Di350 MAINTENANCE SCHEDULE

This Maintenance Schedule is intended to be used as reference information for establishing effective field service activities. To keep the copiers in as optimum a condition as possible, it is recommended that the maintenance jobs described in this schedule be carried out.

It should be noted, however, that frequency of maintenance jobs determined by the number of copies is simply a guideline. Therefore, service management personnel can revise or amend this schedule by taking into account their own individual field experiences. We feel that this will ensure more effective copier maintenance for your customers.

* This time interval (the number of copies produced) at which each component is cleaned or replaced is determined based on the average service life of the component. More or less frequent cleaning or replacement will be necessary depending on the actual image quality and paper passage performance.

NOTE: All information in this Maintenance Schedule is subject to change without prior notice.
C: Cleaning R: Replacement Unit: 1000 Copies

■ PAPER TAKE-UP/TRANSPORT SECTION

K=1,000 copies

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	Clean	Replace			
Paper Take-Up Roll	-	120	1164-3001-01	1	D-10
Paper Dust Remover	60	120	1165-0756-01	1	D-10
Side Cover	60	-	-	-	D-11
Duplex Unit Cover	60	-	-	-	D-11

■ OPTICAL SECTION

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	Clean	Replace			
Mirrors/Lens	120	-	-	-	D-16
Scanner Rails/Bushings	60	-	-	-	D-15
Original Glass	60	-	-	1	D-16

■ IMAGE TRANSFER SECTION

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	Clean	Replace			
Image Transfer Roller	-	150	1164-0335-01	1	D-23
Comb Electrode	60	-	-	1	D-23
Pre-Image Transfer Guide Plate	60	-	-	1	D-24

■ DEVELOPING SECTION

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	Clean	Replace			
Imaging Cartridge	-	72	-	1	D-25

■ TONER HOPPER UNIT

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	Clean	Replace			
Ozone Filter	-	100	1165-2031-01 *1 1165-2032-01 *2	1	D-24

*1: Except Europe

*2: Europe

■ FUSING SECTION

K=1,000 copies

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	Clean	Replace			
Fusing Unit	-	300	-	1	D-26



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