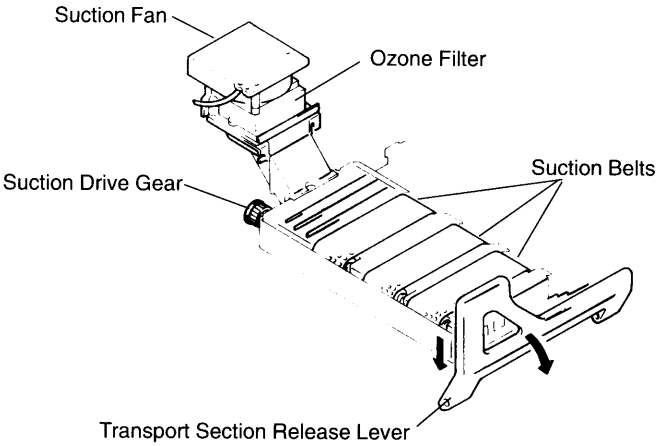
22 PAPER TRANSPORT

- Suction Fan Motor M4 draws the paper onto the turning Suction Belts. It also pulls the paper down as it reaches the Pre-Fusing Guide Plate to ensure that the paper is smoothly fed into the Fusing Unit.
- As M4 turns, ozone produced by the Image Transfer/Paper Separator Coronas is absorbed by the Ozone Filter from the air being drawn out of the copier.



Controlled Part	Control Signal	Half Speed Rotation	Full Speed Rotation	WIRING DIAGRAM
M4	PWB-A PJ15A-4	L	H	21-G