FS-231 Electrical Components List

Symbol	Name
[1]	Finisher Control Board
CL1	Saddle Clutch
M1	Transport Motor
M2	Paddle Motor
M3	Exit Motor
M4	Front Aligning Plate Motor
M5	Rear Aligning Plate Motor
M6	Shift Motor
M7	Staple/Folding Motor
M8	Slide Motor
M9	Entrance Motor
PI1	Entrance Sensor
PI2	Paddle Home Position Sensor
PI3	Swing Guide Home Position Sensor
PI4	Front Aligning Plate Home Position Sensor
PI5	Rear Aligning Plate Home Position Sensor
PI6	Finisher Tray Sensor
PI7	Exit Belt Home Position Sensor
PI8	Exit Tray Sensor
PI9	Exit Tray Home Position Sensor
PI10	Folding Position Sensor
PI11	Folding Home Position Sensor
PI12	Folding Roller Home Position Sensor
PI13	Suddle Tray Sensor
PI14	Staple/Folding Motor Clock Sensor
PI15	Shift Upper Limit Sensor
PI16	Shift Lower Limit Sensor
PI17	Shift Motor Clock Sensor
PI18	Slide Home Position Sensor
PI19	Staple Drive Home Position Sensor
PI20	Staple Detecting Sensor
PI21	Self-Priming Sensor
PI22	Front Door Open Sensor
PI23	Upper Cover Open Sensor
PI24	Stack Full Sensor
MS1	Front Door Open Switch
MS2	Joint Open Switch
MS3	Staple Safety Switch (Rear)
MS4	Staple Safety Switch (Front)