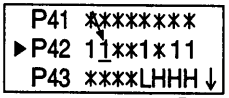
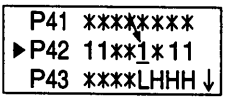
◆ Duplex Unit Take-Up Misfeed Clearing Procedure

Symptom	Step	Check Item	Result	Action
• Paper is not taken up at all.	1	Is the paper curled, wavy, or damp?	YES	Change the paper. Instruct the user in how to store the paper.
	2	Check Duplex Unit Pick-Up Solenoid SL33 as follows. (See p. T-3, 4) 1) Port: P42-2 2) Select the function "Port."		
		3) Is the data for P42-2 set to "1"?  1136T094AA	NO	First replace PWB-G, then replace PF-202/PF-102/PF-2D PWB-A, or EP2050 PWB-A, if necessary.
		4) Does SL33 operate when the data for P42-2 is changed from "1"to "0"? (Check for the sound of operation.)	NO	Replace SL33.
			YES	Check the pick-up mechanism.
	3	Check Duplex Unit Paper Take-Up Clutch CL31 as follows. (See p. T-3, 4) 1) Port: P42-5 2) Select the function "Port."		
		3) Is the data for P42-5 set to "1"?  1136T095AA	NO	First replace PWB-G, then replace PF-202/PF-102/PF-2D PWB-A, or EP2050 PWB-A, if necessary.
		4) Does CL31 operate when the data for P42-5 is changed from "1"to "0"? (Check for the sound of operation.)	NO	Replace CL31.
			YES	Check the Clutch.
	4	Are the Take-Up Roll, Feed Roll, and Separator Roll deformed, worn, or dirty with paper dust?	YES	Clean or replace the Rolls.