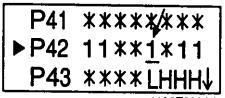
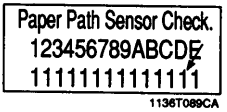
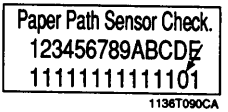
Symptom	Step	Check Item	Result	Action
• The leading edge of the paper is stationary inside the Duplex Unit.	1	Is the Paper Guide Mylar deformed or dirty?	NO	Check the Mylar moving mechanism.
			YES	Clean or replace the Mylar.
	2	Check Duplex Unit Gate Switching Solenoid SL31 as follows. (See p. T-3, 4) 1) Port: P42-5 2) Select the function "Port."		
		3) Is the data for P42-5 set to "1"?  1136T088AA	NO	First replace PWB-G, then replace PF-202/PF-102/PF-2D PWB-A, or EP2050 PWB-A, if necessary.
		4) Does SL31 operate when the data for P42-5 is changed from "1" to "0"? (Check for the sound of operation.)	NO	Replace SL31.
			YES	Check the Clutch Spring for deformation and wear.
	3	Check Duplex Unit Paper Entry Sensor PC14 as follows. (See p. T-7.)		
		1) Select the function "Paper Path Sensor" and check to see if the data for sensor code D is set to "1."  1136T089CA 2) Move the actuator with a sheet of paper to block PC14.	NO	• Check the actuator for operation. • Check PC14.
		3) Has the data for D changed from "1" to "0"?  1136T090CA	NO	Replace PC14.
			YES	First replace PWB-G, then replace PF-202/PF-102/PF-2D PWB-A, or EP2050 PWB-A, if necessary.