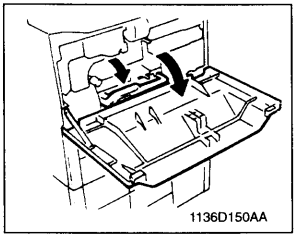
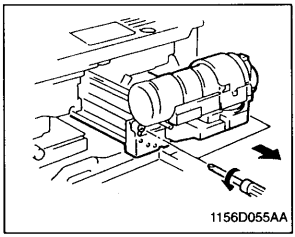
## 2-5. Imaging Unit

### (1) Removal of the Imaging Unit

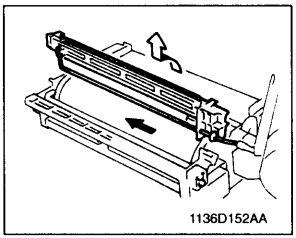



1. Swing down the Front Door.
2. Swing the Transport Section Release Lever down.

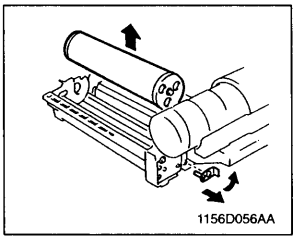



3. Loosen two screws that secure the IU.
4. Slide out the IU.

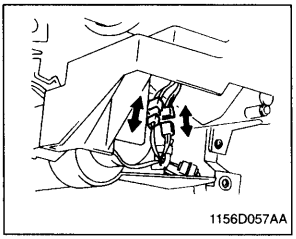
### (2) Disassembly of the Imaging Unit




1. Remove the PC Drum Charge Corona by moving it to the rear.




2. Loosen one screw and remove the stopper.
3. Remove the PC Drum.




4. Pull the Main Hopper to the front and unplug two Hopper Unit connectors.