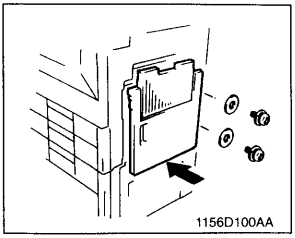
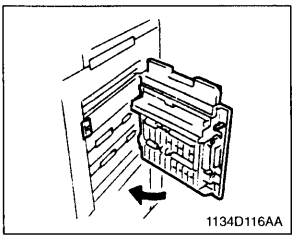
4-2. ADJUSTMENT OF THE RIGHT DOOR

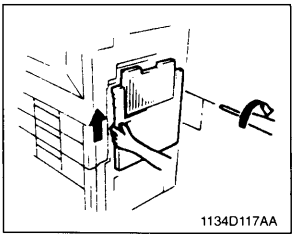
If the Right Door has been removed and reinstalled, the position of the actuator of Right Upper Door Interlock Switch S22 may deviate from the correct position. Hence, the necessity of the following adjustment.



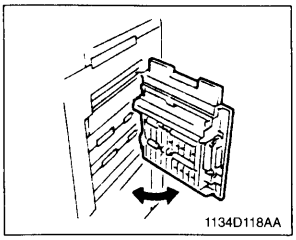
1. Mount the Right Door with two screws. (At this time, only temporarily tighten these screws.)



2. Lightly close the Right Door so that the S22 actuator will not contact the frame.



3. Due to its own weight, the front end of the Right Door tends to hang lower. Lifting the front end slightly, tighten the two mounting screws.



4. Open and close the Right Door two to three times to check that the S22 actuator properly actuates and deactuates S22.