3-4. ADJUSTMENT OF BELT TENSION

◆ **Important**

- Make sure that all gears are in positive mesh with each other and the belts snugly fit in the pulley grooves.
- Each belt should flex a little when finger-pressed down on the location indicated by the arrow.

	Belt	Tension	Deflection (Reference on
(1)	Paper Take-Up Unit Timing Belt	300 ± 100 g	Approx. 3 mm
(2)	Developing Unit Timing Belt	350 ± 100 g	Approx. 4 mm
(3)	Fusing Unit Timing Belt	350 ± 100 g	Approx. 3 mm
(4)	IU Timing Belt	350 ± 100 g	Approx. 5 mm

Loosen two screws that secure the Tension Lever. Move the Tension Lever in the direction of the arrow two to three times. When the belt tension is correct, tighten the two screws.

