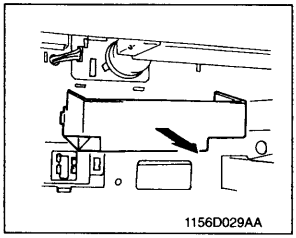
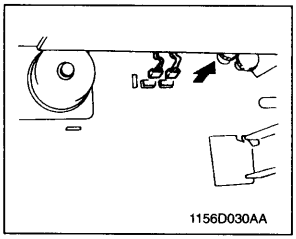
(10) Removal of the Suction Unit

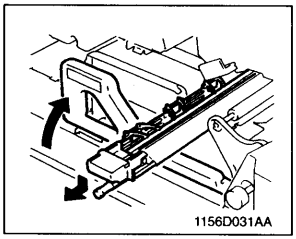
1. Remove the 1st and 2nd Drawers.
2. Swing down the Front Door and slide out the IU.
3. Remove the Paper Dust Remover Assy.
4. Remove the Fusing Unit.



5. Remove the motor cover.



6. Unplug two connectors from the lower end of the Suction Unit.



7. Swing the Transport Section Release Lever back to its original position.
8. Pressing down the Image Transfer/Paper Separator Coronas Unit, pull it out of the copier.