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Section	Step	Check	Result	Action
Engine	1	The Imaging Unit is installed all the way in position.	NO	Install correctly.
	2	There is Drive to the Imaging Unit.	NO	Correct or change drive coupling.
	3	The Image Transfer Corona wire is intact.	NO	Install correctly.
	4	Wiring between the High Voltage Unit and Image Transfer Corona is connected.	YES	Change High Voltage Unit.
			NO	Connect.
	5	Wiring between the PH Unit and Master Board connected.	YES	Change PH Unit and Master Board.
IR	1	Scanner shading position is okay.	NO	Correct the IR shading position. (See "IR/Shading Position" in ADJUSTMENTS.)

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Section	Step	Check	Result	Action
Engine	1	Installed position of the PC Drum Charge Corona is okay.	NO	Install correctly.
	2	Wiring between the High Voltage Unit and PC Drum Charge Corona is connected.	NO	Connect.
	3	The PC Drum is properly grounded.	NO	Clean or change the PC Drum Ground Plate.
	4	Developing bias contact is dirty and deformed.	YES	Clean or change the developing bias contact.
	5	Wiring between the High Voltage Unit and developing bias is connected.	YES	Change High Voltage Unit.
			NO	Connect.
	6	Wiring between the PH Unit and Master Board is connected.	YES	Change PH Unit and Master Board.
IR	1	Exposure Lamp is ON.	NO	Change Exposure Lamp.
	2	CCD Assy correctly installed	NO	Correct the installed position. (See DISASSEMBLY.)
	3	Wiring between the CCD Assy and Master Board is connected.	YES	Change the CCD Assy and Master Board.
			NO	Connect.