Symptom	Step	Check Item	Result	Action
• Paper is stationary near the Vertical Transport Section.	1	Is Vertical Transport Drive Motor M21 turning when a copy is taken up and fed into the copier from the Duplex Unit?	NO	First check Duplex drive connections. Then, if necessary, replace M21, PF-202/PF-102/PF-2D PWB-A, or EP2050 PWB-A, in that order.
			YES	Check for possible overload.
	2	Are the Vertical Transport Rollers and Guide Plate deformed, worn, or dirty with paper dust?	YES	Clean or replace the Vertical Transport Rollers and Guide Plate.
	3	Check Duplex Unit Paper Take-Up Sensor PC16 as follows. (See p. T-7.)		
		1) Select the function "Paper Path Sensor" and check to see if the data for sensor code E is set to "1."  1136T096CA 2) Move the actuator with a sheet of paper to block PC16.	NO	• Check the actuator for operation. • Check PC16.
		3) Has the data for E changed from "1" to "0"?  1136T097CA	NO	Replace PC16.
			YES	First replace PWB-G, then replace PF-202/PF-102/PF-2D PWB-A, or EP2050 PWB-A, if necessary.