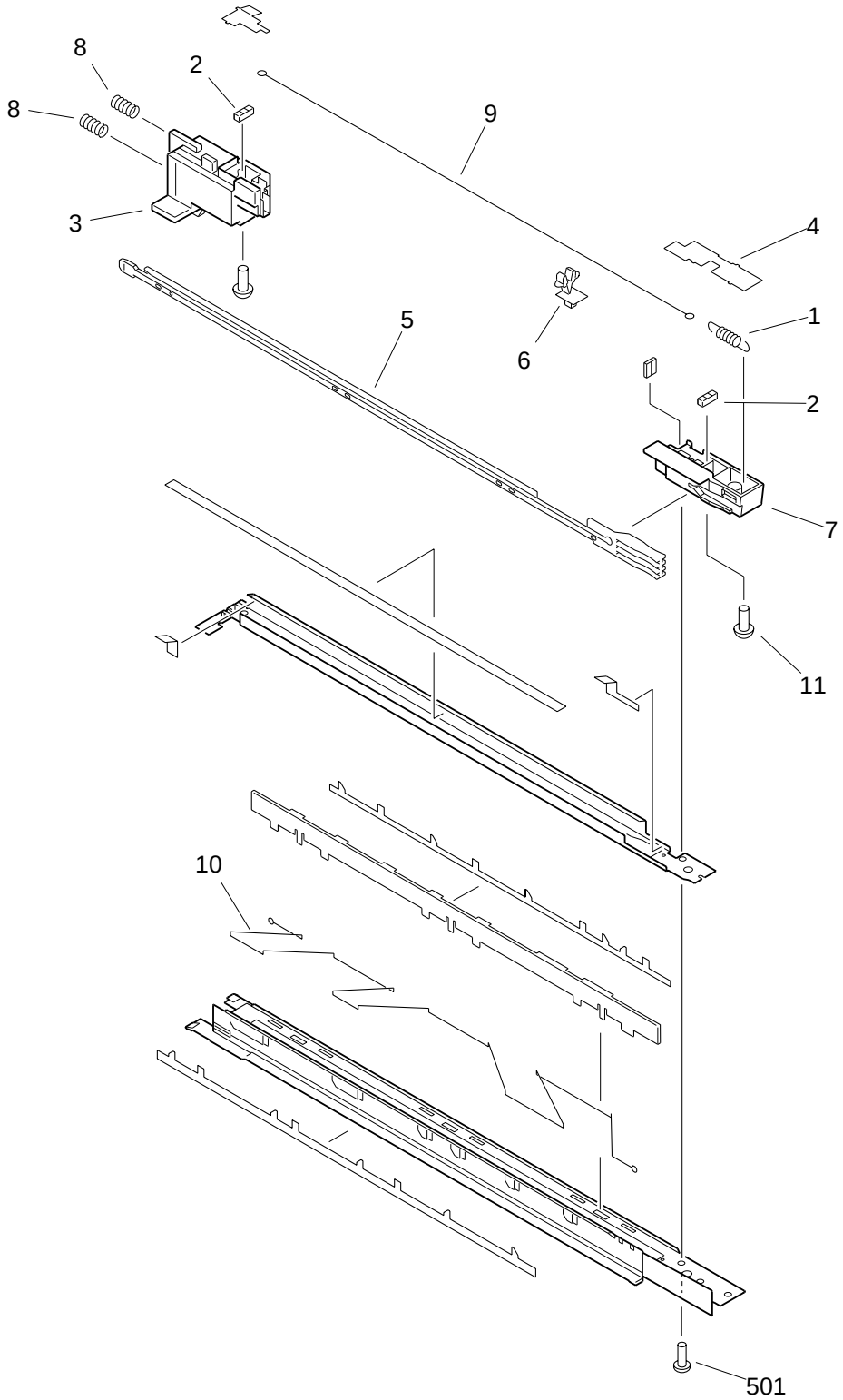


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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
550 -	FG2 - 1308 - 000		1	PRIMARY CORONA ASSEMBLY	
1	FA5 - 1711 - 000		1	PLATE, SHIELD	
2	FA5 - 1715 - 000		1	COVER, WIRE TERMINATION	
3	FA6 - 5139 - 000		1	ROD, CLEANING	
4	FA6 - 5266 - 000		1	HANDLE, CLEANING ROD	
5	FF1 - 9399 - 020		1	PLATE, GRID	
6	FF2 - 3923 - 000		1	FRAME, PRIMARY CORONA	
7	FF2 - 4001 - 000		1	BLOCK, CORONA WIRE CLEANING	
8	FS2 - 2763 - 000		1	SPRING, TENSION	
9	FS2 - 2789 - 000		4	SPRING, TENSION	
10	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	
501	XB1 - 2300 - 403		1	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XD2 - 2300 - 302		1	RING,TOOTHED LOCK	

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FIGURE 580 TRANSFER CORONA ASSEMBLY



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
580 -	FM5 - 0490 - 000		1	TRANSFER CORONA ASSEMBLY	
1	97 - 5527 - 000		1	SPRING, TENSION	
2	FA5 - 1873 - 000		2	GUIDE, CORONA WIRE	
3	FA6 - 5312 - 000		1	BLOCK, WIRE TERMINAL, REAR	
4	FA6 - 5319 - 000		1	COVER, WIRE TERMINATION, FRONT	
5	FF2 - 3902 - 000		1	ELIMINATOR, STATIC CHARGE	
6	FF2 - 3903 - 020		1	BLOCK, CLEANING	
7	FF2 - 3904 - 000		1	BLOCK, WIRE TERMINAL, FRONT	
8	FS2 - 2781 - 000		2	SPRING, COMPRESSION	
9	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	
10	RY1 - 1502 - 000		AR	WIRE, AMIRAN 0.148MM (50M)	
11	XA9 - 0159 - 000		2	SCREW,FT,C.S.HEAD,M3X12	
501	XB4 - 7300 - 809		3	SCREW,TAPPING,TRUSS HEAD,M3X8	

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FIGURE 581 TRANSFER GUIDE ASSEMBLY

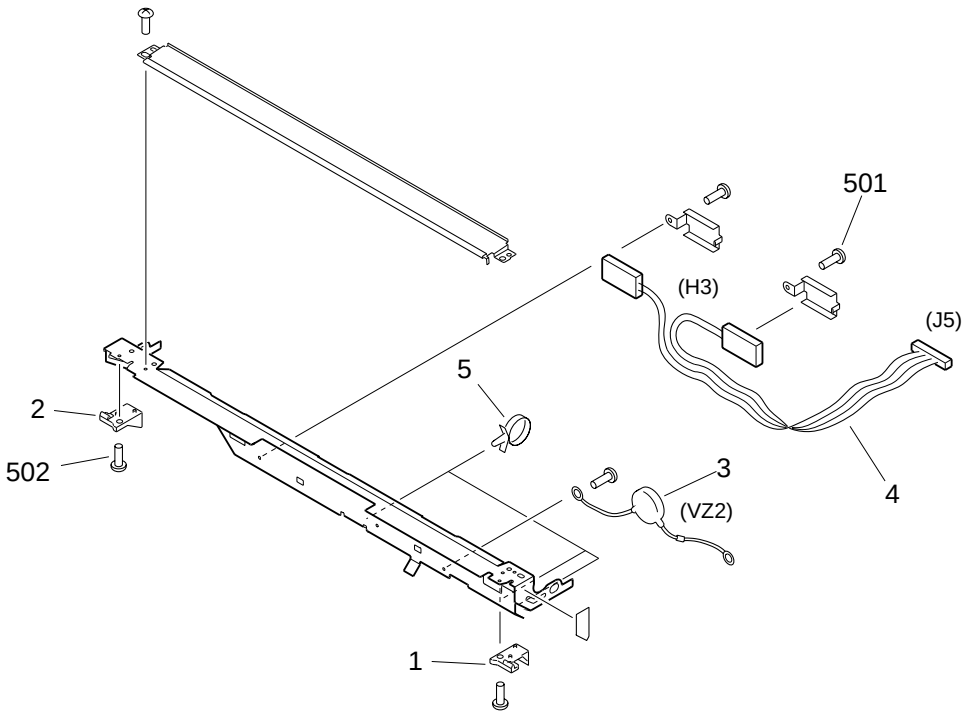
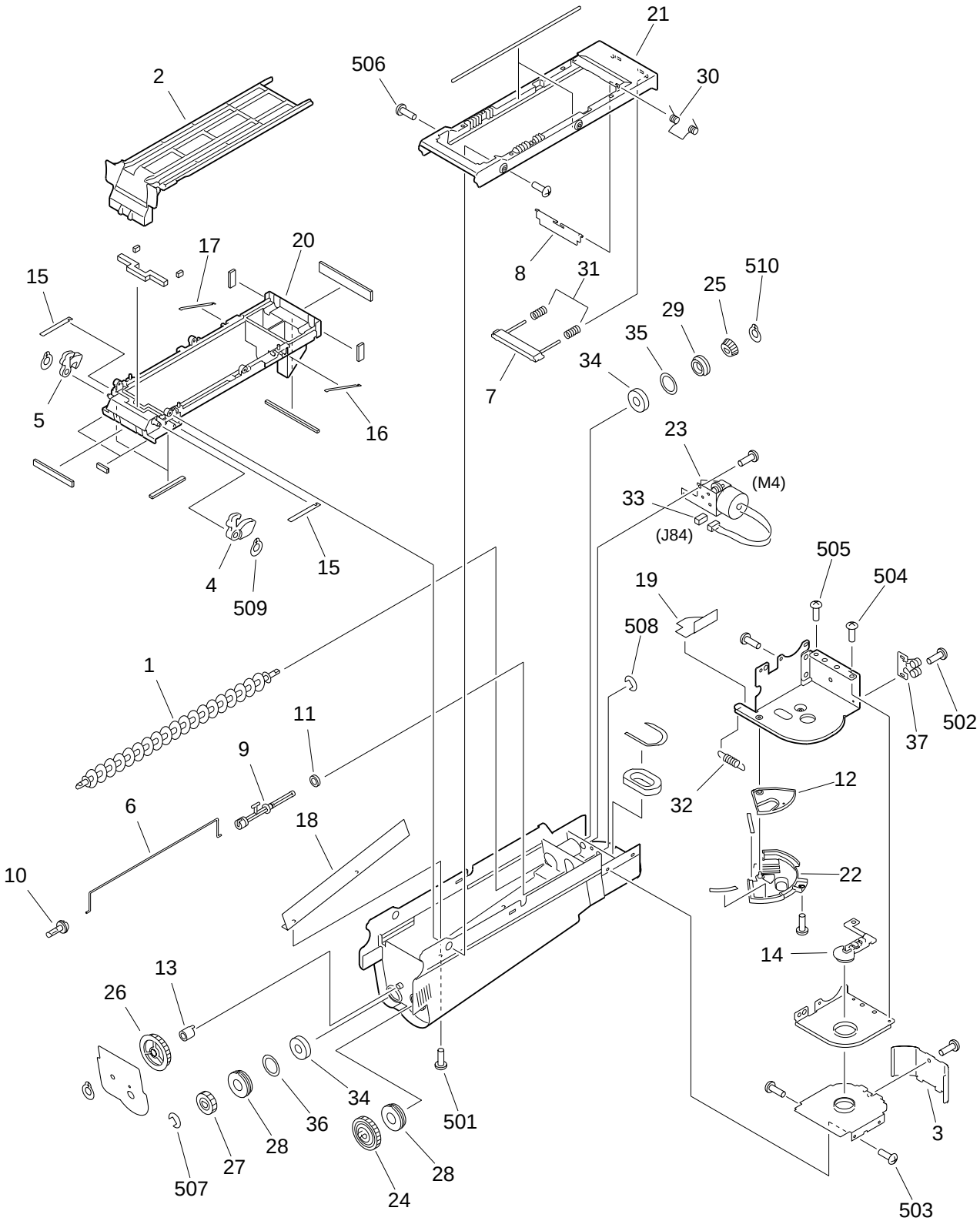


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
581 -	FM5 - 0489 - 000		1	TRANSFER GUIDE ASSEMBLY	
1	FE5 - 2985 - 000		1	BLOCK, FRONT	
2	FE5 - 2986 - 000		1	BLOCK, REAR	
3	FF2 - 8255 - 000		1	VARISTOR	VZ2
4	FH7 - 4345 - 000		1	HEATER, 100-240V	H3 J5
5	WT2 - 5178 - 000		3	CLIP, CABLE	
501	XB1 - 2300 - 409		5	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	

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FIGURE 620 HOPPER ASSEMBLY



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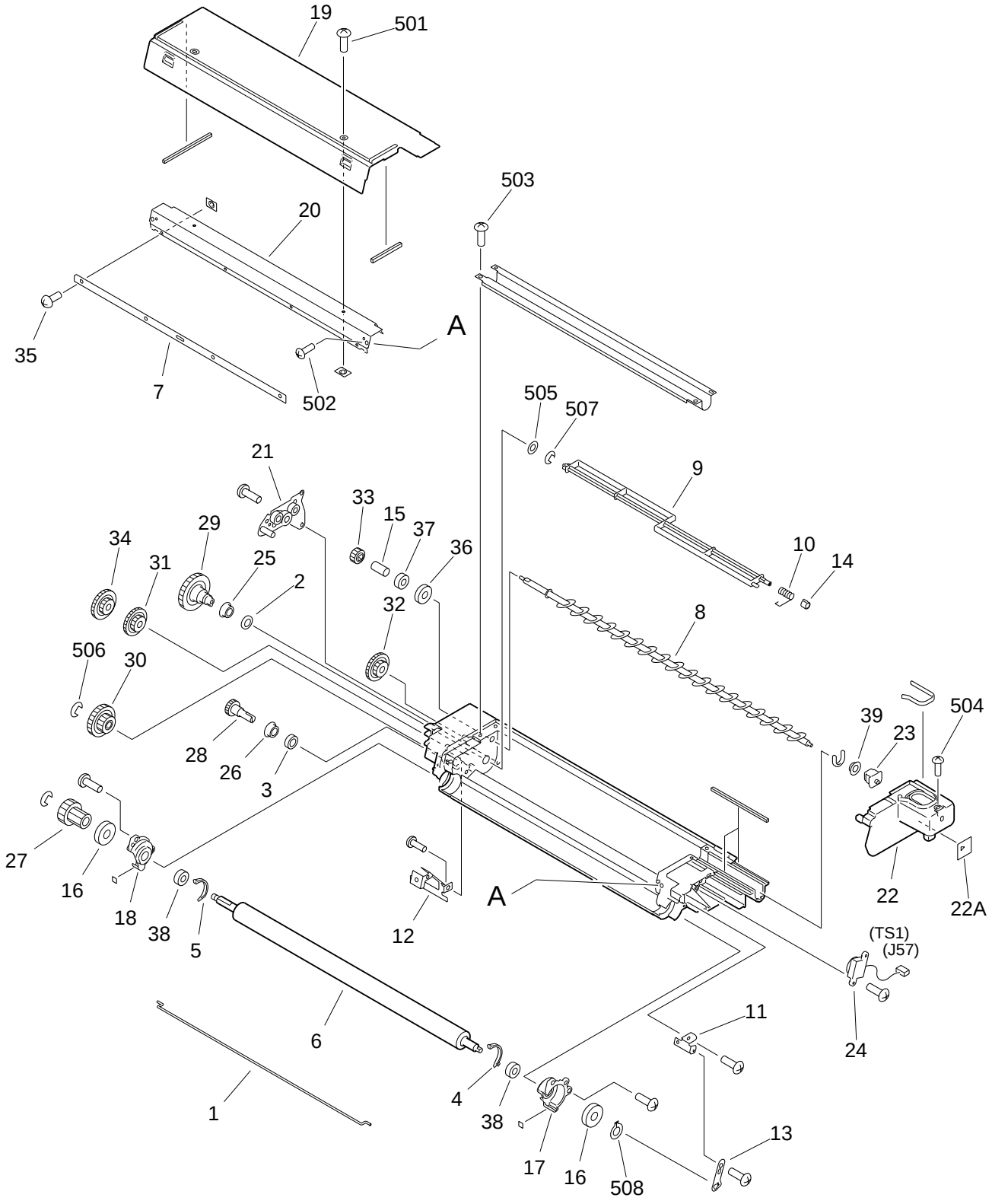
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
620 -	FM5 - 0569 - 000		1	HOPPER ASSEMBLY	
1	FB1 - 8202 - 000		1	FEED SCREW, TONER	
2	FB1 - 8204 - 000		1	LID, SLIDE	
3	FB1 - 8205 - 020		1	COVER, MOTOR, SIDE	
4	FB1 - 8208 - 000		1	HOOK, CARTRIDGE, FRONT	
5	FB1 - 8209 - 000		1	HOOK, CARTRIDGE, REAR	
6	FB1 - 8215 - 000		1	ROD, STIRRING	
7	FB1 - 8221 - 000		1	COVER, BUFFER	
8	FB1 - 8223 - 000		1	LID, TONER INLET	
9	FB1 - 8226 - 000		1	SUPPORT, STIRRING SPRING	
10	FB1 - 8227 - 000		1	SUPPORT, STIRRING ROD	
11	FB1 - 8228 - 000		1	SEAL, STRRING ROD	
12	FB1 - 8229 - 020		1	SHUTTER	
13	FB1 - 8244 - 000		1	COLLAR, IDLER	
14	FB1 - 8245 - 000		1	CAP, HINGE	
15	FB1 - 8257 - 000		2	SPRING, LEAF	
16	FB1 - 8258 - 000		1	SPRING, LEAF, FRONT	
17	FB1 - 8259 - 000		1	SPRING, LEAF, REAR	
18	FB1 - 8262 - 000		1	PLATE, FEED SCREW	
19	FB1 - 8264 - 000		1	COVER, SHUTTER MOUNT	
20	FF5 - 1413 - 000		1	MOUNT, SLIDE COVER	
21	FF5 - 1415 - 000		1	COVER, HOPPER	
22	FF5 - 1516 - 030		1	MOUNT, SHUTTER	
23	FH7 - 1913 - 000		1	MOTOR, DC24V	M4 J84
24	FS5 - 0494 - 000		1	GEAR, 20T	
25	FS5 - 0495 - 000		1	GEAR, 18T	
26	FS5 - 0496 - 000		1	GEAR, 24T	
27	FS5 - 0497 - 000		1	GEAR, 15T	
28	FS5 - 1259 - 000		2	BUSHING	
29	FS5 - 1260 - 000		1	BUSHING	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
620 - 30	FS5 - 2253 - 000		1	SPRING, TORSION	
31	FS5 - 2378 - 000		2	SPRING, COMPRESSION	
32	FS5 - 2382 - 000		1	SPRING, TENSION	
33	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J84
34	XG9 - 0111 - 000		3	SEAL, OIL	
35	XG9 - 0145 - 000		1	RING, O	
36	XG9 - 0267 - 000		2	RING, O	
37	XZ9 - 0125 - 000		1	LATCH, ROLLER ACTION	
501	XB1 - 2300 - 402		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2300 - 609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 409		3	SCREW,MACH.,TRUSS HEAD,M4X4	
505	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB4 - 7300 - 609		6	SCREW,TAPPING,TRUSS HEAD,M3X6	
507	XD2 - 1100 - 322		1	RING,E	
508	XD2 - 1100 - 502		1	RING,E	
509	XD2 - 2100 - 302		2	RING,GRIP	
510	XD2 - 2100 - 602		2	RING,GRIP	

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FIGURE 640 DEVELOPING ASSEMBLY



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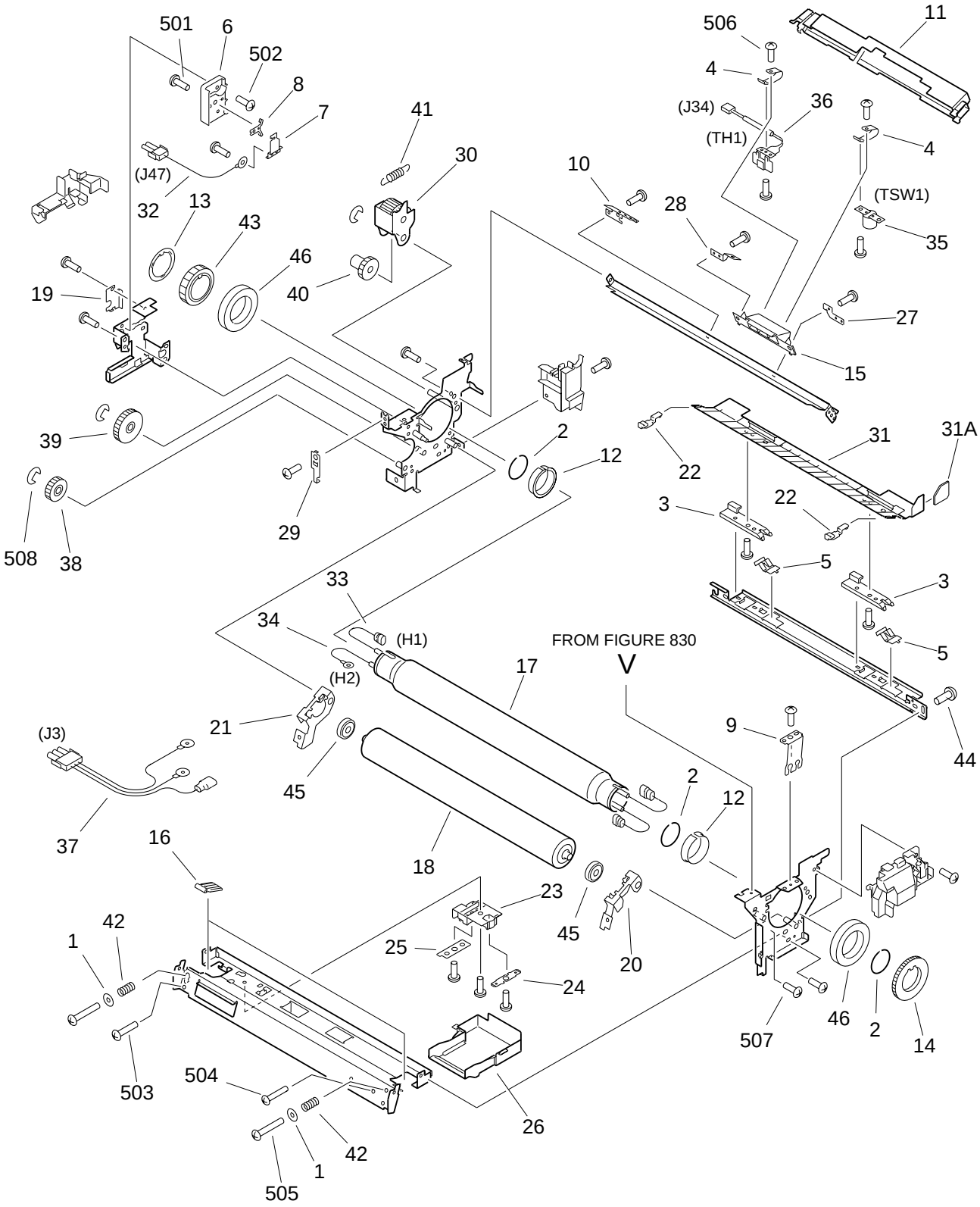
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
640 -	FM5 - 0494 - 000		1	DEVELOPING ASSEMBLY	
1	FA5 - 1765 - 000		1	ROD, STIRRING, 1	
2	FA5 - 1779 - 000		1	SEAL, GEAR, 1	
3	FA5 - 1780 - 000		1	SEAL, GEAR, 2	
4	FB1 - 6718 - 000		1	SEAL, FRONT	
5	FB1 - 6719 - 000		1	SEAL, REAR	
6	FB1 - 8119 - 000		1	CYLINDER, DEVELOPING	
7	FB1 - 8123 - 000		1	BLADE	
8	FB1 - 8124 - 000		1	FEED SCREW, TONER	
9	FB1 - 8126 - 000		1	ROD, STIRRING, 2	
10	FB1 - 8127 - 020		1	SPRING, TORSION	
11	FB1 - 8128 - 000		1	PLATE, TERMINAL, FRONT	
12	FB1 - 8129 - 000		1	PLATE, TERMINAL, REAR	
13	FB1 - 8130 - 000		1	PLATE, POSITIONING	
14	FB1 - 8140 - 000		1	COLLAR	
15	FB1 - 8141 - 000		1	SPACER	
16	FE5 - 2476 - 000		2	ROLLER	
17	FF5 - 1448 - 000		1	HOLDER, SLEEVE, FRONT	
18	FF5 - 1449 - 000		1	HOLDER, SLEEVE, REAR	
19	FF5 - 1450 - 000		1	COVER, DEVELOPING	
20	FF5 - 1451 - 000		1	MOUNT, BLADE	
21	FF5 - 1453 - 030		1	MOUNT, GEAR	
22	FF5 - 1503 - 020		1	COVER, FRONT	
22A	FS5 - 8723 - 020		1	LABEL, PRESSURE	
23	FF5 - 1504 - 000		1	SUPPORT, FEED SCREW	
24	FH7 - 7433 - 000		1	SENSOR, TONER	TS1 J57
25	FS1 - 1594 - 000		1	BUSHING	
26	FS1 - 1598 - 000		1	BUSHING	
27	FS5 - 0484 - 000		1	GEAR, 16T/20T	
28	FS5 - 0485 - 000		1	GEAR, 14T	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
640 - 29	FS5 - 0486 - 000		1	GEAR, 40T	
30	FS5 - 0487 - 020		1	GEAR, 16T/32T	
31	FS5 - 0488 - 000		1	GEAR, 16T/30T	
32	FS5 - 0489 - 000		1	GEAR, 14T/28T	
33	FS5 - 0490 - 000		1	GEAR, 16T	
34	FS5 - 0508 - 000		1	GEAR, 14T	
35	XA9 - 0714 - 000		4	SCREW,M3X4	
36	XG9 - 0111 - 000		1	SEAL, OIL	
37	XG9 - 0212 - 000		1	BEARING, BALL	
38	XG9 - 0218 - 000		2	BEARING, BALL	
39	XG9 - 0274 - 000		1	SEAL, OIL	
501	XB1 - 2300 - 609		6	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 809		2	SCREW,MACH.,TRUSS HEAD,M3X8	
503	XB4 - 7300 - 609		6	SCREW,TAPPING,TRUSS HEAD,M3X6	
504	XB4 - 7300 - 809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
505	XD1 - 1109 - 723		1	SHIM	
506	XD2 - 1100 - 502		2	RING,E	
507	XD2 - 1100 - 642		1	RING,E	
508	XD2 - 2100 - 802		1	RING,GRIP	

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FIGURE 810 FIXING ASSEMBLY



NOTE1:This assembly includes the assembly shown in Figure 830.
NOTE2:This assembly does not include the part shown with key No.16.

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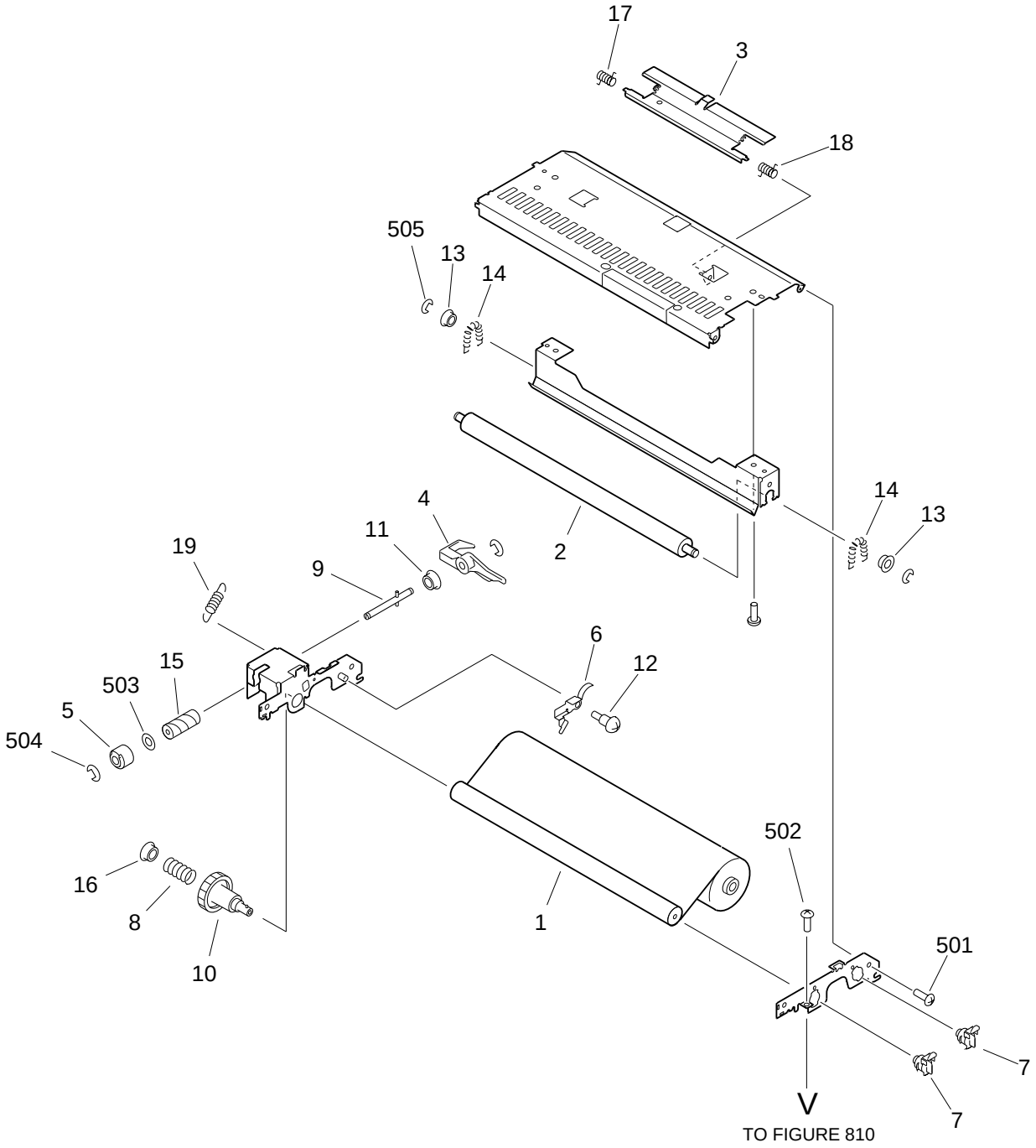
FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 -	FM5 - 0580 - 000		1	FIXING ASSEMBLY	120V SEE NOTE 1
	FM5 - 0501 - 000		1	FIXING ASSEMBLY	220/240V SEE NOTE 1
1	FA2 - 9078 - 000		2	WASHER, SPRING	
2	FA3 - 8894 - 000		3	RING, RETAINING	
3	FA5 - 2965 - 000		2	SUPPORT, GUIDE AUXILIARY	
4	FA5 - 2979 - 000		2	SPRING, LEAF	
5	FA6 - 5377 - 000		2	SPRING, LEAF	
6	FB1 - 5934 - 000		1	MOUNT, ELECTRODE	
7	FB1 - 5935 - 000		1	PLATE, ELECTRODE	
8	FB1 - 5936 - 000		1	SPRING, LEAF	
9	FB1 - 6813 - 000		1	SPRING, LEAF	
10	FB1 - 6817 - 000		1	HOLDER, THERMISTOR	
11	FB1 - 6820 - 020		1	COVER, SENSOR	
12	FB1 - 6823 - 000		2	BUSHING	
13	FB1 - 6824 - 000		1	RING, BIAS	
14	FB1 - 6825 - 000		1	GEAR, 52T	
15	FB1 - 6826 - 000		1	HOLDER, SWITCH	
16	FB1 - 7585 - 000		2	BLOCK, FIXING PRESSURE RELEASE	SEE NOTE 2
17	FB1 - 7956 - 000		1	ROLLER, FIXING	
18	FB1 - 7957 - 000		1	ROLLER, COMPRESSION	
19	FB1 - 7960 - 000		1	PLATE, LIGHT-BLOCKING	
20	FB1 - 7961 - 000		1	ARM, ROLLER LIFTING, FRONT	
21	FB1 - 7962 - 000		1	ARM, ROLLER, LIFTING, REAR	
22	FB1 - 7963 - 000		2	GUARD, EDGE	
23	FB1 - 8663 - 000		1	MOUNT, ELECTRODE	
24	FB1 - 8664 - 000		1	TERMINAL, 1	
25	FB1 - 8665 - 000		1	TERMINAL, 2	
26	FB1 - 8666 - 000		1	COVER, TERMINAL	
27	FB1 - 8668 - 000		1	TERMINAL, SWITCH, 1	
28	FB1 - 8669 - 000		1	TERMINAL, SWITCH, 2	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 29	FE5 - 3004 - 000		1	PLATE, DELIVERY PRESSURE	
30	FF5 - 1170 - 000		1	PLATE, SWING	
31	FF5 - 1497 - 000		1	GUIDE, INLET	
31A	FB1 - 6816 - 000		1	SHEET	
32	FH2 - 9211 - 000		1	CABLE, FIXING BIAS	J47
33	FH7 - 4545 - 000		1	HEATER, MAIN	120V H1
	FH7 - 4536 - 000		1	HEATER, MAIN	220/240V H1
34	FH7 - 4547 - 000		1	HEATER, SUB	120V H2
	FH7 - 4538 - 000		1	HEATER, SUB	220/240V H2
35	FH7 - 7289 - 000		1	THERMOSTAT	TSW1
36	FH7 - 7429 - 000		1	THERMISTOR UNIT	TH1 J34
37	FL5 - 5038 - 000		1	CABLE, FIXING TERMINAL	J3
38	FS5 - 0344 - 000		1	GEAR, 24T	
39	FS5 - 0345 - 000		1	GEAR, 38T	
40	FS5 - 0346 - 000		1	GEAR, 25T	
41	FS5 - 2296 - 000		1	SPRING, TENSION	
42	FS5 - 2478 - 000		2	SPRING, COMPRESSION	
43	FS6 - 0765 - 000		1	GEAR, 45T	
44	XA9 - 0249 - 000		5	SCREW,M4X8	
45	XG9 - 0208 - 000		2	BEARING, BALL	
46	XG9 - 0266 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 609		5	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2400 - 609		20	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2401 - 209		2	SCREW,MACH.,TRUSS HEAD,M4X12	
504	XB1 - 2401 - 406		2	SCREW,MACH.,TRUSS HEAD,M4X14	
505	XB1 - 2404 - 009		2	SCREW,MACH.,TRUSS HEAD,M4X40	
506	XB2 - 2300 - 607		5	SCREW,W/WASHER,M3X6	
507	XB6 - 7400 - 609		1	SCREW,TP,M4X6	
508	XD2 - 1100 - 642		3	RING,E	

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FIGURE 830 FIXING ROLLER CLEANING ASSEMBLY



NOTE1:This assembly is included in the assembly shown in Figure 810.
NOTE2:This assembly does not include the part shown with key No. 502.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
830 -	FG5 - 1808 - 000		1	FIXING ROLLER CLEANING ASS'Y	SEE NOTE 1
1	FA3 - 8908 - 000		1	CLEANING BELT, FIXING ROLLER	
2	FA6 - 3063 - 000		1	ROLLER, PRESSURE	
3	FB1 - 6831 - 000		1	PLATE, RETAINER STOP	
4	FB1 - 6832 - 000		1	ARM, ONE-WAY	
5	FB1 - 6833 - 000		1	BUSHING	
6	FB1 - 6834 - 000		1	PLATE, FIXED FEED	
7	FB1 - 6835 - 020		2	SHAFT, SET	
8	FB1 - 6852 - 000		1	SPRING, COMPRESSION	
9	FF5 - 1187 - 000		1	SHAFT, WORM	
10	FF5 - 5707 - 000		1	GEAR, 37T	
11	FS1 - 1401 - 000		1	BUSHING	
12	FS1 - 9078 - 000		1	SCREW,STEPPED,M4	
13	FS2 - 1256 - 000		2	BUSHING	
14	FS2 - 2325 - 000		2	SPRING, TENSION	
15	FS5 - 0348 - 000		1	GEAR, WORM	
16	FS5 - 1217 - 000		1	BUSHING	
17	FS5 - 2297 - 000		1	SPRING, TORSION	
18	FS5 - 2298 - 000		1	SPRING, TORSION	
19	FS5 - 2299 - 000		1	SPRING, TENTION	
501	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	SEE NOTE 2
503	XD1 - 1106 - 235		1	SHIM	
504	XD2 - 1100 - 502		2	RING,E	
505	XD2 - 1100 - 642		2	RING,E	

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FIGURE 930 DC CONTROLLER PCB ASSEMBLY

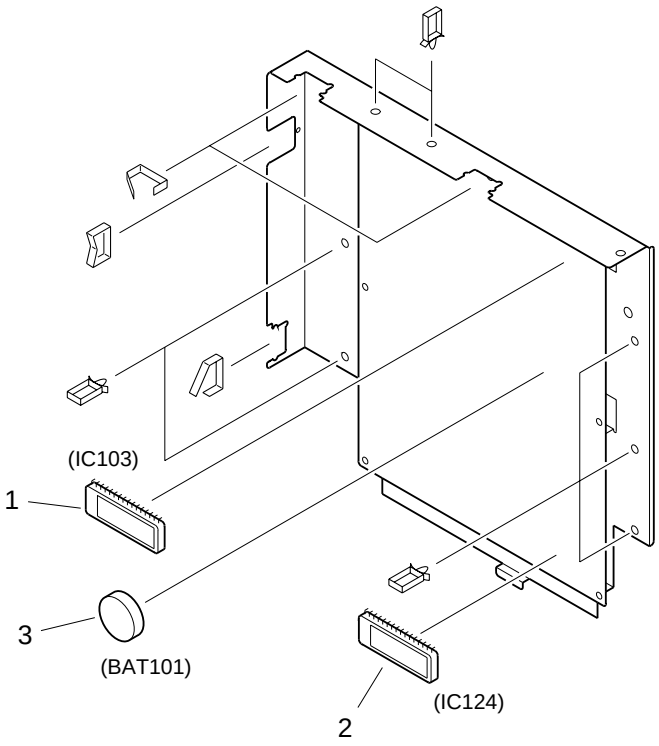
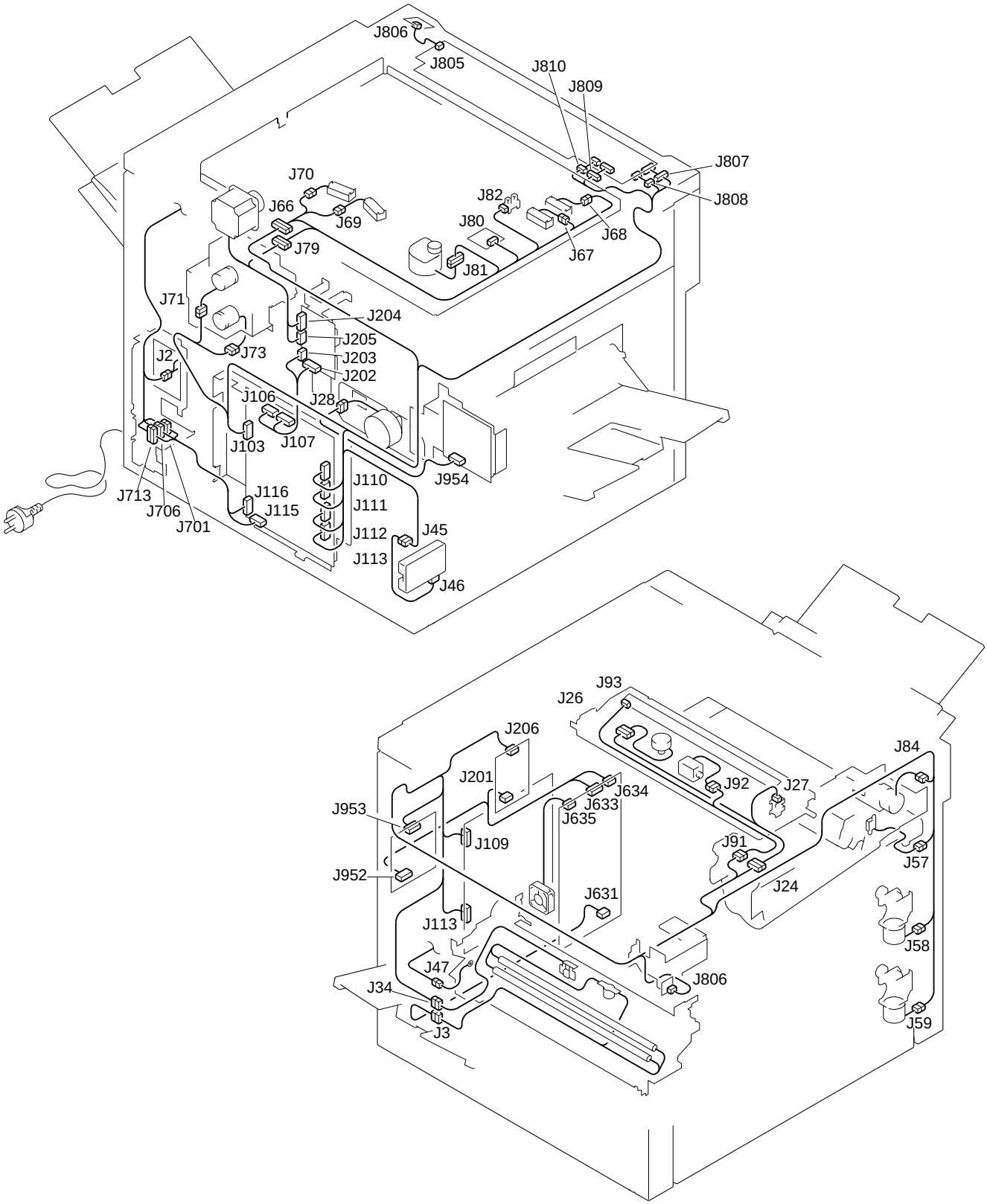


FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
930 -	FM5 - 0571 - 000		1	DC CONTROLLER PCB ASSEMBLY	
1	FL5 - 5035 - 000		1	IC, TC57H1000AD-85, EP-ROM	IC103
2	FL5 - 5047 - 000		1	IC, M27C4002-10F1, EP-ROM	IC124
3	WK1 - 0084 - 000		1	BATTERY, 3V, 550 MAH	BAT101
IC109	FH4 - 5489 - 000		1	IC, M65022FP, GATE ARRAY	
IC115	FH4 - 5854 - 000		1	IC, TC160G16AF-1229,GATE ARRAY	
IC117	FH4 - 5560 - 000		1	IC, M38881M2-010FP, IPC	

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FIGURE B LIST OF CONNECTORS(1/3)



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FIGURE B LIST OF CONNECTORS(2/3)

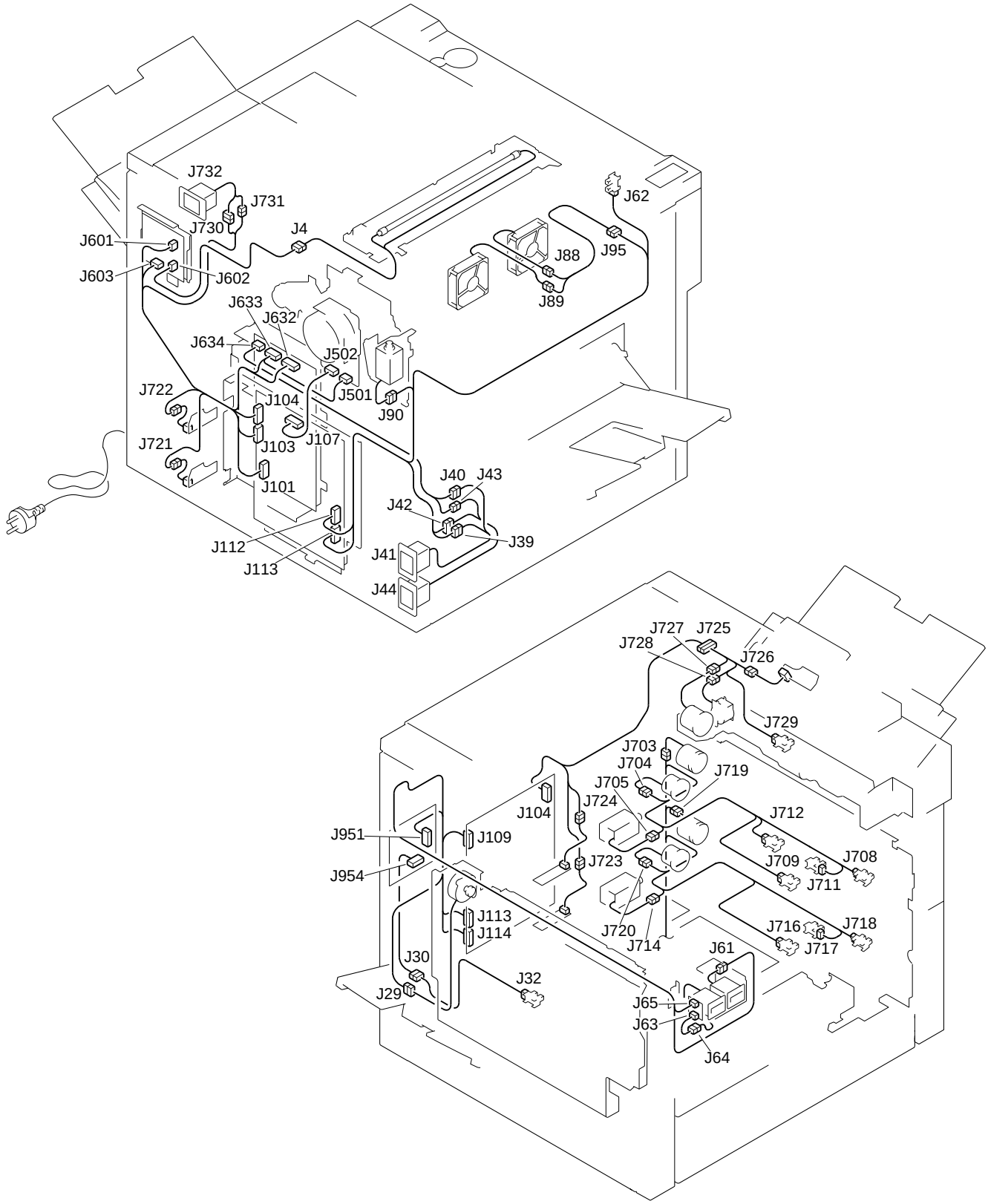
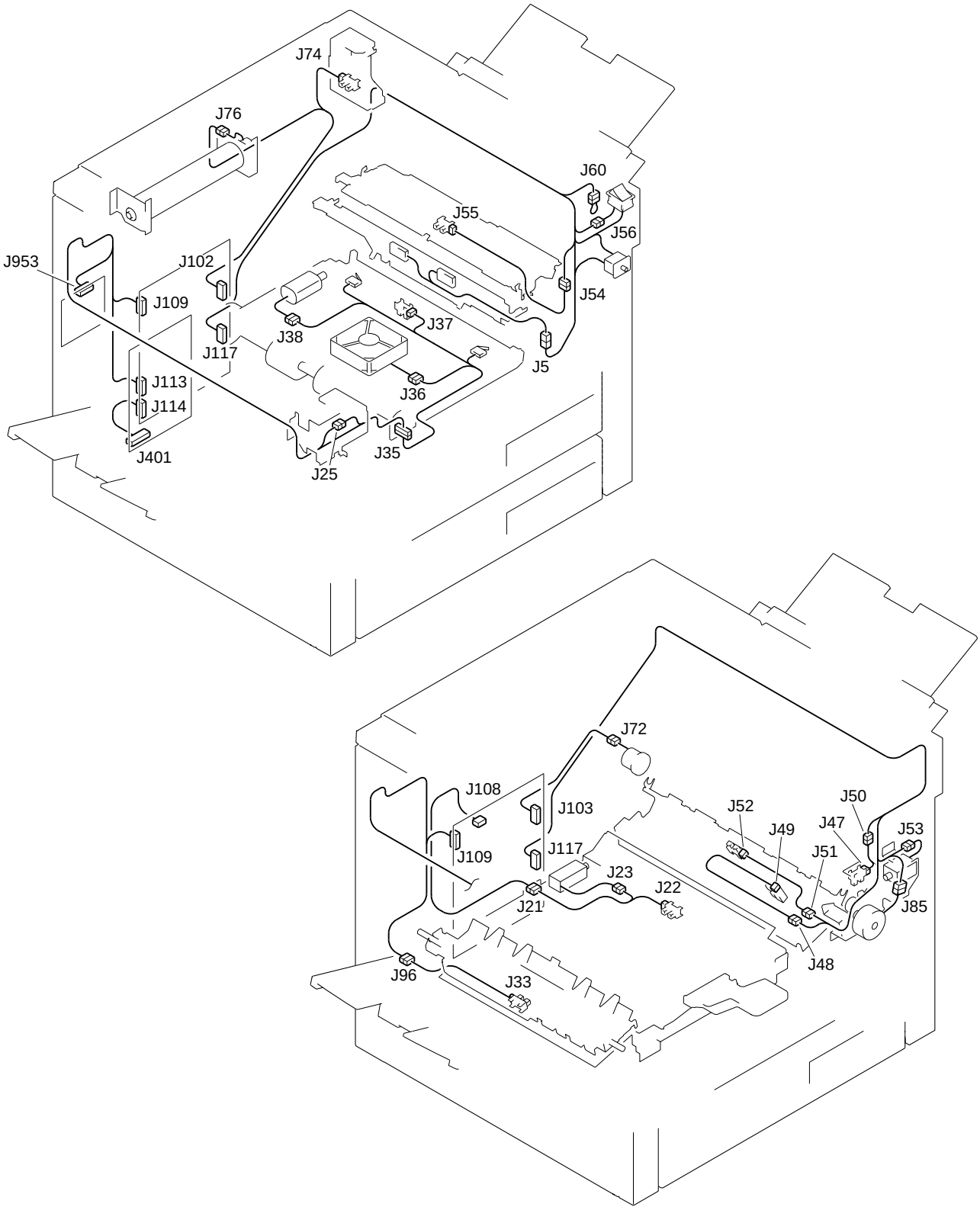


FIGURE B LIST OF CONNECTORS(3/3)



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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B -	NPN		1	LIST OF CONNECTORS	
J 2	VS3 - 5121 - 002		1	CONNECTOR, 2P, FEMALE	
	VS3 - 5122 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 5291 - 000		2	PIN CONTACT	
	WS3 - 5292 - 000		2	SOCKET CONTACT	
J 3	VS3 - 5121 - 003		1	CONNECTOR, 3P, FEMALE	
	VS3 - 5122 - 003		1	CONNECTOR, 3P, MALE	
	WS3 - 5291 - 000		3	PIN CONTACT	
	WS3 - 5292 - 000		3	SOCKET CONTACT	
J 4	FH2 - 5910 - 000		1	CABLE, MIRROR UNIT	
	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 5	NPN			DRUM HEATER	H3
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
J 21	VS1 - 0842 - 005		2	CONNECTOR, 5P, FEMALE	
	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
J 22	NPN			DUPLEX SEPARATION SENSOR	PS13
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 23	NPN			DUPLEX SEP. FLAPPER SOLENOID	SL6
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 24	VS1 - 0842 - 009		2	CONNECTOR, 9P, FEMALE	
	VS1 - 5057 - 009		1	CONNECTOR, SNAP TIGHT	
J 25	VS1 - 0842 - 002		2	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 26	NPN			BLANK SHUTTER MOTOR	M8
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 27	NPN			BLANK HOME POSITION SENSOR	PS20

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 27	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 28	NPN			SET BACK MOTOR	M7
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 29	NPN			DELIVERY REVERSE MOTOR	M6
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 30	VS1 - 0842 - 005		2	CONNECTOR, 5P, FEMALE	
	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
J 32	NPN			PAPER DELIVERY SENSOR	PS11
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 33	NPN			INLET GUIDE SENSOR	PS12
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 34	NPN			THERMISTOR	TH1
	VS3 - 0108 - 003		1	CONNECTOR, 3P, MALE	
	WS3 - 5016 - 000		2	PIN CONTACT, 30-26AWG	
J 35	VS1 - 0842 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 5057 - 011		1	CONNECTOR, SNAP TIGHT	
J 36	NPN			FEEDER FAN	FM4
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 37	NPN			PAPER SEPARATION SENSOR	PS10
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 38	NPN			WIRE CLEANING MOTOR	M11
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 39	VS1 - 0842 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 40	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 40	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
	WS4 - 0220 - 000		4	PIN CONTACT, 22-26AWG	
J 41	SYS			TO SORTER	ACCESSORY
	FH2 - 5819 - 000		1	CONNECTOR, 12P, FEMALE	
	FH2 - 5820 - 000		10	PIN CONTACT, 22-26AWG	
	FH2 - 5825 - 000		1	PIN CONTACT, 16-20AWG	
J 42	VS1 - 0842 - 007		2	CONNECTOR, 7P, FEMALE	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 43	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
J 44	SYS			TO DECK	ACCESSORY
	FH2 - 5819 - 000		1	CONNECTOR, 12P, FEMALE	
	FH2 - 5820 - 000		8	PIN CONTACT, 22-26AWG	
	FH2 - 5825 - 000		3	PIN CONTACT, 16-20AWG	
J 45	VS1 - 0279 - 005		1	CONNECTOR, 5P, FEMALE	
	VS3 - 0108 - 005		1	CONNECTOR, 5P, MALE	
	WS3 - 0469 - 000		5	SOCKET CONTACT, 26-30AWG	
	WS3 - 0885 - 000		5	PIN CONTACT, 20-30AWG	
J 46	NPN			SSR	SSR
	VS3 - 0044 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 1160 - 000		5	SOCKET CONTACT, 24-28AWG	
J 47	FH2 - 9211 - 000		1	CABLE, FIXING BIAS	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		1	SOCKET CONTACT, 22-18AWG	
	NPN			SIDE REGIST. ROLLER HP SENSOR	PS15
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 48	VS1 - 0842 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 49	NPN			SIDE REGIST. PAPER END SENSOR	PS16
	VS1 - 0279 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 0469 - 000		3	SOCKET CONTACT, 26-30AWG	
J 50	VS1 - 0842 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 51	VS1 - 0842 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 52	NPN			SIDE REGIST. PAPER TOP SENSOR	PS14
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 53	NPN			SIDE REGIST. SOLENOID	SL7
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 54	VS1 - 0842 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 55	NPN			REGISTRATION SENSOR	PS9
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 56	VS3 - 0053 - 002		1	CONNECTOR, 2P, FEMALE	
	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	WS4 - 0218 - 000		2	SOCKET, CONTACT, 22-26AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
J 57	NPN			TONER SENSOR	TS1
	VS1 - 0279 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 0469 - 000		3	SOCKET CONTACT, 26-30AWG	
J 58	NPN			LIFTER MOTOR, 1	M9
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 59	NPN			LIFTER MOTOR, 2	M10
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 60	VS1 - 0066 - 004		1	CONNECTOR, 4P, FEMALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 60	VS4 - 0003 - 004		1	CONNECTOR, 4P, MALE	
	WS3 - 5016 - 000		4	PIN CONTACT, 30-26AWG	
J 61	NPN			COUNTER	CNT1
	VS3 - 0108 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5016 - 000		2	PIN CONTACT, 30-26AWG	
J 62	NPN			SCANNER HOME POSITION SENSOR	PS1
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 64	PCB			OPTION COUNTER	ACCESSORY
	NPN			COUNTER	CNT2 ACCESSORY
J 65	PCB			OPTION COUNTER	ACCESSORY
	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
J 66	VS1 - 0842 - 012		2	CONNECTOR, 12P, FEMALE	
	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	
J 67	NPN			DOCUMENT SIZE SENSOR, 0	PS21
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 68	NPN			DOCUMENT SIZE SENSOR, 1	PS22 AB SIZE
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	AB SIZE
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	AB SIZE
J 69	NPN			DOCUMENT SIZE SENSOR, 2	PS23
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 70	NPN			DOCUMENT SIZE SENSOR, 3	PS24
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 71	NPN			REGIST. CLUTCH	CL1
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 72	NPN			SIDE REGIST. CLUTCH	CL8
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 7 2	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 7 3	NPN			DUPLEX PAPER PICK-UP CLUTCH	CL7
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 7 4	NPN			COVER OPEN/CLOSE SENSOR	PS17
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 7 6	NPN			COOLING FAN	FM1
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J 7 9	VS1 - 0842 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 5057 - 013		1	CONNECTOR, SNAP TIGHT	
J 8 0	PCB			AE SENSOR	
	VS1 - 0192 - 004		1	CONNECTOR, 4P, FEMALE	
J 8 1	NPN			LENS MOTOR	M3
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 8 2	NPN			LENS HOME POSITION SENSOR	PS19
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 8 4	NPN			HOPPER MOTOR	M4
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 8 5	NPN			SIDE REGIST. MOTOR	M5
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 8 8	NPN			EXHAUST FAN	FM2
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 8 9	NPN			EXHAUST FAN	FM3
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 9 0	NPN			CLEANING BELT SOLENOID	SL4

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 90	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 91	VS1 - 0842 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 92	NPN			BLANK SOLENOID	SL5
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 93	PCB			PRE-COND.EXPOSURE LAMP	LA2
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J 95	VS1 - 0842 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 96	VS1 - 0842 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J101	PCB			DC CONTROLLER	
	VS3 - 5083 - 008		1	CONNECTOR, 8P, FEMALE	
	WS3 - 5160 - 000		8	SOCKET CONTACT, 18-24AWG	
J102	PCB			DC CONTROLLER	
	VS1 - 0842 - 010		1	CONNECTOR, 10P, FEMALE	
	VS1 - 0852 - 010		1	CONNECTOR, 10P, FEMALE	
	VS9 - 5009 - 020		1	HOLDER, CONNECTOR, 20P	
J103	PCB			DC CONTROLLER	
	VS1 - 0842 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 0852 - 012		1	CONNECTOR, 12P, FEMALE	
	VS9 - 5009 - 024		1	HOLDER, CONNECTOR, 24P	
J104	PCB			DC CONTROLLER	
	VS1 - 0842 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 0852 - 014		1	CONNECTOR, 14P, FEMALE	
	VS9 - 5009 - 028		1	HOLDER, CONNECTOR, 28P	
J106	PCB			DC CONTROLLER	
	VS1 - 0842 - 008		1	CONNECTOR, 8P, FEMALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J106	VS1 - 0852 - 008		1	CONNECTOR, 8P, FEMALE	
	VS9 - 5009 - 016		1	HOLDER, CONNECTOR, 16P	
J107	PCB			DC CONTROLLER	
	VS1 - 0842 - 010		1	CONNECTOR, 10P, FEMALE	
J108	PCB			DC CONTROLLER	
	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
J109	PCB			DC CONTROLLER	
	VS1 - 0842 - 010		1	CONNECTOR, 10P, FEMALE	
	VS1 - 0852 - 010		1	CONNECTOR, 10P, FEMALE	
	VS9 - 5009 - 020		1	HOLDER, CONNECTOR, 20P	
J110	PCB			DC CONTROLLER	
	VS1 - 0842 - 013		1	CONNECTOR, 13P, FEMALE	
	VS1 - 0852 - 013		1	CONNECTOR, 13P, FEMALE	
	VS9 - 5009 - 026		1	HOLDER, CONNECTOR, 26P	
J111	PCB			DC CONTROLLER	
	VS1 - 0842 - 008		1	CONNECTOR, 8P, FEMALE	
	VS1 - 0852 - 008		1	CONNECTOR, 8P, FEMALE	
	VS9 - 5009 - 016		1	HOLDER, CONNECTOR, 16P	
J112	PCB			DC CONTROLLER	
	VS1 - 0842 - 011		1	CONNECTOR, 11P, FEMALE	
	VS1 - 0852 - 011		1	CONNECTOR, 11P, FEMALE	
	VS9 - 5009 - 022		1	HOLDER, CONNECTOR, 22P	
J113	PCB			DC CONTROLLER	
	VS1 - 0842 - 010		1	CONNECTOR, 10P, FEMALE	
	VS1 - 0852 - 010		1	CONNECTOR, 10P, FEMALE	
	VS9 - 5009 - 020		1	HOLDER, CONNECTOR, 20P	
J114	PCB			DC CONTROLLER	
	VS1 - 0842 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 0852 - 014		1	CONNECTOR, 14P, FEMALE	
	VS9 - 5009 - 028		1	HOLDER, CONNECTOR, 28P	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J115	PCB			DC CONTROLLER	
	VS1 - 0842 - 008		1	CONNECTOR, 8P, FEMALE	
	VS1 - 0852 - 008		1	CONNECTOR, 8P, FEMALE	
	VS9 - 5007 - 016		1	HOLDER, CONNECTOR, 16P	
J116	PCB			DC CONTROLLER	
	VS1 - 0842 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 0852 - 012		1	CONNECTOR, 12P, FEMALE	
	VS9 - 5007 - 024		1	HOLDER, CONNECTOR, 24P	
J117	PCB			DC CONTROLLER	
	VS1 - 0842 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 0852 - 014		1	CONNECTOR, 14P, FEMALE	
	VS9 - 5009 - 028		1	HOLDER, CONNECTOR, 28P	
J201	PCB			MOTOR CONTROLLER 1	
	VS3 - 5083 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
J202	PCB			MOTOR CONTROLLER 1	
	VS1 - 0842 - 014		1	CONNECTOR, 14P, FEMALE	
J203	PCB			MOTOR CONTROLLER 1	
	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
J204	PCB			MOTOR CONTROLLER 1	
	VS1 - 0842 - 013		1	CONNECTOR, 13P, FEMALE	
J205	PCB			MOTOR CONTROLLER 1	
	NPN			SCANNER MOTOR	M2
J206	PCB			MOTOR CONTROLLER 1	
	VS1 - 0842 - 008		1	CONNECTOR, 8P, FEMALE	
J401	PCB			H.V.T.	
	VS1 - 0842 - 013		1	CONNECTOR, 13P, FEMALE	
J501	NPN			MAIN MOTOR	M1
	VS3 - 5083 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J502	NPN			MAIN MOTOR	M1
	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
J601	PCB			LAMP REGULATOR	
	VS3 - 0044 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 0916 - 000		2	SOCKET CONTACT, 18-24AWG	
J602	PCB			LAMP REGULATOR	
	VS3 - 0044 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 0916 - 000		2	SOCKET CONTACT, 18-24AWG	
J603	PCB			LAMP REGULATOR	
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
J631	PCB			DC POWER SUPPLY	
	VS3 - 5083 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
J632	PCB			DC POWER SUPPLY	
	VS3 - 5083 - 008		1	CONNECTOR, 8P, FEMALE	
	WS3 - 5160 - 000		8	SOCKET CONTACT, 18-24AWG	
J633	PCB			DC POWER SUPPLY	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		7	SOCKET CONTACT, 18-24AWG	
J634	PCB			DC POWER SUPPLY	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J635	PCB			DC POWER SUPPLY	
	NPN			P. SUPPLY COOLING FAN	FM5
J701	VS1 - 0842 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 5057 - 010		1	CONNECTOR, SNAP TIGHT	
J703	NPN			VERTICAL PATH CLUTCH, 1	CL5
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J704	NPN			PAPER PICK-UP CLUTCH, 1	CL2

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J704	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J705	NPN			PAPER PICK-UP SOLENOID, 1	SL1
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J706	VS1 - 0842 - 012		2	CONNECTOR, 12P, FEMALE	
	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	
J708	NPN			VERTICAL PATH PAPER SENSOR, 1	PS7
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J709	NPN			LIFTER DETECT SENSOR, 1	PS3
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J711	NPN			PAPER DETECT SENSOR, 1	PS2
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J712	NPN			RIGHT DOOR OPEN/CLOSE SENSOR	PS18
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J713	VS1 - 0842 - 015		2	CONNECTOR, 15P, FEMALE	
	VS1 - 5057 - 015		1	CONNECTOR, SNAP TIGHT	
J714	NPN			PAPER PICK-UP SOLENOID, 2	SL2
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J716	NPN			LIFTER DETECT SENSOR, 2	PS5
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J717	NPN			PAPER DETECT SENSOR, 2	PS4
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J718	NPN			VERTICAL PATH PAPER SENSOR, 2	PS8
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J719	NPN			VERTICAL PATH CLUTCH, 2	CL6
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J720	NPN			PAPER PICK-UP CLUTCH, 2	CL3

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J720	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J721	PCB			CASSETTE 2 PAPER WIDTH SENSOR	SVR2
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J722	PCB			CASSETTE 1 PAPER WIDTH SENSOR	SVR1
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J723	PCB			CASSETTE 2 PAPER LENGTH SENSOR	SEU2
	VS1 - 0842 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J724	PCB			CASSETTE 1 PAPER LENGTH SENSOR	SEU1
	VS1 - 0842 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J725	VS1 - 0842 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 5057 - 010		1	CONNECTOR, SNAP TIGHT	
J726	PCB			MULTI TRAY PAPER WIDTH SENSOR	SVR3
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J727	NPN			MULTI FEEDER CLUTCH	CL4
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J728	NPN			MULTI FEEDER SOLENOID	SL3
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J729	NPN			MULTI FEED PAPER SENSOR	PS6
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J730	VS1 - 0842 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J731	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J731	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
	WS4 - 0220 - 000		4	PIN CONTACT, 22-26AWG	
J732	SYS			TO DF DF	ACCESSORY
	FH2 - 5819 - 000		1	CONNECTOR, 12P, FEMALE	
	FH2 - 5820 - 000		8	PIN CONTACT, 22-26AWG	
	FH2 - 5825 - 000		1	PIN CONTACT, 16-20AWG	
J805	PCB			CONTRAL PANEL	
	PCB			PILOT LAMP	
J806	PCB			SERVICE SWITCH	SSW
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J807	PCB			CONTRAL PANEL	
	VS1 - 0842 - 013		1	CONNECTOR, 13P, FEMALE	
J808	PCB			CONTRAL PANEL	
	VS1 - 0842 - 008		1	CONNECTOR, 8P, FEMALE	
J809	PCB			CONTRAL PANEL	
	VS1 - 0842 - 012		1	CONNECTOR, 12P, FEMALE	
J810	PCB			CONTRAL PANEL	
	VS1 - 0842 - 008		1	CONNECTOR, 8P, FEMALE	
J951	PCB			MOTOR CONTROLLER 2	
	VS1 - 0842 - 014		1	CONNECTOR, 14P, FEMALE	
J952	PCB			MOTOR CONTROLLER 2	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J953	PCB			MOTOR CONTROLLER 2	
	VS1 - 0842 - 011		1	CONNECTOR, 11P, FEMALE	
J954	PCB			MOTOR CONTROLLER 2	
	VS1 - 0842 - 012		1	CONNECTOR, 12P, FEMALE	

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D NUMERICAL INDEX

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FA1 - 9546 - 000	102 - 1
	104 - 2
FA2 - 7162 - 000	100 - 1
	100 - 2
FA2 - 9037 - 000	350 - 1
FA2 - 9078 - 000	810 - 1
FA3 - 8719 - 000	101 - 1
	101 - 2
FA3 - 8727 - 000	310 - 1
FA3 - 8729 - 000	310 - 2
FA3 - 8730 - 000	310 - 3
FA3 - 8894 - 000	810 - 2
FA3 - 8908 - 000	830 - 1
FA3 - 9055 - 000	160 - 1
FA4 - 1149 - 000	103 - 1
	310 - 4
FA4 - 1159 - 000	325 - 1
	337 - 1
	350 - 2
FA5 - 1185 - 000	160 - 2
FA5 - 1584 - 000	450 - 1
FA5 - 1711 - 000	550 - 1
FA5 - 1715 - 000	550 - 2
FA5 - 1765 - 000	640 - 1
FA5 - 1779 - 000	640 - 2
FA5 - 1780 - 000	640 - 3
FA5 - 1873 - 000	580 - 2
FA5 - 1958 - 000	350 - 3
FA5 - 2121 - 000	100 - 3
FA5 - 2864 - 020	310 - 5
FA5 - 2865 - 000	310 - 6
FA5 - 2872 - 000	310 - 7
FA5 - 2924 - 000	310 - 8
FA5 - 2965 - 000	810 - 3
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FA5 - 3325 - 020	300 - 1
FA6 - 2948 - 000	311 - 1
FA6 - 3063 - 000	830 - 2
FA6 - 5139 - 000	550 - 3
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FA6 - 5312 - 000	580 - 3
FA6 - 5319 - 000	580 - 4
FA6 - 5332 - 000	330 - 1
FA6 - 5334 - 000	330 - 2
FA6 - 5335 - 000	330 - 3
FA6 - 5345 - 000	330 - 4
FA6 - 5346 - 020	330 - 5
FA6 - 5347 - 000	330 - 6
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FA6 - 9421 - 000	335 - 1
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FA9 - 3102 - 000	100 - 5
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FA9 - 3395 - 000	337 - 11A
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FB1 - 5935 - 000	810 - 7
FB1 - 5936 - 000	810 - 8
FB1 - 6641 - 000	420 - 1
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FB1 - 6649 - 000	420 - 3
FB1 - 6654 - 000	430 - 1
FB1 - 6655 - 000	430 - 2
FB1 - 6657 - 000	420 - 4
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FB1 - 6660 - 000	430 - 4
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FB1 - 6718 - 000	640 - 4
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FB1 - 6817 - 000	810 - 10
FB1 - 6820 - 020	810 - 11
FB1 - 6823 - 000	810 - 12
FB1 - 6824 - 000	810 - 13
FB1 - 6825 - 000	810 - 14
FB1 - 6826 - 000	810 - 15
FB1 - 6831 - 000	830 - 3
FB1 - 6832 - 000	830 - 4
FB1 - 6833 - 000	830 - 5
FB1 - 6834 - 000	830 - 6
FB1 - 6835 - 020	830 - 7
FB1 - 6852 - 000	830 - 8
FB1 - 6873 - 000	350 - 7
FB1 - 6874 - 000	350 - 8
FB1 - 6876 - 000	350 - 9
FB1 - 6878 - 000	350 - 10
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FB1 - 6902 - 000	330 - 10
FB1 - 6903 - 000	330 - 11
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FB1 - 6988 - 000	310 - 17
FB1 - 6989 - 020	310 - 18
FB1 - 6990 - 030	310 - 19
FB1 - 6992 - 000	310 - 20
FB1 - 6993 - 020	310 - 21
FB1 - 6999 - 000	310 - 22
FB1 - 7001 - 020	310 - 23
FB1 - 7023 - 020	101 - 3
	101 - 4
FB1 - 7025 - 000	101 - 5
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FB1 - 7047 - 020	310 - 26
FB1 - 7050 - 000	310 - 27
FB1 - 7055 - 000	310 - 28
FB1 - 7060 - 020	310 - 29
FB1 - 7061 - 000	310 - 30
FB1 - 7063 - 000	310 - 31
FB1 - 7064 - 000	310 - 32
FB1 - 7065 - 000	310 - 33
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