9. Paper Feeding
- Paper is fed from the drawer.

10. Bypass Paper Feeding
- Paper is fed from the Bypass Table.

11. Image Transfer
- A DC positive corona emission is applied to the back side of the paper, thereby attracting toner onto the surface of the paper.

12. Paper Separation
- An AC corona and DC negative corona emission is applied to the back side of the paper to neutralize the paper, while the PC Drum Paper Separator Fingers mechanically remove the paper from the surface of the PC Drum.

13. Cleaning
- Residual toner on the surface of the PC Drum is scraped off.

14. Main Erase
- Light is directed to the surface of the PC Drum to neutralize any surface potential remaining there after cleaning.

15. Transport
- The paper is fed to the Fusing Unit.

16. Fusing
- The developed image is permanently fused to the paper by a combination of heat and pressure applied by the Upper and Lower Fusing Rollers.

17. Exit
- The paper is fed out onto the Exit Tray.