◆AD-9 Vertical Transport Misfeed Clearing Procedure

Symptom	Step	Check Item	Result	Action
Paper is stationary at the copier exit section.	1	Does SL5 operate properly? Using the IC Port Data Check function, set the data of PWB-A (IC4A) BPA5 to "0."	YES	Check the drive transmission path.
	2	Run the "Controller Board Check." Is the malfunction code "C0324" displayed?	YES	Change PWB-A.
			NO	Change SL51.
Paper is stationary at the Duplex Unit Vertical Transport Section.	1	Do the Vertical Transport Roller and drive coupling operate properly when M31 is running? Using the IC Port Data Check function, set the data of PWB-G (Dup) (IC1G) PB3 to "0."	NO	Check the gears, belts, and rollers.
	2	Does PC12 operate properly? Using the IC Port Data Check function, make an input port check of PWB-A (IC5A) BPB0.	YES	Change PWB-A.
			NO	Check the PC12 actuator for operation and, if it operates properly, change PC12.
Paper is stationary at the Duplex Unit Turnover Section.	1	Do the Paddle Roller, Slip Roller, and drive coupling operate properly when M31 is running? Using the IC Port Data Check function, set the data of PWB-G (Dup) (IC1G) PB3 to "0."	NO	Check the gears, belts, and rollers.
	2	Does PC13 operate properly? Using the IC Port Data Check function, make an input port check of PWB-A (200/400) (IC2A) PB0.	YES	Change PWB-A (copier) or PWB-A (PF-205/105).
			NO	Check the PC13 actuator for operation and, if it operates properly, change PC13.