Symptom	Step	Check Item	Result	Action
	3	Check Synchronizing Roller Clutch CL2 for operation as follows. (See p. T-3, 4.) 1) Port: P7-5 2) Select the function "Port."		
		3) Is the data for P7-5 set to "1"?  1136T055CA	NO	Replace PWB-A.
		4) Does CL2 operate when the data for P7-5 is changed from "1" to "0"? (Check for the sound of operation.)	YES	Perform step 5.
	4	Does the malfunction code "C0325" appear when the function "Control Board" of "I/O Check" of the Tech. Rep. mode is run?	YES	Replace PWB-A.
			NO	Replace CL2.
	5	Is a given length of loop formed before the Synchronizing Roller?	NO	Adjust the loop length using Tech. Rep. Choice SCH-23 (Loop Length Adjustment).
• Paper is stationary near the PC Drum.	1	Is the Pre-Image Transfer Guide Plate deformed or dirty?	YES	Correct, clean, or replace the Guide Plate.
	2	Are the Image Transfer/Paper Separator Corona Wires deteriorated or dirty?	YES	Clean the wires or replace the Coronas Unit.
	3	Is the Paper Guide above the Paper Separator Corona deformed or dirty?	YES	Clean or replace the Paper Guide.
	4	Are the Synchronizing Rollers deformed, worn, or dirty with paper dust?	YES	Clean or replace the Synchronizing Rollers.
	5	Check the Paper Separator Corona Remote signal from the PWB-A.	YES	Replace PWB-A.
		* Does the malfunction code "C0322" appear when the function "Control Board" of "I/O Check" of the Tech. Rep. mode is run?	NO	Replace High Voltage Unit HV1 or Coronas Unit.