(11) Gradation reproduction failure

Section	Step	Check	Result	Action
Engine	1	Wiring between the PH Unit and Master Board is connected.	YES	Change the PH Unit and Master Board.
IR	1	Wiring between the CCD Assy and Master Board is connected.	YES	Change the CCD Assy and Master Board.
			NO	Connect.

(12) Rough image

Section	Step	Check	Result	Action
Engine	1	Foreign matter and caked toner inside Imaging Unit and at DB.	YES	Remove foreign matter and caked toner. Change developer.
	2	Image Transfer Corona wire is dirty and deteriorated	YES	Clean or change.
	3	Wiring between the High Voltage Unit and Image Transfer Corona is connected.	YES	Change High Voltage Unit.
			NO	Connect.
IR	1	Wiring between the CCD Assy and Master Board is connected.	YES	Change the CCD Assy and Master Board.
			NO	Connect.