◆ Control Processing Timing

①: AIDC Sensor variation adjustment
②: AIDC Sensor contamination correction
③: VG correction
④: Exposure correction
⑤: AE Sensor gain adjustment

O: Performed
–: Not performed

Condition	Timing	Processing				
		①	②	③	④	⑤
When F5 or FF test operation is run (Initial setting)	At the initial setup, or when the first F5 or FF test operation is run after the PC Drum has been replaced.	O	O	O	O	O
	The second or subsequent F5 test operation is run when the SCH-70 (Exposure Lamp voltage adjustment) setting is changed or the Exposure Lamp cleaned.	O	O	–	O	O
Regular correction	The cumulative time over which the PC Drum has turned reaches a level equivalent to 400 copies.	If further correction is necessary after ②	O	O	If VG has been varied by ③	If the exposure level has been varied by ④
	The cumulative time over which the copier has run reaches a level equivalent to 5 K copies.	If further correction is necessary after ②	O	–	O	If the exposure level has been varied by ④
When the Power Switch is turned ON	During predrive after the Power Switch has been turned ON (one-shot correction).	If further correction is necessary after ②	O	O	If VG has been varied by ③	If the exposure level has been varied by ④
	The copier has made 100 copies after the Power Switch has been turned ON.	If further correction is necessary after ②	O	O	–	-