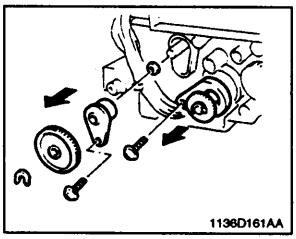


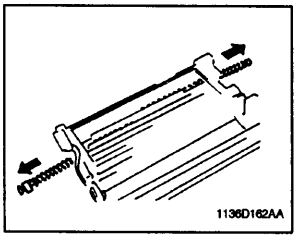
14. Remove two screws and the Comveyor Duct Assy.
15. Remove one C-clip and one screw to remove the Bushing of the Toner Conveying/Mixing Screw.

NOTE

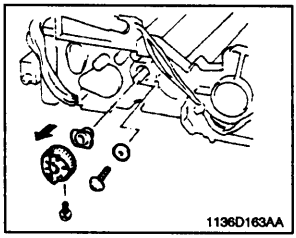
When reinstalling the Toner Conveying/Mixing Screw, position it so that the arrow mark on the Bushing is at the top.



16. Remove one C-clip and one screw to remove the Bushing of the Toner Conveying/Mixing Screw.
17. Remove one screw to remove the Bushing of the Developer Conveying Screw.



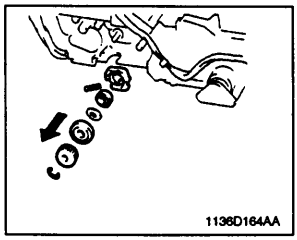
18. Remove the Toner Conveying/Mixing Screw.
19. Remove the Developer Conveying Screw.



20. Remove one screw and the Coupling Gear.
21. Remove one screw and the Pressure Coil Spring Retaining Washer.
22. Remove the Bucket Bushing.

NOTE

When reinstalling the Washer, make sure that the back side of the washer faces the screw head.



23. Snap off the E-ring from the Ds Roll at the rear of the unit and then remove the Ds Roll.