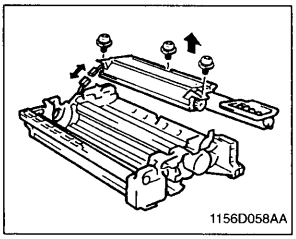
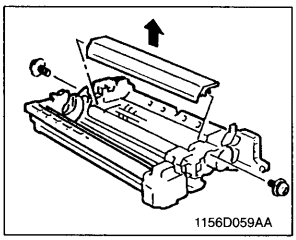


5. Remove three screws and the Main Hopper.



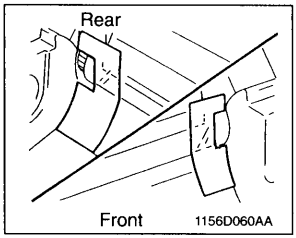
6. Unplug one connector and remove three screws and the Sub Hopper.



7. Remove two screws and the Developer Scattering Prevention Plate.

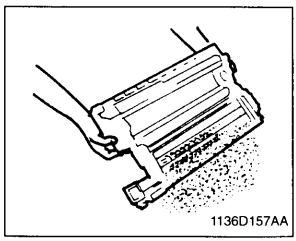
NOTE

Do not remove the Doctor Blade Assy, as a changed Db could result.



NOTE

Install the Developer Scattering Prevention Plate so that its seal is placed behind the side seals of the Developer Mixing Chamber.



8. Dump the developer out of the Developing Unit.