CONTENTS

SAFETY AND IMPORTANT WARNING ITEMS C-1
IMPORTANT NOTICE C-1
DESCRIPTION ITEMS FOR DANGER, WARNING AND CAUTION C-1
SAFETY WARNINGS C-2
SAFETY INFORMATION C-5
IMPORTANT INFORMATION C-5
SAFETY CIRCUITS C-6
INDICATION OF WARNING ON THE MACHINE C-8

1. OUTLINE

OUTLINE OF SYSTEM 1-1
7020 PRODUCT SPECIFICATIONS 1-2
CENTER CROSS-SECTIONAL VIEW 1-4
DRIVE SYSTEM DIAGRAM 1-5
[1] Main drive 1-5
[2] Developing drive 1-6
[3] Paper feed drive 1-7
[4] ADU drive 1-9
[5] Reading drive 1-10
[6] Toner supply drive 1-11

2. UNIT EXPLANATION

EXTERNAL SECTION 2-A-1
[1] Composition 2-A-1
DRIVE SECTION 2-B-1
[1] Composition 2-B-1
[2] Mechanisms 2-B-1
[3] M1 (main motor) control 2-B-2
READ SECTION 2-C-1
[1] Composition 2-C-1
[2] Mechanisms 2-C-1
[3] M2 (optical motor) control 2-C-2
[4] Exposure control 2-C-4
[5] Original reading control 2-C-5
[6] APS control 2-C-6
[7] AE control 2-C-8
WRITE UNIT 2-D-1
[1] Composition 2-D-1
[2] Mechanisms 2-D-1
[3] M5 (polygon motor) control 2-D-2
[4] Image write control 2-D-3
DRUM UNIT 2-E-1
[1] Composition 2-E-1
[2] Mechanisms 2-E-1
[3] PCL/TSL control 2-E-2
[4] Separation claws control 2-E-3
[5] Paper entrance guide plate control 2-E-3
CORONA UNIT 2-F-1
[1] Composition 2-F-1
[2] Mechanisms 2-F-1
[3] Charging control 2-F-2
[4] Transfer/Separation control 2-F-3
DEVELOPING UNIT 2-G-1
[1] Composition 2-G-1
[2] Mechanisms 2-G-1
[3] M3 (developing motor) control 2-G-2
[4] Developing bias control 2-G-3
[5] Toner density control 2-G-3
TONER SUPPLY UNIT 2-H-1
[1] Composition 2-H-1
[2] Mechanisms 2-H-1
[3] Toner level detection control 2-H-2
[4] Toner bottle detection control 2-H-2

CONTENTS

CLEANING/TONER RECYCLE UNIT 2-I-1
[1] Composition 2-I-1
[2] Mechanisms 2-I-1
PAPER FEED UNIT 2-J-1
[1] Composition 2-J-1
[2] Mechanisms 2-J-1
[3] Paper feed control 2-J-2
[4] Paper up down control 2-J-3
[5] Paper size detection control 2-J-4
[6] No paper detection control 2-J-6
[7] Control of paper-level detection 2-J-6
FIXING UNIT 2-K-1
[1] Composition 2-K-1
[2] Mechanisms 2-K-1
[3] Fixing temperature control 2-K-2
[4] SD4 (cleaning web SD) control 2-K-4
ADU/PAPER EXIT SECTION 2-L-1
[1] Composition 2-L-1
[2] Mechanisms 2-L-2
[3] Paper exit/ADU conveyance switching control 2-L-2
[4] ADU conveyance control 2-L-3
OTHER CONTROLS 2-M-1
[1] Parts energized when the main power switch is OFF 2-M-1
[2] Components operated by power switches SW1 and SW2 ..... 2-M-1
[3] Cooling fan control 2-M-2
[4] Operation unit control 2-M-3
[5] Counter control 2-M-5
[6] Option control 2-M-6

3. DISASSEMBLY / ASSEMBLY

EXTERNAL SECTION 3-A-1
[1] Replacing the ozone filter 3-A-1
DRIVE SECTION 3-B-1
[1] Removing and reinstalling the motor units (main, paper feed, developing) .. 3-B-1
[2] Replacing the registration clutch 3-B-2
[3] Replacing the loop clutch 3-B-3
READ SECTION 3-C-1
[1] Screws that must not be removed 3-C-1
[2] Removing the original glass 3-C-1
[3] Removing and Reinstalling the CCD unit .. 3-C-2
[4] Replacing the exposure lamp 3-C-3
[5] Removing and Reinstalling the exposure unit 3-C-4
[6] Removing and Reinstalling the optics drive motor 3-C-5
[7] Removing the optics wire 3-C-5
[8] Installing the optics wire 3-C-6
WRITE UNIT 3-D-1
[1] Removing and Reinstalling the write unit .. 3-D-1
DRUM UNIT 3-E-1
[1] Removing and Reinstalling the drum unit 3-E-1
[2] Removing and Reinstalling the drum .. 3-E-1
[3] Removing and Reinstalling the separation claw 3-E-3
CORONA UNIT SECTION 3-F-1
[1] Removing and Reinstalling the charging corona unit 3-F-1
[2] Removing and Reinstalling the charge control plate 3-F-1
[3] Replacing the charging wire 3-F-2
[4] Removing and Reinstalling the transfer and separation corona unit 3-F-2
[5] Replacing the transfer and separation wires 3-F-3
DEVELOPING UNIT 3-G-1
[1] Screws that must not be removed 3-G-1
[2] Removing and Reinstalling the developing unit 3-G-1
[3] Replacing the developer 3-G-2
TONER SUPPLY UNIT 3-H-1
[1] Removing and Reinstalling the toner bottle 3-H-1
[2] Removing and Reinstalling the toner supply unit 3-H-1
CLEANING/TONER RECYCLING UNIT 3-I-1
[1] Removing and Reinstalling the cleaning blade 3-I-1
PAPER FEED UNIT 3-J-1
[1] Replacing the by-pass pickup roller/by-pass conveyance roller 3-J-1
[2] Replacing the by-pass reversal roller .. 3-J-2
[3] Replacing the feed rubber and the double feed prevention upper rubber (upper tray) 3-J-2
[4] Replacing the double feed prevention lower rubber (upper tray) 3-J-3
[5] Replacing the feed rubber and double feed prevention upper rubber (lower tray) . 3-J-4
[6] Replacing the double feed prevention lower rubber (lower tray) 3-J-5
[7] Replacing the registration rollers 1 and 2 ..... 3-J-6
FIXING UNIT 3-K-1
[1] Removing and Reinstalling the fixing unit 3-K-1
[2] Replacing the fixing heater lamps (main lamp and sub lamp) 3-K-1
[3] Removing and Reinstalling the fixing claw 3-K-2
[4] Replacing the fixing web/Fixing cleaning roller 3-K-3

[5] Removing and Reinstalling the fixing heat roller/fixing pressure roller 3-K-4
[6] Removing and Reinstalling the fixing temperature sensors 3-K-5
[7] Removing and Reinstalling the thermostat 3-K-5
ADU/PAPER EXIT SECTION 3-L-1
[1] Removing and Reinstalling the exit sensor unit 3-L-1