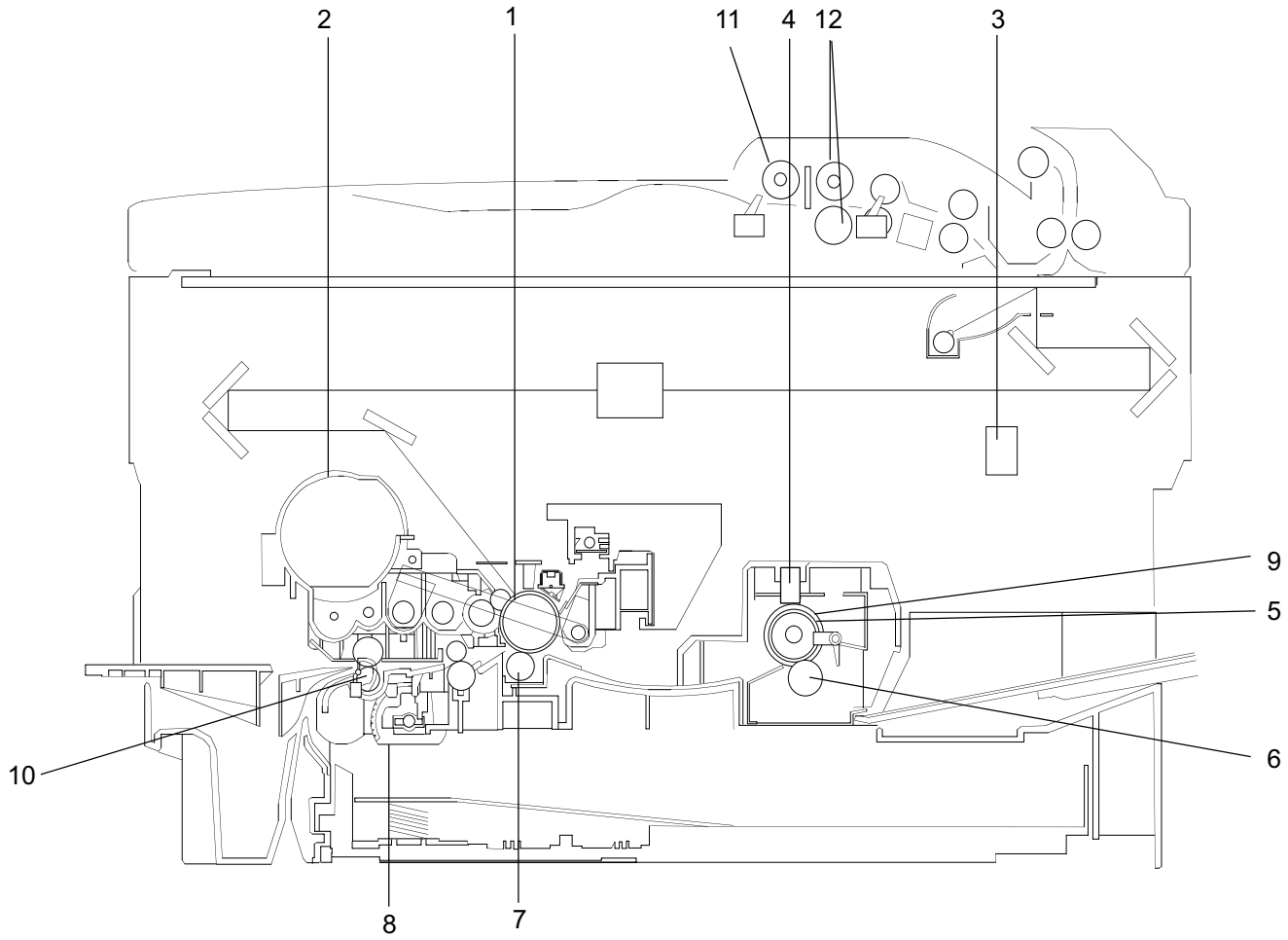
Chapter 10 Maintenance

10-1. Replacement cycle 10-1

10-2. Maintenance 10-2

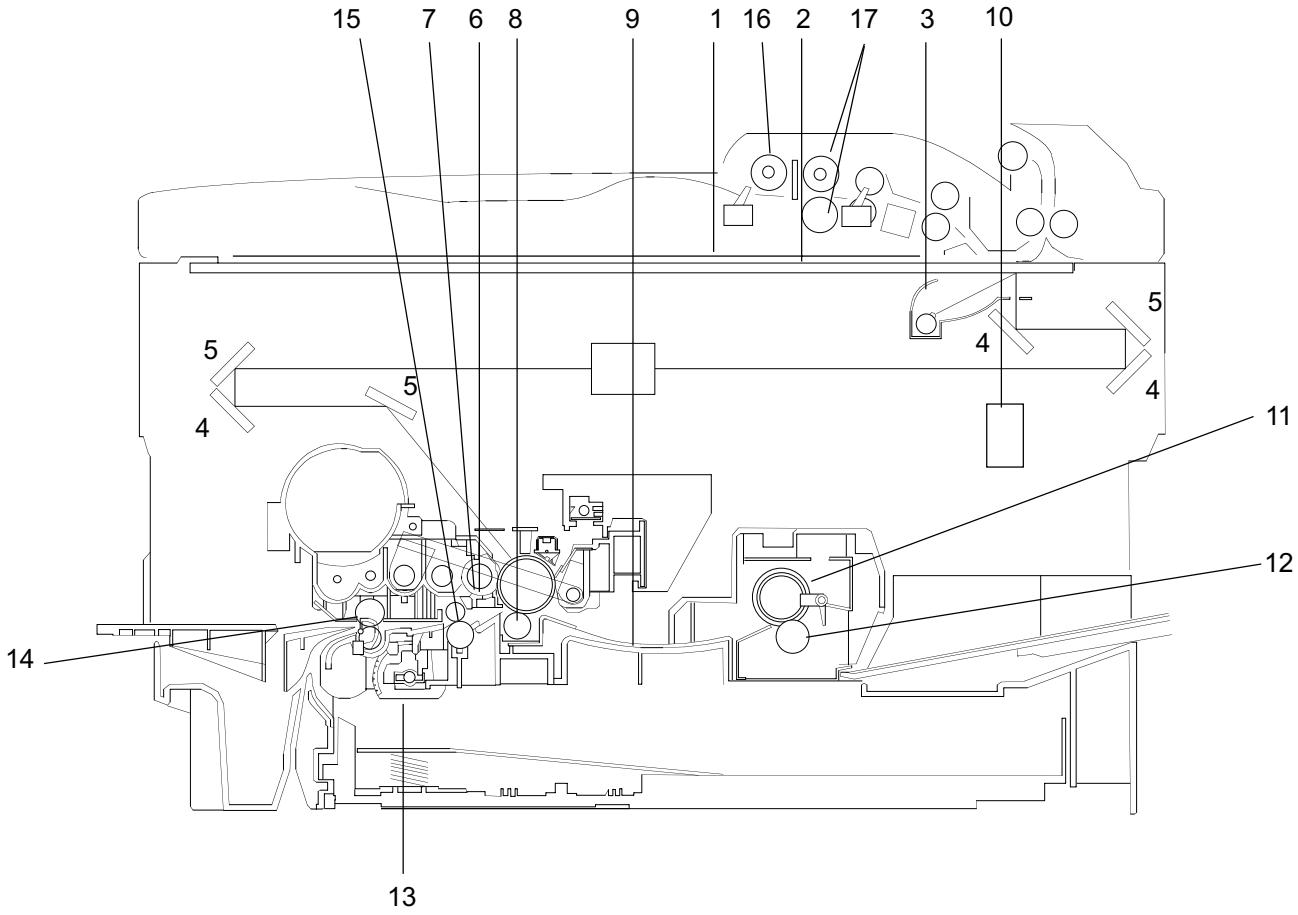
⚠1 10-1. Replacement cycle



Part name	Replacement guideline	Part list name	Remarks
1 Drum unit	25K		Product handling
2 Developing unit	25K		Product handling
3 Ozone filter	50K	Filter (ozone)	
4 Fusing cleaning pad	5K	Felt Ass'y	Enclosed with 5K toner kit
5 Heat roller	75K	Roller (heat)	
6 Pressure (rubber) roller	75K	Roller (pressure)	
7 Transfer roller	75K	Roller assembly (TC)	
8 Paper feed (segment) roller	75K	Roller assembly (segment)	Same replacement cycle for option CF
9 Fusing heat roller drive gear	75K	Gear (heat roller)	
10 Slip roller	50K	Roller assembly (slip)	
11 SDH paper feed roller	50K	Roller assembly (PF1)	
12 SDH separation roller	50K	Roller assembly (PF2)	Forward run roller
		Roller (separate) assembly	Brake roller

10-2. Maintenance

When visiting the user for service call, recommend cleaning the places as shown below to maintenance the machine.



Cleaning place	Cleaning tools
1 Platen sheet	Soft cloth
2 Platen glass	Soft cloth
3 Reflector	Soft cloth
4 No. 1, No. 3 and No. 5 mirrors	Soft cloth
5 No. 2, No. 4 and No. 6 mirrors	Soft cloth
6 Under recycle pipe	Soft cloth, cleaner
7 Under developing unit, around regist roller	Soft cloth, cleaner
8 Transfer roller, and around transfer roller	Soft cloth, cleaner
9 Conveyance guide	Soft cloth, cleaner
10 Ozone filter	Air brush
11 Heat roller	Soft cloth, silicon oil
△1 12 Pressure(rubber) roller	Fixing roller cleaning sheet
13 Paper feed (segment) roller	Soft cloth, alcohol
14 Slip roller	Soft cloth, alcohol
15 Regist roller	Soft cloth, alcohol
16 SDH paper feed roller	Soft cloth, alcohol
17 SDH separation roller	Soft cloth, alcohol