## 3-4. Adjustment of Belt Tension

◆**Important**

- Before adjusting, make sure that all gears are positively meshed and the belts snugly fit in pulley grooves.
- When making a rough judgement of belt tension, press down on the belt midway on its longest span (indicated by thin arrow in the figure below).

| | Belt | Tension | Deflection (Reference only) |
|---|---|---|---|
| (1) | Paper Take-Up Unit Timing Belt | 300 ±100 g | Approx. 3 mm |
| (2) | Developing Unit Timing Belt | 350 ±100 g | Approx. 4 mm |
| (3) | Fusing Unit Timing Belt | 350 ±100 g | Approx. 3 mm |
| (4) | PC Unit Timing Belt | 350 ±100 g | Approx. 5 mm |

1. Loosen the two screws that hold the tension lever. Press the tension lever in the direction of the arrow. When belt tension is correct, tighten the two screws.

