Symptom	Step	Check Item	Result	Action
• Paper is stationary on the Suction Belts.	1	Referring to step 2 on p. T-18, check Transport Roller Sensor PC54.		
	2	Referring to step 2 on p. T-20, check Paper Leading Edge Detecting Sensor PC55.		
	3	Do the Suction Belts turn properly?	NO	Check the drive gear and timing belt.
	4	Check Suction Fan Motor M4 for rotation.(See p. T-3, 4.) 1) Port: P6-3 2) Select the function "Port."		
		3) Is the data for P6-3 set to "0"? P5 **HHH*HL ▸P6 *10*HH*H P7 11111111 ↓ 1136T057CA Is M4 turning at half speed at this time?	NO	Replace PWB-A.
		4) Does the M4 speed change from half to full speed when the data for P6-3 is changed from "0" to "1"?	NO	Perform step 5.
	5	Does the malfunction code "C0320" appear when the function "Control Board" of "I/O Check" of the Tech. Rep. mode is run?	YES	Replace PWB-A.
			NO	Replace M4.