• A-11

Setting	Description	When RAM Board Changed/Memory Cleared
40	Correction: −10 pulses	
〃	〃	
49	Correction: −1 pulse	
50	Correction: ±0 pulses	O
51	Correction: +1 pulse	
〃	〃	
60	Correction: +10 pulses	

(Increments: 0.8 mm/1 pulse)

• A-12

Setting	Description	When RAM Board Changed/Memory Cleared
45	Correction: −5 mm	
〃	〃	
49	Correction: −1mm	
50	Correction: ±0 mm	O
51	Correction: +1 mm	
〃	〃	
55	Correction: +5 mm	

(Increments: 1 mm)