SERVICE BULLETIN

☐ PROBLEM	○ FUNCTION	○ SAFETY
	○ SERVICEABILITY	○ OTHERS
■ OTHERS	○ PERFORMANCE	● CORRECTION
	○ SAFETY REGULATION	○ OTHERS

MODEL NAME : Di620
MODEL CODE : 1155
NO. : 003
DATE : 980515
SUBJECT : CORRECTION OF SERVICE MANUAL

Please amend your Service Manual according to the instructions given below.

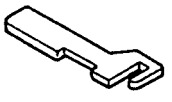
Di620 Dis/REASSEMBLY, ADJUSTMENT

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CORRECT: 01

① Front Lower Door Interlock Switch Actuating Jig

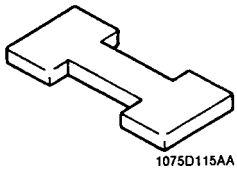
1075-7906-02



1075D114AA

② Predrive Inhibit Switch Actuating Jig

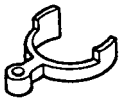
1067-7901-01



1075D115AA

③ Scanner Drive Cable Holding Jig

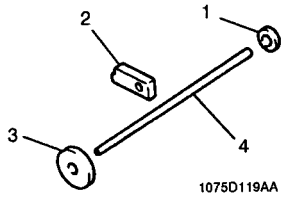
1155-7901-01



1075D116AA

④ PC Drum Paper Separator Fingers Jig

1. 1075-7902-01: PC Drum Bearing Jig (front)
2. 1075-7903-01: PC Drum Paper Separator Fingers Jig
3. 1074-7903-02: PC Drum Bearing Jig (rear)
4. 1031-7922-01: Shaft

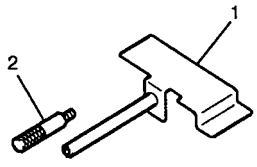


1075D119AA

⑤ Scanner/Mirrors Carriage Positioning Jig

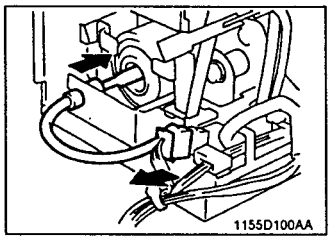
CORRECT: 02

1. 1155-7902-01 Scanner/Mirrors Carriage Positioning Jig
2. 1022-7807-01: Set Screws



1155D170AA

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17. Go to the rear of the Fusing Unit and slide out the Lower Fusing Roller Heater Lamp.

NOTE

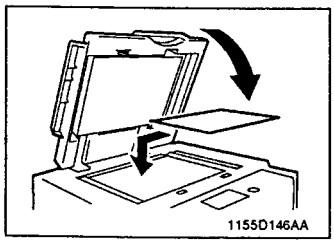
When reinstalling the Lower Fusing Roller Heater Lamp, make sure that its end on which its rating is shown is at the rear.

CORRECT: front side.

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CORRECT: crosswise

Adjustment Procedure



1. Place a chart (a blank sheet of A4 lengthwise or Letter paper) on the Original Glass and lower the Electronic Document Hander.

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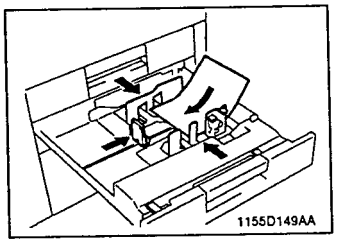
Adjustment Procedure

1. Turn the Power Switch ON.
2. Call the Tech. Rep. mode menu to the screen.
3. Touch [Function] and [Printer], in that order.
4. Touch [F5 AIDC Sensor Adjustment].
5. Press the Start Key to let the copier make the AIDC Sensor adjustment. (It will run for about 3 minutes.)

CORRECT: 30 seconds.

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CORRECT: A5 or 5½"×8½"



7. Select [Min.].
8. Place B5 paper in the crosswise direction in the Universal Tray and slide the Edge Guide to the width of the paper.
9. Press the Start key to execute the function.

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Adjustment Procedure

1. Call the Adjust mode to the screen.
2. Touch [Printer] and [Registration (FD)], in that order.
3. Touch [400 dpi].
4. Press the Start key to let the copier produce a test pattern on five sheets of A4 crosswise or Letter paper
5. Pick out one test pattern output on which the distance between the leading edge of the paper and the image start position is just about average visually. Check to see if width A on the test pattern is up to the specifications. If it is outside the specified range, perform the following adjustment steps.

DELETE

DELETE

CORRECT: of the five test pattern outputs, pick out one on which the distance between the leading edge of the paper and the image start position is just about average visually. Check to see if width A on the test pattern is up to the specifications. If it is outside the specified range, perform the following adjustment steps.