Symptom	Step	Check Item	Result	Action
• Paper is not taken up at all. • Paper is stationary before the Paper Take-Up Sensor.	1	Does the paper being used meet product specifications?	NO	Instruct the user to use the paper that meets product specifications.
	2	Is the paper curled, waved, or damp?	YES	Change the paper. Instruct the user in how to store the paper.
	4	Are the Paper Take-Up Roll and Separator Roll deformed, worn, or dirty with paper dust?	YES	Clean or change the Paper Take-up Roll and/or Separator Roll.
	5	Is 3rd Drawer Paper Take-Up Motor M22 turning when the Start key is pressed?	NO	• Check the motor for overload. • Change PWB-A (PF-105) or PWB-A (copier). Change M22.
Paper is stationary at the Vertical Transport Section.	1	Is Vertical Transport Drive Motor M21 turning when the Start key is pressed?	NO	• Check the motor for overload. • Change PWB-A (PF-105) or PWB-A (copier). Change M21.
	2	Are the Vertical Transport Rollers deformed, worn, or dirty with paper dust?	YES	Clean or change the Vertical Transport Rollers.
	3	Does PC17 operate properly? Using the IC Port Data Check function, make an input port check on PWB-A (400) (IC1A) PC3.	NO	Check the PC17 actuator for operation and, if it operates properly, change PC17.
	4	Does PC22 operate properly? Using the IC Port Data Check function, make an input port check on PWB-A (400) (IC1A) PC2.	NO	Check the PC22 actuator for operation and, if it operates properly, change PC22.
	5	Does PC21 operate properly? Using the IC Port Data Check function, make an input port check on PWB-A (400) (IC1A) PE3.	YES	Change PWB-A (PF-105) or PWB-A (copier). Change M21.
			NO	Check the PC21 actuator for operation and, if it operates properly, change PC21.