No.	Name	Removal Procedure
1	Front Door	Swing down No. 1. → Remove screw that secures the Belt. → Remove screws that secure the Front Door (only on one side). → Slide the Door to the side from which the screws have been removed.
2	Control Panel	Swing down No. 1. → Remove No. 9, 10 and 11. → Release and swing up the Upper Half of the copier. → Remove No. 19. → Remove screws that secure the control panel.
3	Original Scale	Remove screws that secure the Scales.
4	Original Glass	
5	Rear Upper Cover (Small)	Remove the Original Cover. → Remove the screw cover and mounting screw of No. 5.
6	Left Hinge Cover	Remove the Original Cover. → Remove the screw cover and mounting screw of No. 6.
7	Rear Upper Cover	Remove the Original Cover. → Remove No. 6, 8 and 9. → Remove screw that secures No. 7.
8	Right Hinge Cover	
9	Upper Right Cover	
10	Right Cover	Remove No. 11. → Remove No. 9. → Remove screws that secure No. 10.
11	Middle Right Cover	Remove screws that secure No. 11.
12	Right Door	Open No. 12 and remove it by lifting it up.
13	Counter Cover	Remove No. 13 by snapping if off.
14	1st Drawer	Slide out the Drawer and remove the screw that secures the stopper at the rear left corner.
15	2nd Drawer	
16	Lower Rear Cover	Remove screws that secure No. 16.
17	Upper Rear Cover	Remove screws that secure No. 17.
18	Original Cover	———
19	Left Cover	Swing down No. 1. → Release and swing up the Upper Half of the copier. → Remove screws that secure No. 19.
20	Front Exit Cover	Swing down No. 1. → Release and swing up the Upper Half of the copier. → Remove No. 21. → Remove screws that secure No. 20.
21	Rear Exit Cover	Swing down No. 1. → Release and swing up the Upper Half of the copier. → Remove No. 25. → Remove screws that secure No. 21.
22	Lower Left Cover	Remove screws that secure No. 22.
23	Middle Rear Left Cover	Swing down No. 1. → Release and swing up the Upper Half of the copier. → Remove screws that secure No. 23.