OPTIONS MAINTENANCE SCHEDULE FOR Di350

This Maintenance Schedule is intended to be used as reference information for establishing effective field service activities. To keep the copiers in as optimum a condition as possible, it is recommended that the maintenance jobs described in this schedule be carried out.

It should be noted, however, that frequency of maintenance jobs determined by the number of copies is simply a guide line. Therefore, service management personnel can revise or amend this schedule by taking into account their own individual field experiences. We feel that this will ensure more effective copier maintenance for your customers.

✻ The maintenance cycle numbers given below represent the readings on the PM Counter of the copier.
C : Cleaning R : Replacement Unit : 1000 Copies

All information contained in this manual is subject to change.

AF-6/AF-7

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Separator Roller Assy	30	100	1166-1084-01	1	D-2
Take-Up Roller	30	—	—	1	—
Auxiliary Roller	30	—	—	1	—
Feed Roller	30	—	—	1	—
Turnover Roller	30	—	—	3	—
Exit Roller	30	—	—	4	—
Document Scanning Position Roller	30	—	—	1	—
Document Empty Sensor	100	—	—	1	—
Registration Sensor	100	—	—	1	—

NOTE
1. During regular maintenance visit, clean or replace parts as necessary.
2. K=1,000 originals

AFR-14

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Document Pick-Up Roller (*)	30	120	4490-3504-01	2	D-2
Document Take-Up Roller (*)	30	120	4490-3505-02	2	D-2
Document Separator Pad (*)	30	120	4490-3447-01	2	D-2
Document Transport Belt	30	—	—	1	—
Registration Drive Roller	30	—	—	1	—
Registration Driven Roller	30	—	—	1	—
Turnover Roller	30	—	—	1	—
Turnover Roll	30	—	—	4	—
Exit Roller	30	—	—	1	—
Exit Roll	30	—	—	4	—
Registration Sensor	120	—	—	2	—

NOTE

*1. Replace the parts marked with * at the same time.*
2. During regular maintenance visit, clean or replace parts as necessary.
3. K=1,000 originals (fed through AFR-14)

PF-106

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Paper Take-Up Roll 1	❍	300	4496-3001-02	1	D-3
Paper Take-Up Roll 2	❍	300	4496-3046-01	2	D-3
Roll with torque limiter	❍	—	—	1	D-6
Feed Roll*	❍	200	4496-3013-02	1	D-5
Separator Roll*	❍	200	4496-3045-01	1	D-5
Torque Limiter Assy.*	—	200	4496-0152-01	1	D-5
Vertical Transport Roller	❍	—	—	1	D-6
Vertical Transport Roll	❍	—	—	2	D-6

NOTE

1. The contents of the PM list are subject to change without notice.
2. K=1,000 sheets of paper
3. Clean the mechanism when a paper take-up or transport failure occurs.
*4. Replace the parts marked with * at the same time.*

PF-108

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Paper Take-Up Roll	❍	120	4498-3332-01	2	D-1
Vertical Transport Roller	❍	—	—	1	D-1
Vertical Transport Roll	❍	—	—	2	D-1

NOTE

1. The contents of the PM list are subject to change without notice.
2. K=1,000 sheets of paper
3. Clean the mechanism when a paper take-up or transport failure occurs.
4. Replace the expansion cassette when the number of sheets of paper that have fed through it reaches 120K.

PF-110

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Paper Take-Up Roll	❍	120	4498-3332-01	2	D-1
Vertical Transport Roller	❍	—	—	1	D-1
Vertical Transport Roll	❍	—	—	2	D-1

NOTE

1. The contents of the PM list are subject to change without notice.
2. K=1,000 sheets of paper
3. Clean the mechanism when a paper take-up or transport failure occurs.
4. Replace the expansion cassette when the number of sheets of paper that have fed through it reaches 120K.

AD-10

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Duplex Unit Transport Roller 1 and 2	✻ ❍	—	—	2	D-1
Duplex Unit Transport Roll 1 and 2	✻ ❍	—	—	4	D-1
Exhaust Vent area	60	—	—	1	D-2

NOTE

1. The contents of the PM list are subject to change without notice.
2. "✻" means to clean the mechanism when a paper transport failure occurs.
3. K=1,000 sheets of paper.

JS-200/OT-100

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Exit Roller	300	—	—	1	D-1

NOTE

1. The contents of the PM list are subject to change without notice.
2. K=1,000 sheets of paper.

FN-100/FN-500

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Reference Page
	C	R			
Each Roller and Roll	300	—	—	—	—

NOTE

1. K=1,000 sheets of paper

2. During regular maintenance visit, empty Punch Scrap Box as necessary.



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Issued for Di350 and other Models.

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4490-7993-11 99022400
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