SERVICE BULLETIN

☐ PROBLEM	○ FUNCTION	○ SAFETY
	○ SERVICEABILITY	○ OTHERS
■ OTHERS	○ PERFORMANCE	● CORRECTION
	○ SAFETY REGULATION	○ OTHERS

MODEL NAME : Di620
MODEL CODE : 1155
NO. : 002
DATE : 980515
SUBJECT : CORRECTION OF SERVICE MANUAL

Please amend your Service Manual according to the instructions given below.

Di620 SWITCHES ON PWBs, TECH. REP. SETTINGS

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CORRECT: 3 and 4

Symbol	Name	Description
DIP301-1 DIP301-2 DIP301-3 DIP301-4	Paper Separator Corona Output Fine-Adjustment Switches	When traces of the PC Drum Paper Separator Fingers are evident on the copy, adjust the Paper Separator Corona output to change it for a greater value. Note 1: Change the positions of DIP301-1 and 2 for the copy made in the first copy cycle, and DIP301-3 and 4 for the copy made in the second copy cycle. Note 2: Changing the setting could result in AC mark occurring on the copy. Note 3: Check for image quality after the Paper Separator Corona wire has been replaced.

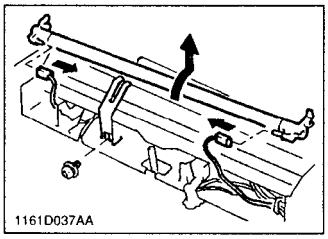
CORRECT: 1 and 2

Corona Output	DIP 301-1	DIP 301-2	DIP 301-3	DIP 301-4
Low	OFF	OFF	OFF	OFF
↓	ON	OFF	ON	OFF
	OFF	ON	OFF	ON
High	ON	ON	ON	ON

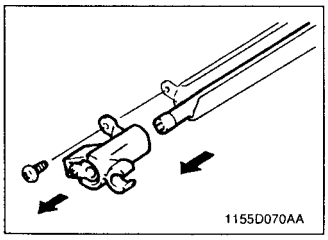
DIS/REASSEMBLY, ADJUSTMENT

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7) Removal of the Main Erase Lamp



1. Remove the PC Drum.
2. Remove one screw and flat spring.
3. Unplug two connectors and remove the Main Erase Lamp holder.



4. Remove one screw and the Main Erase Lamp.

NOTE

When the Main Erase Lamp has been replaced, perform the F5 operation (AIDC Sensor Adjustment).

DELETE

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3-8. ELECTRICAL/IMAGE ADJUSTMENT
1) Touch Panel Adj.

When is this adjustment required?

Be sure to perform the Touch Panel Adj. after the following items have been done.
1) Memory Clear
2) Control Panel replacement

ADDITION: 3) RAM Board replacement

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2) Orig. Size Adjust

When is this adjustment required?

Be sure to perform the Orig. Size Adjust after the following items have been done.
1) Memory Clear
2) A faulty original size detection occurs.
3) Replacement of the CCD Unit and Scanner parts (including the Exposure Lamp)

ADDITION: 4) RAM Board replacement

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5) AIDC Sensor Adjustment (F5 Mode)

When is this adjustment required?

- *Be sure to perform the AIDC Adjustment (F5 mode) after the following items have been done.*
  1) Starter replacement
  2) AIDC Sensor replacement
  3) Memory clear

ADDITION: 4) RAM Board replacement

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NOTE

If the total value of the settings made of the paper source, Duplex, and 600 dpi on "Registration (FD)" of "Printer" available from "Adjust" is +10 or more, malfunction code C13F4 can at times be shown.

CORRECT: ±10