● DRUM CHARGE/IMAGE TRANSFER CORONAS

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Disassembly Page
	Clean	Replace			
PC Drum		180		1	D-42
PC Drum Charge Corona Housing	60				D-49
Comb Electrode	60	360	1139-4253-02	1	D-50
PC Drum Charge Corona Grid Mesh	60				D-50
Image Transfer/Paper Separator Coronas Housing	60				D-51
Image Transfer/Paper Separator Corona Wires	60	180	1139-0756-01	2	D-50
Cleaning Blade	60	180	1136-0901-01	1	D-43
Toner Antispill Seal	60	180	1013-5524-01	1	D-46
Toner Antispill Plate	60				D-46
AIDC Sensor Board (PWB-G)	60				D-46
Main Erase Lamp Filter	60				D-47
Image Erase Lamp LA2	60				D-47
PC Drum Paper Separator Fingers	60				D-46
Lower Pre-Image Transfer Guide Plate	60				D-52
Ozone Filter (PC Drum Charge Wire)		360	1156-4118-02	1	D-48
Ozone Filter (Image Transfer/Paper Separator Corona)		180	1136-4018-01	1	D-48
Toner Collecting Box *3		*4	4444-2027-01	1	

*3: Installed in the Paper Feed Cabinet side of EP4000 for the U.S.A. and Europe and EP5000 .
Installed in the copier side of EP4000 for areas other than the U.S.A and Europe.
*4: Copier side = 30 K ; Paper Feed Cabinet side = 180 K

● FUSING UNIT

PM Parts	Maintenance Cycle (K)		Parts No.	QTY	Disassembly Page
	Clean	Replace			
Upper Fusing Roller *6	60	360	1076-5802-01	1	D-59
Upper Fusing Roller *7	60	360	1156-5802-01	1	D-59
Lower Fusing Roller *6	60	360	1052-1710-01	1	D-60
Lower Fusing Roller *7	60	360	1156-5803-01	1	D-60
Cleaning Roller	60	360 *5	1136-5782-02	1	D-59
Upper Fusing Paper Separator Fingers	60	360	0966-5770-01	5	D-58
Lower Fusing Paper Separator Fingers	60				D-58
Fusing Unit Entrance Guide Plate	60				D-58
Fusing Front and Rear Thermistors TH1/2	60	360	9372-2610-31	2	D-58
Fusing Thermoswitch TS1	60				D-59
Upper Fusing Roller Bushing (Front)		360	1136-5813-01	1	D-59
Lower Fusing Roller Bushing (Rear)		360	1079-5523-02	1	D-59
Upper Fusing Roller Drive Gear		360	1156-5773-01	1	D-57
Misfeed Clearing Knob Bushings (Front and Rear)		360	1156-5837-01	2	

*5: Replace part every 360K or 18 months.
*6: EP4000 Only
*7: EP5000 Only