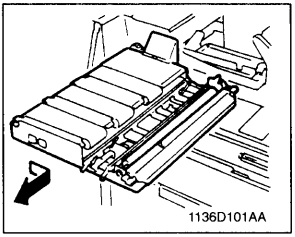


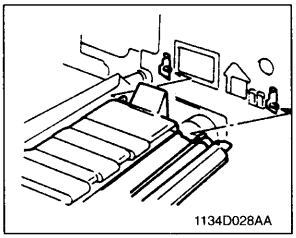
9. Swing down the Transport Section Release Lever.
10. Holding up the Suction Unit, remove the compression coil.



11. Remove the Suction Unit by sliding it to the right.

NOTE

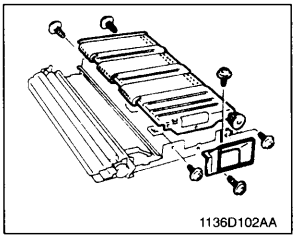
When removing and reinstalling the Suction Unit, use care not to bend the ground plate located on the right in the rear.



NOTE

When reinstalling the Suction Unit, make sure that two positioning pins on the copier fit into the positioning holes in the Suction Unit.

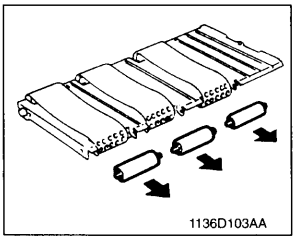
(11) Disassembly of the Suction Unit



1. Remove the Suction Unit.
2. Remove two screws and the duct.
3. Remove four screws and the Suction Drive Unit.

NOTE

When reinstalling the Suction Drive Unit, try to press it down against the Suction Base Plate.



4. Remove three driven rolls.