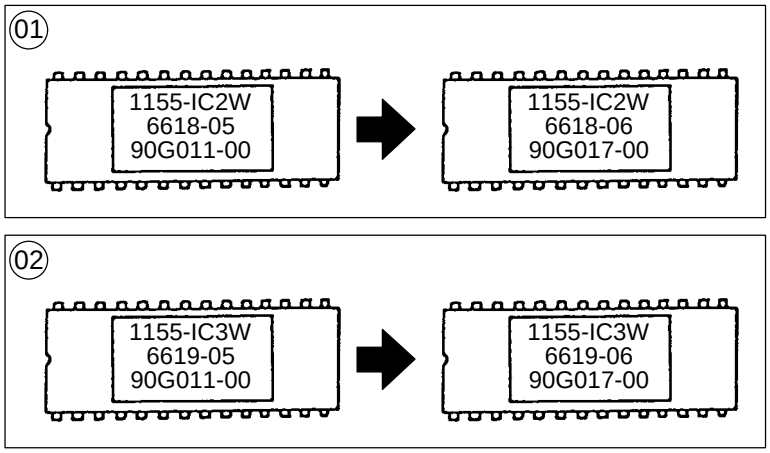
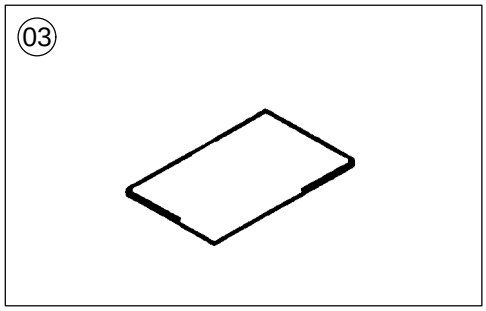
SERVICE BULLETIN

☐ PROBLEM	○ FUNCTION	○ SAFETY
	○ SERVICEABILITY	○ OTHERS
■ OTHERS	○ PERFORMANCE	○ CORRECTION
	○ SAFETY REGULATION	● OTHERS

MODEL NAME : Di620
MODEL CODE : 1155
NO. : 040H
DATE : 990823
SUBJECT : SOFTWARE PROGRAM CHANGE FOR Pi6200

To make it possible to install the Pi6200 to the Di620/Di520, the software program of IC2W (01), IC3W (02) and IC70B has been changed. Due to this, the memory program of the memory card IC (03) has been changed.





IC70B Version: 10H004-00 ➡ 10H013-00

NOTE: When the Pi6200 is connected to premodification machines, please implement the following work before connecting.

1. Machines having Se/No. before 009201
   1) Install the Interface Kit D (only for Di520).
   2) Replace IC2W and IC3W in the UPGRADE KIT with the new IC2W (01) and IC3W (02).
   3) Rewrite the program data using the new memory card IC (03) after the UPGRADE KIT is installed.
2. Machines having Se/No. 009201 and onward
   1) Install the Interface Kit D (only for Di520).
   2) Replace IC2W and IC3W with the new parts (01, 02).
   3) Rewrite the program data using the new memory card IC (03).

NO.	BEFORE MODI. F-IND	BEFORE MODI. PART NO.	AFTER MODI. PART NO.	AFTER MODI. F-IND	PART NAME	QTY →	QTY I	SE/NO.	AREA
01	36-63AD	1155-6618-05	1155-6618-06	36-63AE	IC	1	1 Y	014869	0000
02	36-62AD	1155-6619-05	1155-6619-06	36-62AE	IC	1	1 Y	014869	0000
03	46-35CC	1155-0756-03	1155-0756-04	46-35CD	JIG MEMORY CARD	1	1 Y	014869	2705