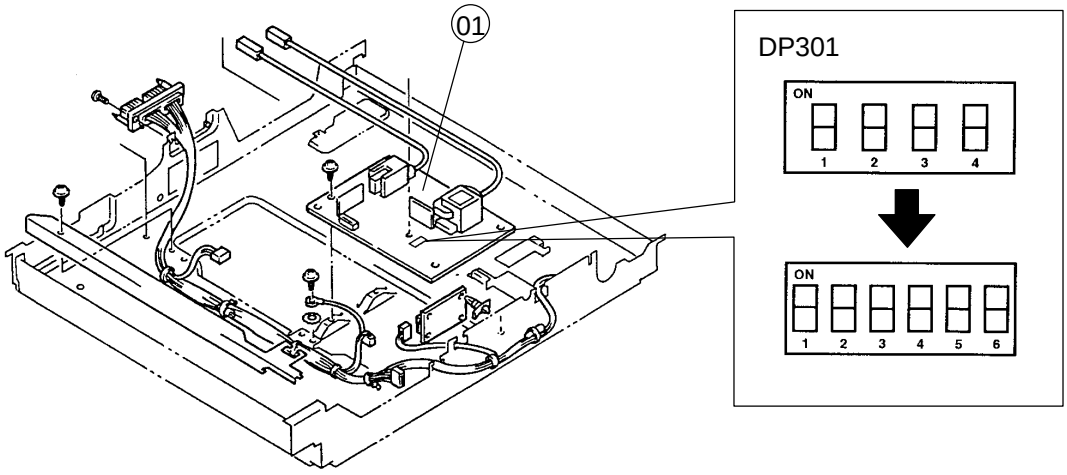
SERVICE BULLETIN

☐ PROBLEM	○ FUNCTION	○ SAFETY
	○ SERVICEABILITY	○ OTHERS
■ OTHERS	○ PERFORMANCE	○ CORRECTION
	○ SAFETY REGULATION	● OTHERS

MODEL NAME : Di620
MODEL CODE : 1155
NO. : 024
DATE : 990114
SUBJECT : PWB-HV CHANGE

When traces of the PC Drum Paper Separator Fingers are evident on the copy, the HV unit is adjusted through the dip switches of DP301 to boost the output of the Paper Separator Corona.

DP301 has now been modified from 4 to 6 dip switches and 4 more steps of possible corona output have been added. Please see the dip switch table below for the new corona output settings.



Corona Output	DP 301					
	S1	S2	S3	S4	S5	S6
	OFF	OFF	OFF	OFF	OFF	OFF
Low	ON	OFF	OFF	ON	OFF	OFF
↓	OFF	ON	OFF	OFF	ON	OFF
	ON	ON	OFF	ON	ON	OFF
	OFF	OFF	ON	OFF	OFF	ON
High	ON	OFF	ON	ON	OFF	ON
	OFF	ON	ON	OFF	ON	ON
	ON	ON	ON	ON	ON	ON

*S1~S3: For first copy cycle
S4~S6: For second copy cycle

(factory setting)

NO.	BEFORE MODI. F-IND	BEFORE MODI. PART NO.	AFTER MODI. PART NO.	AFTER MODI. F-IND	PART NAME	QTY →	I	SE/NO.	AREA
01	25-12AA	1155-6202-03	1155-6202-04	25-12AB	PWB-HV	1	1 Y	003329	0000