SERVICE BULLETIN

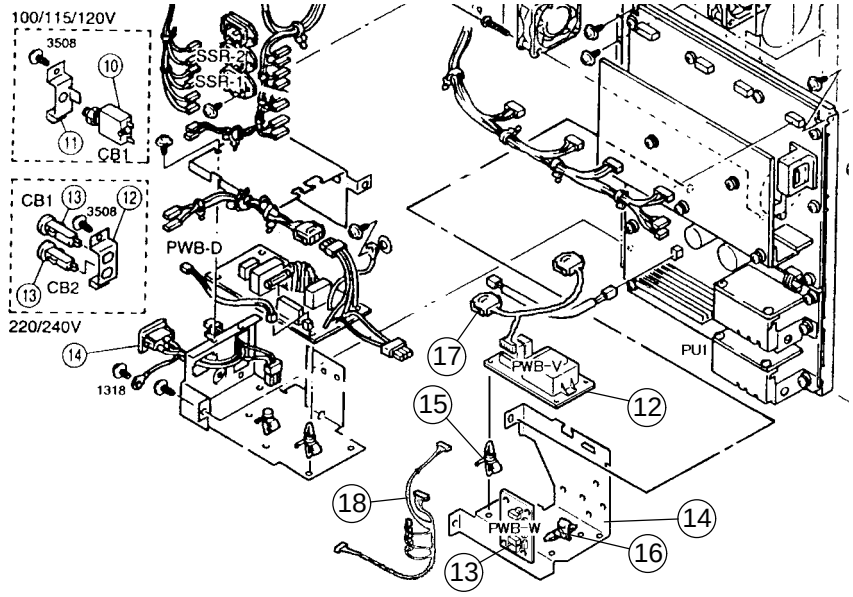
☐ PROBLEM	○ FUNCTION	○ SAFETY
	○ SERVICEABILITY	○ OTHERS
■ OTHERS	○ PERFORMANCE	○ CORRECTION
	○ SAFETY REGULATION	● OTHERS

MODEL NAME : Di620
MODEL CODE : 1155
NO. : 030A
DATE : 990408
SUBJECT : PROVISIONS FOR NEW BLUE ANGEL MARK

The materials used for exterior covers and labels have been changed to enhance recyclability, thereby meeting the requirements of the new blue angel mark. The products that meet the new blue angel mark requirements will be marketed only in Europe, having serial numbers 005761 and onward.

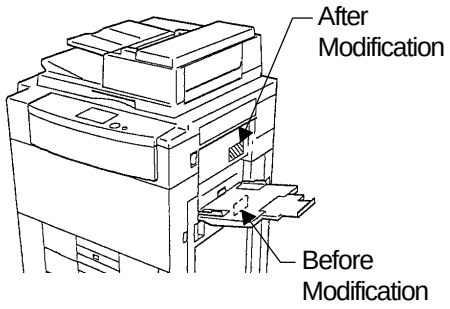
Part Name	Reason for Change	Details
Exterior Covers (01 to 06)	To enable recycling of the label (caution label, operation label, etc.) affixed to the exterior cover without having to peel it off the cover, materials of similar quality (having compatibility with each other) are now used for the exterior cover and label.	Materials used are either PC + PS or ABS + PVC.
Labels (07 to 11)	To enable recycling of the label (caution label, operation label, etc.) affixed to the exterior cover without having to peel it off the cover, materials of similar quality (having compatibility with each other) are now used for the exterior cover and label.	The material used is either PS or polyester film.

By newly incorporating the following electrical parts (12 to 18), the electric power consumption can be reduced to 2W or less when the machine is OFF (plugged in). Parts (19 to 22) are the modified parts.



The following modifications have also been made.

- The location to which the maker plate is affixed has been changed.



- The identification labels shown below are separately dispatched, not shipped with the product (not affixed to the product). Be sure to affix the identification labels (07, 09) of PS to the product that has undergone this modification.

	Before Modification	After Modification
Material	Polyester film	PS

07 Original Minolta Toner Di620 MT603B 8935-904

09 NOTE:When replacing the Toner Bottle,pull it out gently to prevent toner scattering.

NO.	BEFORE MODI. F-IND	BEFORE MODI. PART NO.	AFTER MODI. PART NO.	AFTER MODI. F-IND	PART NAME	QTY →	QTY I	SE/NO.	AREA
01	01-12AA	1155-1051-02	1155-1051-13	01-12AB	FRONT DOOR-LWR	1	1 Y	005691	0702
02	01-12CA	1155-1041-01	1155-1041-12	01-12CB	FRONT DOOR-LWR	1	1 Y	005652	0400
03	02-01AA	1155-1056-02	1155-1056-13	02-01AB	TOP COVER-RR	1	1 Y	005652	0000
04	02-17AA	1136-1030-01	1136-1030-02	02-17AB	COVER	1	1 Y	005776	0000
05	02-26AA	1139-1015-01	1174-1015-01	02-26AB	COVER	1	1 Y	*	0000
06	02-27AA	1155-1052-01	1155-1052-02	02-27AB	RIGHT COVER-UPR	1	1 Y	005437	0000

NO.	BEFORE MODI. F-IND	BEFORE MODI. PART NO.	AFTER MODI. PART NO.	AFTER MODI. F-IND	PART NAME	QTY →		I	SE/NO.	AREA
07	01-16BA	1155-7312-01	1155-7312-12	01-16BB	LABEL TONER	1	1	Y	- - - - - -	2706
08	01-19AA	1161-7329-01	1161-7329-12	01-19AB	LABEL TONERBOTTLE	1	1	Y	005127	0000
09	01-23BA	1155-7336-01	1155-7336-12	01-23BB	LABEL WARNING	1	1	Y	- - - - - -	2000
10	01-24AA	1155-7320-01	1155-7320-12	01-24AB	LABEL ADJUST	1	1	Y	005150	0000
11	32-08AA	1155-7332-01	1155-7332-12	32-08AB	LABEL PUSH	1	1	Y	005117	0000
12			1134-0141-01	37-39AA	PW BOARD-V		1	N	005861	2706
13			1134-0142-01	37-40AA	PW BOARD-W		1	N	005861	2706
14			1155-2461-01	37-41AA	BRACKET		1	N	005861	2706
15			9384-1900-57	37-42AA	PWB SUPPORT 9.53H		4	N	005861	2706
16			9384-1900-56	37-43AA	PWB SUPPORT 6.35H		4	N	005861	2706
17			1155-6864-01	37-44AA	HARNESS		1	N	005861	2706
18			1155-6865-01	37-45AA	HARNESS		1	N	005861	2706
19	36-50AA	1155-6840-03	1155-6840-15	36-50AB	HARNESS	1	1	N	005861	0000
20	36-50BA	1155-6863-01	1155-6863-12	36-50BB	HARNESS	1	1	N	005744	0000
21	37-15AA	1155-2415-02	1155-2415-03	37-15AB	BRACKET	1	1	Y	005861	0000
22	37-20AA	1155-2417-02	1155-2417-13	37-20AB	BRACKET	1	1	N	005733	0000

*The following modification was implemented on/around November 1998 production.
The effective Se/No. was not confirmed.