EP1030/EP1030F
EP1031/EP1031F MAINTENANCE SCHEDULE

This Maintenance Schedule is intended to be used as reference information for establishing effective field service activites. To keep the copier in as optimum a condition as possible, it is recommended that the maintenance jobs described in this schedule be carried out.

It should be noted, however, that frequency of maintenance jobs determined by the number of copies is simply a guideline. Therefore, service management personnel can revise or amend this schedule by taking into account their own individual field experiences. We feel that this will ensure more effective copier maintenance for your customers.

*The time interval (the number of copies produced) at which each component is cleaned or replaced is determined based on the average service life of the component. More or less frequent cleaning or replacement will be necessary depending on the actual image quality and paper passage performance.

NOTE: All information in this Maintenance Schedule is subject to change without prior notice,

C : Cleaning R : Replacement Unit: 1000 Copies

PM Parts List

● IMAGING UNIT

K=1,000 Copies

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Disassembly Page
	Clean	Replace			
PC Drum		30			D-23
Starter		30			D-26
Cleaning Blade		30	1159-5501-03	1	D-24
Ds Positioning Collars		30	1159-5036-01	2	D-25
Toner Antispill Mylar	30				D-26
Toner Scattering Prevention Mylar	30				D-27
Paper Dust Removal Cleaner	30				D-27

. DRUM CHARGE/IMAGE TRANSFER CORONAS

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Disassembly Page
	Clean	Replace			
PC Drum Charge Corona Housing	30				D-28
Main Eraser	30				D-28
Comb Electrode, Drum Charge Corona	30				D-29
PC Drum Charge Corona Grid Mesh	30				D-29
Image Transfer/Paper Separator Coronas Housing	30				D-29
Image Transfer Charge Wire	30				D-30
Comb Electrode, Paper Separator Corona	30				D-30
Pre-Image Transfer Guide Plate	30				D-30

. FUSING UNIT

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Disassembly Page
	Clean	Replace			
Upper Fusing Roller	30				D-32
Lower Fusing Roller	30				D-33
Fusing Paper Separator Fingers	30				D-32
Fusing Thermistor THI	30				D-32
Fusing Thermoswitch TS1	30				D-33
Fusing Unit Entrance Guide Plate	30				D-33



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