Symptom	Step	Check Item	Result	Action
Paper is stationary on the Suction Belts.	1	Do the Suction Belts turn when the Main Drive Motor runs?	NO	Check the drive gears and timing belt.
	2	Does M4 operate properly? Using the IC Port Data Check function, set the data of PWB-A (IC4A) BPC2 to "0." Does M4 then run at full speed?	YES	Check the Suction Belts.
			NO	Change M4 or PWB-A.