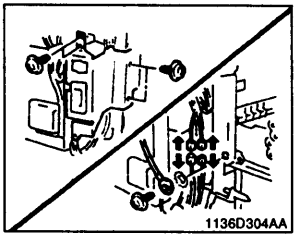


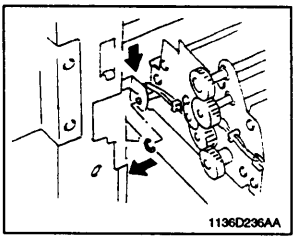
Using a soft cloth dampened with alcohol or silicone oil, wipe clean the Lower Fusing Roller.

(11) Removal of the Exit/Duplex Switching Unit

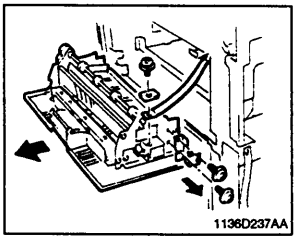
1. Remove the Rear Cover.
2. Open the Left Door.
3. Remove the Upper Left Cover.



4. Remove four screws and the Sorter Connector Assy.
5. Remove one screw and the grounding wire.
6. Unplug two connectors CNs (2P), one each from the Solenoid and Actuator.

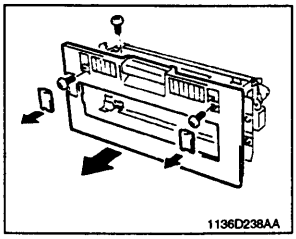


7. Remove one E-ring from the Exit/Duplex Switching Unit Mounting Shaft.
8. Unclamp the harness at the places indicated by the arrows.



9. Remove one belt retaining screw.
10. Remove two screws and the Bracket.
11. Remove the Exit/Duplex Switching Unit.

(12) Disassembly of the Exit/Duplex Switching Unit



1. Remove two screws and the cover.
2. Remove three screws and the Exit Cover Assy.