• A-3

Setting	Description	When RAM Board Changed/Memory Cleared
46	Correction: −16/1,000	
≀	≀	
49	Correction: −4/1,000	
50	Correction: ±0	O
51	Correction: +4/1,000	
≀	≀	
54	Correction: +16/1,000	

(Increments: 1.2mm)

• A-4

Setting	Description	When RAM Board Changed/Memory Cleared
40	Correction: −10 pulses	
≀	≀	
49	Correction: −1 pulse	
50	Correction: ±0 pulses	O
51	Correction: +1 pulse	
≀	≀	
60	Correction: +10 pulses	

(Increments: 0.4 mm/1 pulse)