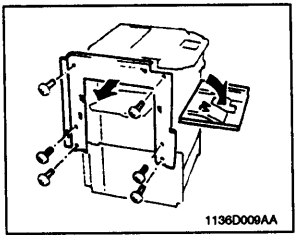
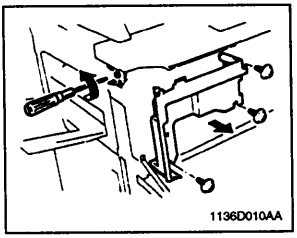
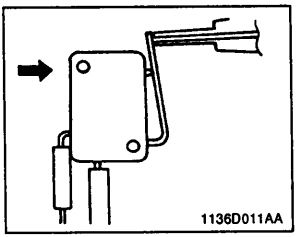
(1) Adjustment of Front Door Interlock Switch S21



1. Open the Front Door.
2. Remove the Left Upper Cover. (4 screws)



3. Remove the B Board Protection Cover. (3 screws)
4. Loosen the two screws that secure the Front Door Interlock Switch. (2 screws)



5. Close the Front Door.
6. Gently move the switch toward the front side of the copier until the actuator is closed by the actuator stop on the Front Door. Tighten the two S21 mounting screws.

   • Note that S21 is to be configured as a NO switch.