◆Multi Bypass Misfeed Clearing Procedure

Symptom	Step	Check Item	Result	Action
Paper is not detected.	1	Does PC51 operate properly? Using the IC Port Data Check function, make an input port check on PWB-A (IC5A) BPB1.	YES	Change PWB-A.
			NO	Check the PC51 actuator for operation and, if it checks okay, change PC51.
Paper is not taken up at all.	1	Does the paper being used meet product specifications?	NO	Instruct the user to use the paper that meets product specifications.
	2	Is the paper curled, waved, or damp?	YES	Change the paper. Instruct the user in how to store the paper.
	3	Is the Manual Bypass Paper Take-Up Roll deformed, worn, or dirty with paper dust?	YES	Clean or change the Manual Bypass Paper Take-Up Roll.
	4	Does SL51 operate properly? Using the IC Port Data Check function, set the data of PWB-A (IC5A) BPA3 to "0." Does the roll then go down?	YES	Check the drive transmission path.
	5	Run the "Controller/Board Check." Is the malfunction code "C0336" displayed?	YES	Change PWB-A.
			NO	Change SL51.
	6	Does CL3 operate properly? Using the IC Port Data Check function, set the data of PWB-A (IC5A) BPA1 to "0."	YES	Check the drive transmission path.
	7	Run the "Controller/Board Check." Is the malfunction code "C0337" displayed?	YES	Change PWB-A.
			NO	Change CL3.