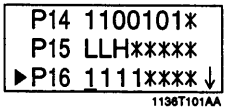
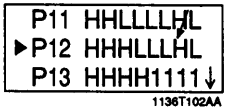
Step	Check Item	Result	Action
1	Perform the following steps to check if M1 turns when the Start Key is pressed. (See p. T-3, 4) 1) Port: P16-1 2) Select the function "Port."		
	3) Is the data for P16-1 set to "1"?  1136T101AA	NO	Replace PWB-A.
	4) Does M1 turn when the data for P16-1 is changed from "1" to "0"?	YES	Perform step 3.
2	Perform the following steps to check the input signal when M1 is stationary (Main Drive Motor Lock signal). (See p. T-3, 4) 1) Port: P12-7		
	2) Select the function "Port." Is the data for P12-7 set to "H"?  1136T102AA	NO	Replace PWB-A.
		YES	Replace M1.
3	Does M1 make unusual noise when turning?	YES	Check the rollers, gears, and belts for possible overload.