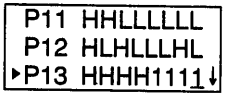
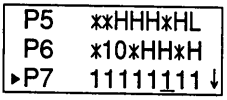
Symptom	Step	Check Item	Result	Action
• Paper is not taken up at all.	4	Does the paper being used meet product specifications?	NO	Instruct the user to use the paper that meets product specifications.
	5	Is the paper curled, wavy, or damp?	YES	Change the paper. Instruct the user in how to store the paper.
	6	Check Manual Feed Paper Take-Up Solenoid SL4 for operation (lowering the Paper Take-Up Rolls) as follows. (See p. T-3, 4.) 1) Port: P13-8 2) Select the function "Port."		
		3) Is the data for P13-8 set to "1"?  1136T062AA	NO	Replace PWB-A.
		4) Does SL4 operate to lower the Paper Take-Up Rolls when the data for P13-8 is changed from "1" to "0"?	YES	Perform step 10.
	7	Does the malfunction code "C0316" appear when the function "Control Board" of "I/O Check" of the Tech. Rep. mode is run?	YES	Replace PWB-A.
			NO	Adjust the stroke of SL4 or replace SL4.
	8	Check Manual Feed Paper Take-Up Clutch CL3 for operation as follows. (See p. T-3, 4.) 1) Port: P7-6 2) Select the function "Port."		
		3) Is the data for P7-6 set to "1"?  1136T063AA	NO	Replace PWB-A.
		4) Does CL3 operate when the data for P7-6 is changed from "1" to "0"? (Check for the sound of operation.)	YES	Perform step 10.