(13) Periodically uneven image

Section	Step	Check	Result	Action
Engine	1	The Imaging Unit is securely fastened with the dedicated fixing screws.	NO	Secure in position.
	2	The PC Drum is securely fastened with the dedicated fixing nut to the drive shaft.	NO	Secure in position.
	3	Foreign matter and scratches are on PC Drum parts in contact with Ds rolls	YES	Clean or change.
	4	Foreign matter and scratches are on Ds rolls	YES	Clean or change.
	5	Imaging Unit drive gear is cracking and has foreign matter.	YES	Clean or change.
	6	PC Drum drive gear is cracking and has foreign matter, and a loose belt.	YES	Clean, change, or adjust.
	7	Transport/Synchronizing Roller drive gear is cracking and has foreign matter	YES	Clean or change.
	8	Suction Belt drive gear is cracking and has foreign matter	YES	Clean or change.
	9	Fusing Unit drive gear is cracking and has foreign matter	YES	Clean or change.
	10	The PH Unit is securely fastened.	YES	Change PH Unit and Master Board.
			NO	Secure in position.
IR	1	Scanner Motor drive pulley is cracking and has foreign matter and a loose belt	YES	Change pulley. Remove foreign matter. Adjust belt tension.
	2	The Scanner Motor is secured in position.	NO	Secure in position.
	3	The Scanner Drive Cables are wound correctly.	NO	Wind cables.
	4	Scanner rails are damaged and have foreign matter	YES	Clean or change.
	5	Scanner guide shaft is damaged and has foreign matter	YES	Clean or lubricate.
	6	The Scanner guide shaft needs lubrication.	YES	Lubricate.