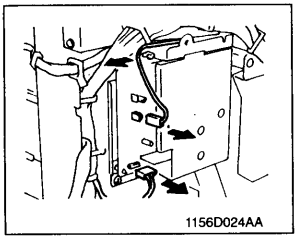
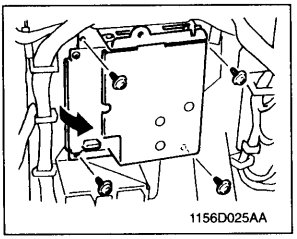
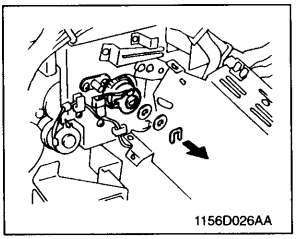
## (6) Removal of the Upper Synchronizing Roller



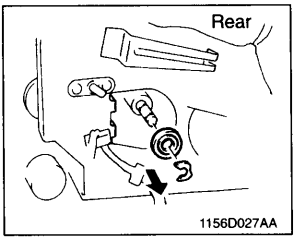

1. Swing down the Front Door.
2. Swing the Transport Section Release Lever down.
3. Remove the Rear Cover.
4. Unplug the bias terminal from High Voltage Unit HV1.
5. Unplug CN1 of HV1.



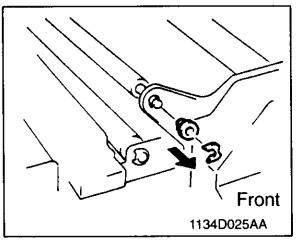

6. Remove two screws to free HV1.




7. Snap off one E-ring to free Synchronizing Roller Clutch CL2.




8. Snap off the E-ring and remove the bushing from the rear end of the Upper Synchronizing Roller.




9. Swing down the Front Door and slide out the IU.
10. Snap off the E-ring and remove the bushing from the front end of the Upper Synchronizing Roller.