RECOMMENDED ACTION FOR FIELD MACHINES	
____ AT SETUP	____ NEXT SERVICE CALL
____ NEXT PM	__X__ INFORMATION ONLY

TECHNICAL BULLETIN CS-2014

Bulletin #	Model	Date
CS-2014-01	CS-2014	03/30/98
Affected Serial Number Initial Production		
Subject SERVICE INFORMATION		

The CS-2014 is built on a new non-clamshell type design. This new space saving design enables the machine body to be more durable and compact. The CS-2014 is capable of producing 14 Letter size copies per minute and has one of the shortest paper paths in its class. This innovative design not only creates a fast 5.8 second First Copy Out Time (FCOT) but is also a key factor in eliminating paper misfeeds. Finally, this model incorporates the latest technology utilizing a humidity / temperature sensor that monitors and controls inputs for toner and developer control, exposure, transfer output, and drum surface potential correction.

Listed below and on the following pages is information regarding frequently requested service and maintenance issues. To get started with the CS-2014, each Dealer must place their first machine order together with the Video Training Kit through your Regional Office.

SERVICE DOCUMENTATION

Description	Part Number	Price
CS-2014 Service Manual	19570960	$15.00
CS-2014 Parts List	19570950	$10.00
CS-2014 Parts Price List	89919545	$2.00
CS-2014 PM Check List	89919555	$1.00
CS-2014 Video Training Kit	89919565	$150.00
CS-2014 Instruction Handbook	19580060	$10.00

PM CYCLE	MONTHLY VOLUME
30K Copies	10,000 Copies

If you have any additional questions please contact the Copystar Hotline or Your Regional Technical Representative via voice mail.

YIELDS

Description	Part Number	Yield	Price	CPC
Process Unit	19582410	30,000	$182.00	.006066
CS-2014 Toner (210 g)	37098015	7,000 per / Cartridge (Based upon 6% Original)	$16.95	.002421
Heat Roller	19593150	60,000	$8.92	.000148
Press Roller	19593160	60,000	$14.65	.000244

ACCESSORIES

MODEL	Part Number	Description
Copier Stand	80080400	Optional Stand (W) 19 $^{1}/_{3}$ x (D) 20 $^{1}/_{4}$ x (H) 31”

NEW & REPAIR PRINTED CIRCUIT BOARDS

CS-2014 PCB NAME	NEW PCB P/N	REPAIR PCB P/N	REPAIR PCB PRICE
Main PCB	19593360	84919560	$47.07
Power Source PCB (100)	19528020	84919520	$52.33

EP-ROM INFORMATION

Part Number	Description	Location	Check Sum	Price	Blank ROM Part Number
19527011 (1B)	IC ROM Main PCB	Main PCB IC-15	7BA8	$28.92	84900007 EP-ROM (256K) 32 PIN

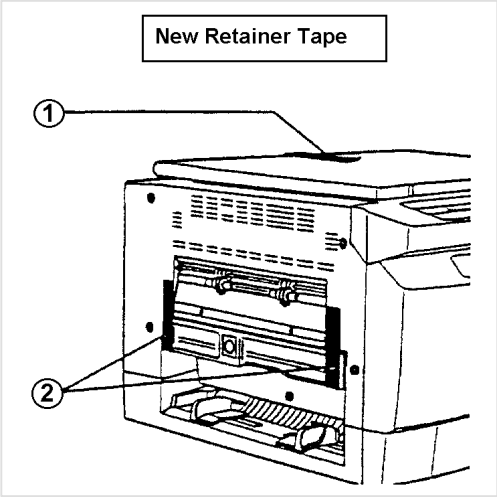
ADDITIONAL SETUP PROCEDURES

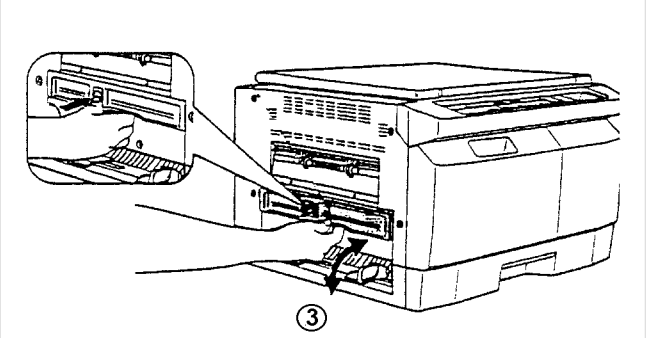
Please follow these additional steps during setup. Currently they are not outlined in the installation section of the Service Manual. A handout will be included in the packaging with the machine.

1. Remove the Retaining Tape from the Top Cover.

2. Remove the Retainer Tape securing the Fixing Unit Door.

3. Open and Close the conveying cover.





4. Open the Front Cover and remove the Developing Unit Spacer.

