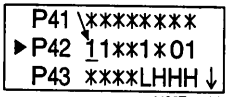
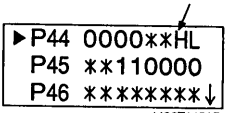
*C0d50, C0d51

Step	Check Item	Result	Action
1	Is C0d51 being shown?	YES	Perform step 3.
2	Check M31 as follows. (See p. T-3, 4.) 1) Port: P42-1 2) Select the function "Port."		
	3) Is the data for P42-1 set to "1"?  1136T144AA	NO	Replace PWB-G, PF-202/PF-102/PF-2D, or EP2050 PWB-A, in that order.
	4) Does M31 operate when the data for P42-1 is changed from "1" to "0"? (Listen for the sound of operation.)	NO	Replace M31.
		YES	Check for possible overloads on rollers and gears.
3	Check the input signal when M31 is stationary (the Duplex Unit Drive Motor Lock signal) as follows. (See p. T-3, 4.) 1) Port: P44-7 2) Select the function "Port."		
	3) Is the data for P44-7 set to "H"?  1136T145AB	NO	Replace PWB-G, PF-202/PF-102/PF-2D, or EP2050 PWB-A, in that order.
		YES	Replace M31.