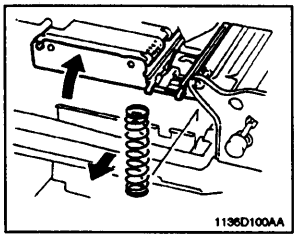
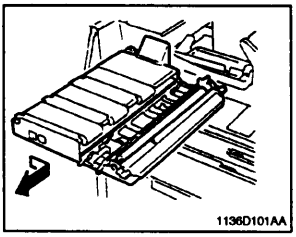


9. Remove one screw and the Heat Shield Plate.

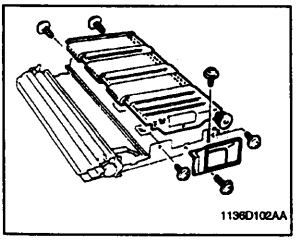


10. Swing the Transport Section Release Lever down.

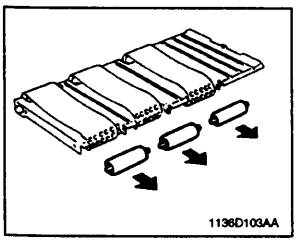


11. Holding up the Suction Unit, remove the pressure coil spring.
12. Remove the Suction Unit by sliding it to the right.

(8) Disassembly of the Suction Unit



1. Remove two screws and the Duct.
2. Remove four screws and the Suction Drive Unit.



3. Remove three Suction Driven Rolls.