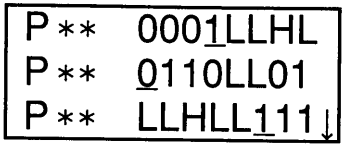
Changing the Output Port Data

1) Output port data that may be changed is underlined. By moving this underline with the Cursor Key, define the data desired to be changed.

Example:



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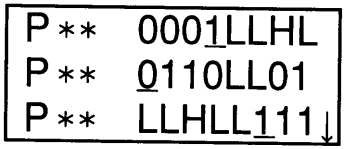
2) By pressing the Multi-Copy Key "0" or "1", the data defined is changed (0→1, 1→0). (At this time, the drive part operates.)
3) The data changed is held for approx. 5 seconds and then returns to the original data.
4) By pressing the OK Key, move to the next "P**".

Changing the Input Port Data

1) To change data corresponding to a sensor where data can be entered intentionally, activate the sensor using paper.
2) Change the changeable output port data which is located in the same column as the port of the sensor activated.
3) After the output port data has returned to the original data, the input port data of the sensor is changed.

Example:



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Note: When there is no output port in the same column or when the data of the output port in the same column cannot be changed, activate the sensor, then terminate the I/O Check Port Mode once, and select the Port Mode again. This changes the input port data of the sensor.