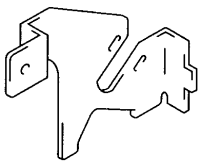
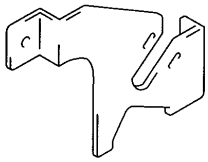
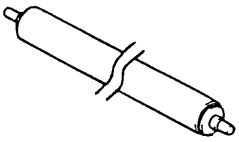
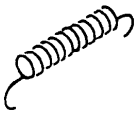
SERVICE BULLETIN

☐ PROBLEM	○ FUNCTION	○ SAFETY
	○ SERVICEABILITY	○ OTHERS
■ OTHERS	○ PERFORMANCE	○ CORRECTION
	○ SAFETY REGULATION	● OTHERS

MODEL NAME : Di620
MODEL CODE : 1155
NO. : 014
DATE : 981014
SUBJECT : CLEANING ROLLER KIT NEWLY MADE

When making a copy using thick paper that has a rough surface (outside machine specifications), partial fusing failure (toner is not fused completely) may occur on the copy. If making a two-sided copy, the unfused toner may stick to the lower fusing roller, causing the back side of the next copy to be smeared. A lower fusing roller cleaning kit (01) for preventing this has been newly made as a field part.

(01) Lower Fusing Kit			
(02)  ×1	(03)  ×1	(04)  ×1	(05)  ×2
(06)  ×1	(07)  ×1	Installation Screw  9646-0408-13 ×2	

Installation instructions can be found in the kit itself.

NOTE : The cleaning roller is a PM part with a replacement cycle of 100k.

NO.	BEFORE MODI. F-IND	BEFORE MODI. PART NO.	AFTER MODI. PART NO.	AFTER MODI. F-IND	PART NAME	QTY →	I	SE/NO.	AREA
01			1155-0901-01		CLEANING ROLLER KIT	1	Y	- - - - - -	0000
02			1155-7841-01		BRACKET	1	N	- - - - - -	0000
03			1155-7842-01		BRACKET	1	N	- - - - - -	0000
04			1051-1716-01		CLEANING ROLLER	1	N	- - - - - -	0000
05			1400-2522-06		TENSION SPRING	2	N	- - - - - -	0000
06			1200-3134-15		BUSHING	1	N	- - - - - -	0000
07			1144-5771-02		BUSHING	1	N	- - - - - -	0000