• A-5

Setting	Description	When RAM Board Changed/Memory Cleared
40	Correction: −10 pulses	
〃	〃	
49	Correction: −1 pulse	
50	Correction: ±0 pulses	O
51	Correction: +1 pulse	
〃	〃	
60	Correction: +10 pulses	

(Increments: 0.2 mm/1 pulse)

• A-6

Setting	Description	When RAM Board Changed/Memory Cleared
45	Correction: −5 pulses	
〃	〃	
49	Correction: −1 pulse	
50	Correction: ±0 pulses	O
51	Correction: +1 pulse	
〃	〃	
55	Correction: +5 pulses	

(Increments: 0.4 mm/1 pulse)